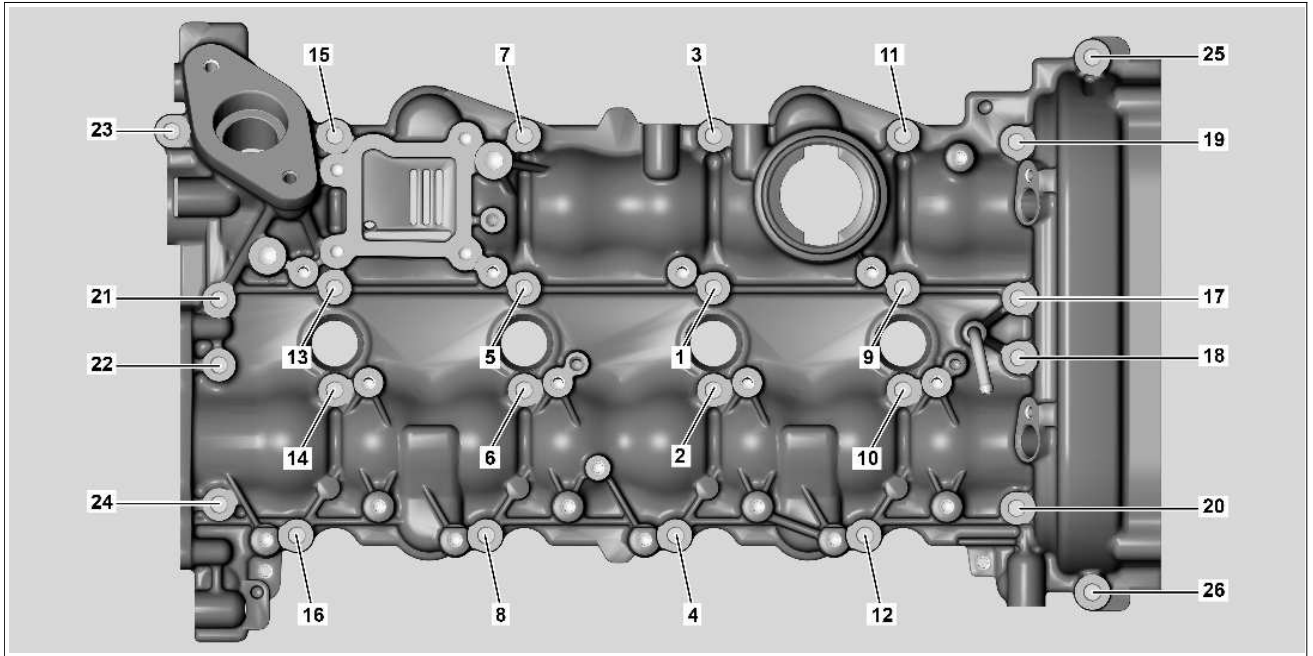


AR01.20-P-5014-03MR	Bolt tightening procedure for cylinder head cover		
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ENGINE 274

Nm Crankcase ventilation, cylinder head cover, camshaft bearing housing

Number	Designation	Stage 1	Nm	ENGINE 274
BA01.20-P-1001-01R	Bolt, cylinder head cover to cylinder head	Stage 1	Nm	10
		Stage 2	Δ°	90



P01.20-2311-09

i Tighten cylinder head cover bolts in the numerical sequence. Replace screw/bolts.

1 Tighten screw/bolts (1 to 26) according to Stage 1.

2 Tighten screw/bolts (1 to 26) according to Stage 2.