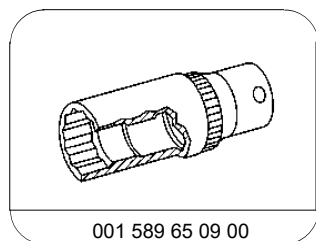




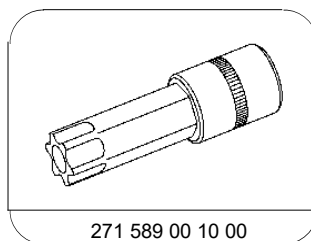
7	Remove camshaft positioners (1) from camshafts (4)	<b>i</b> The timing chain (3) must be laid on or taken off for assembly or disassembly of the camshaft positioner (1).	
8	Install in the reverse order		
	<b>Check</b>		
9	Rotate engine at center bolt of crankshaft in direction of engine rotation twice and place piston for cylinder 1 at top dead center (ignition TDC)	<b>S</b> Socket wrench bit	*001589650900
10	Check basic position of camshafts (4)	If the basic position is not correct ↓ Adjust basic position of camshafts (4).	<a href="#">AR05.20-P-6010MRD</a>
	<b>Warning</b>	Secure vehicle to prevent it from starting off by itself. Wear buttoned-up and snug-fitting work clothes. Do not touch hot or rotating parts.	<a href="#">AS00.00-Z-0005-01A</a>
11	<b>Risk of accident</b> from vehicle starting off by itself when engine running. <b>Risk of injury</b> (bruises and burns) resulting from working on the engine while it is being started or when it is running. Carry out an engine test run, checking the engine for leaktightness and proper operation		
12	Install upper engine cover		

**Nm** Camshaft, camshaft adjustment

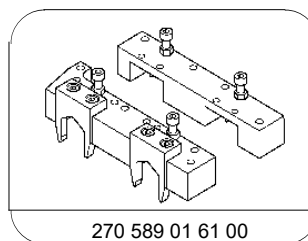
Number	Designation		Engine 274
BA05.20-P-1002-02K	Center valve, pulse wheel/camshaft adjuster to camshaft	Stage 1	Nm 18
		Stage 2	Δ° 45



Socket wrench bit



Socket



Holding device