

MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277)
with CODE 279 (Electronic gear selector)

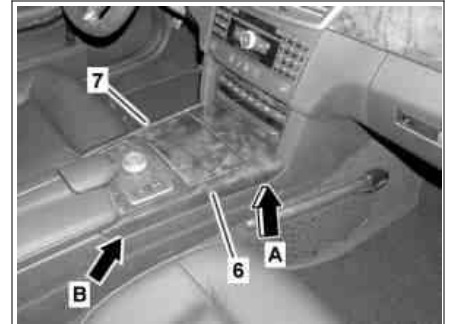
MODEL 218 (except 218.374/375/376/392/974/975/976/992)

Modification notes

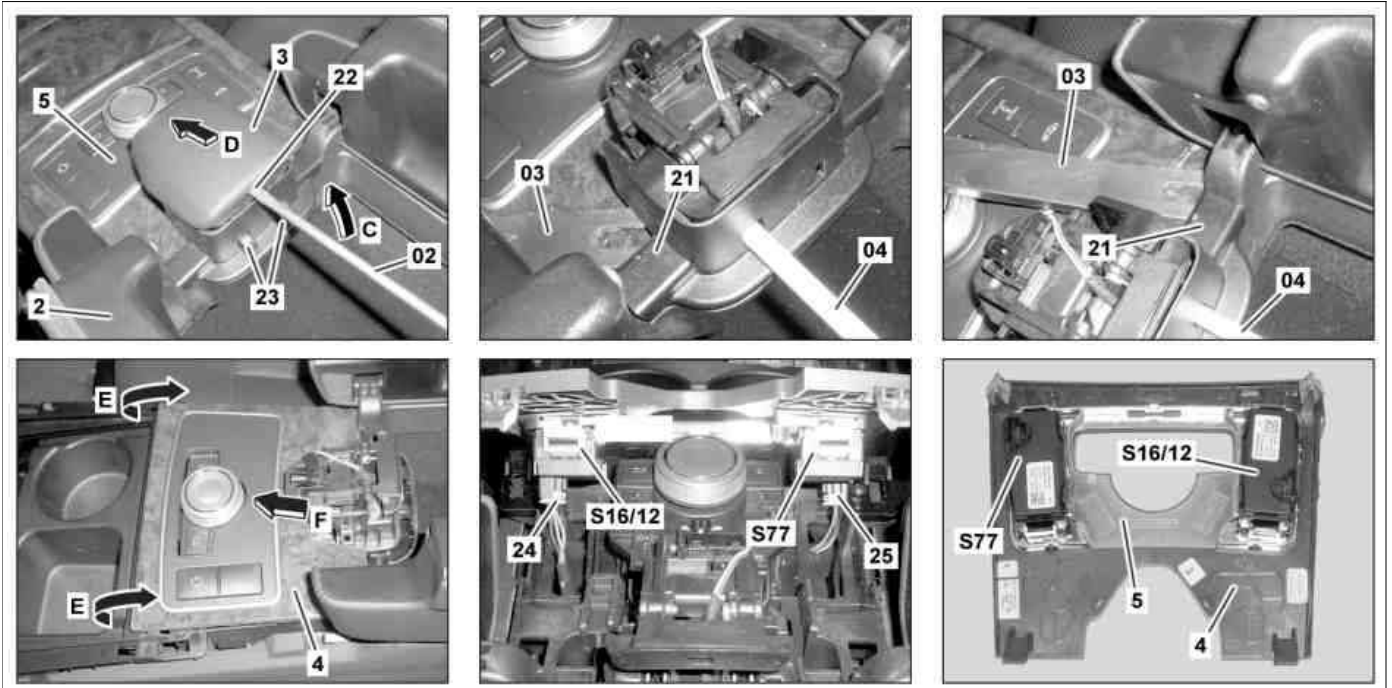
| | | |
|------------|---|----------------------------------|
| 30.04.2014 | "Remove and install Audio/COMAND control panel" added | Operation steps 7, 12, 17 and 23 |
|------------|---|----------------------------------|

Shown on model 212 up to model year 2014

6 Right cover (MODEL 212)
7 Left cover (MODEL 212)



P68.20-4543-01



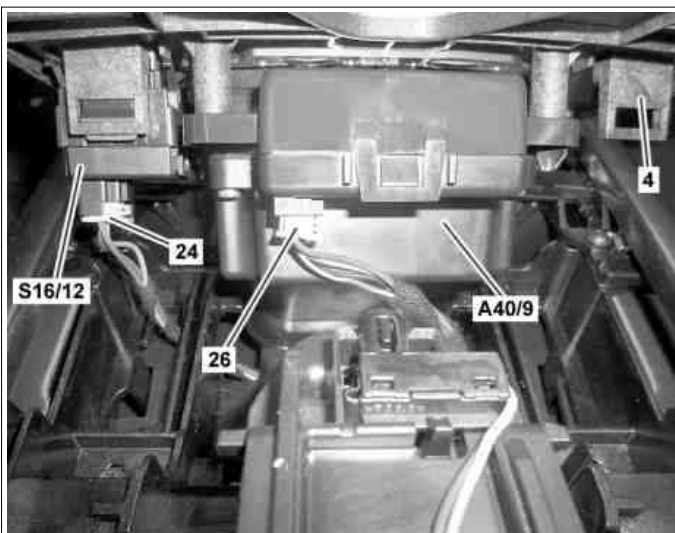
P68.20-4541-09

Shown on model 212 up to model year 2014 (with CODE 489 (AIRmatic (air suspension with continuous adjustment damping)))

| | | | | | |
|----|--------------------------|----|---|--------|--|
| 02 | Flat screwdriver | 4 | Center cover | 24 | Electrical connector |
| 03 | Clip remover | 5 | Cover for button group (MODEL 212 up to model year 2014, model 218 up to model year 2015) | 25 | Electrical connector (with CODE 489 (AIRmatic (Air suspension with continuous adjustment damping))) |
| 04 | Feeler gauge | 21 | Lock cover | S16/12 | Automatic transmission mode button |
| 2 | Rear stowage compartment | 22 | Cutout | S77 | Suspension button group (with CODE 489 (AIRmatic (air suspension with continuous adjustable damping))) |
| 3 | Release handle cover | 23 | Latch | | |

Shown on model 212 as of model year 2014 (with CODE 489 (AIRMATIC (air suspension with continuous adjustment damping)))

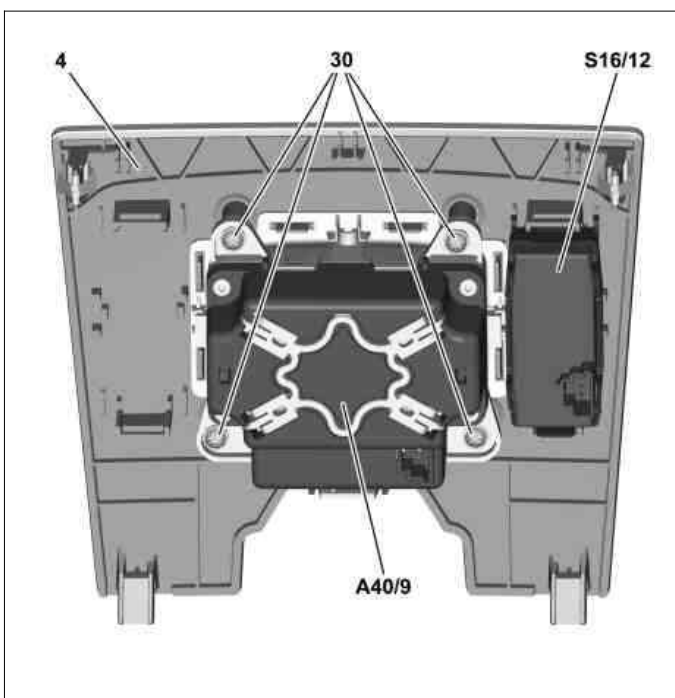
- 4 Center cover
- 24 Electrical connector
- 26 Electrical connector (MODEL 212 as of model year 2014, model 218 as of model year 2015)
- A40/9 Audio/COMAND control panel
- S16/12 Automatic transmission mode button (with CODE 489 (AIRMATIC (air suspension with continuous adjustment damping)))



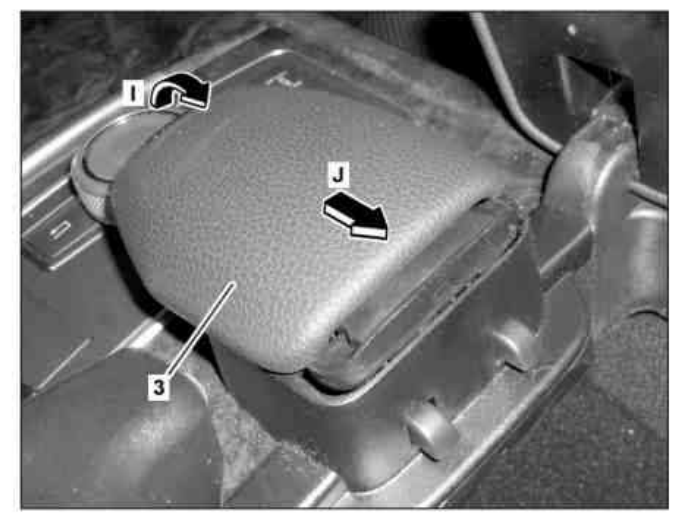
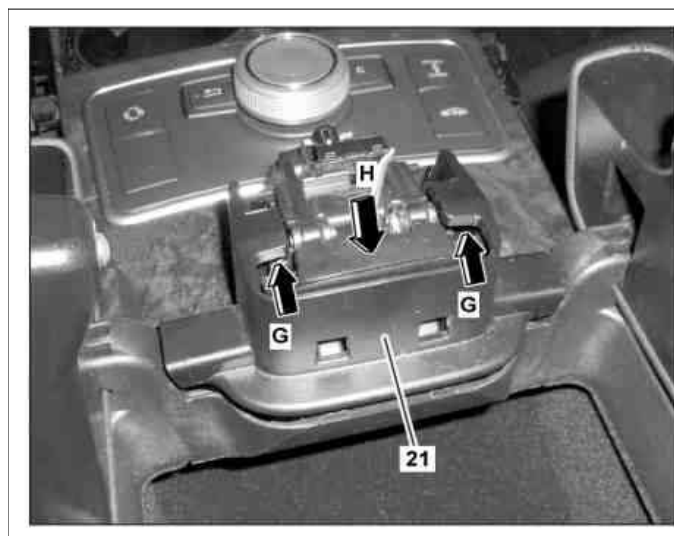
P68.20-4800-11

Shown on model 212 as of model year 2014

- 4 Center cover
- 30 Bolts (MODEL 212 as model year 2014, model 218 as of model year 2015)
- A40/9 Audio/COMAND control panel
- S16/12 Automatic transmission mode button











P68.20-4801-12

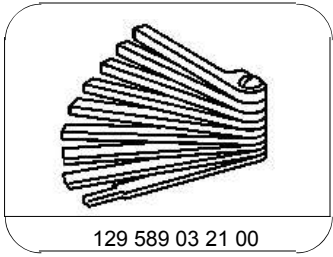


P68.20-4542-08

MODEL 212, shown up to model year 2014

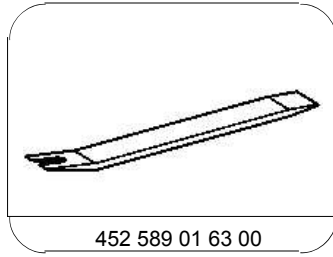
| | | | |
|--|---|--|------------------------------------|
|  | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
|  | Remove | | |
| 1.1 | Switch off ignition and remove transmitter key from electronic ignition lock control unit | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector) without CODE 889 (KEYLESS-GO) MODEL 218 (except 218.374/375/376/392/974/975/976/992) without CODE 889 (KEYLESS-GO) | |
| 1.2 | Switch off ignition and remove transmitter key or KEYLESS-GO start/stop button from electronic ignition lock control unit | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector) with CODE 889 (KEYLESS-GO) MODEL 218 (except 218.374/375/376/392/974/975/976/992) with CODE 889 (KEYLESS-GO) | |
| 2 | Open rear stowage compartment (2) | | |
| 3 | Reach into cutout (22) with suitable flat screwdriver (02), pivot upward (arrow C) and push release handle cover (3) toward front (arrow D) and remove | | |
| 4 | Press catch hooks into lock cover (21) with clip remover (03), simultaneously push lock (23) toward rear with feeler gauge (04) and remove lock cover (21) upward |  Feeler gauge  Clip remover | *129589032100 *452589016300 |
| 5 | Unclip center cover (4) (arrows E), then push toward front (arrow F) and remove | | |
| 6 | Disconnect electrical connector (24) from automatic transmission mode button (S16/12) | | |
| 7 | Disconnect electrical connector (26) from audio/COMAND operating unit (A40/9) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 | |
| 8 | Detach electrical connection (25) from suspension button group (S77) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector) with CODE 489 (AIRMATIC) MODEL 218 (except 218.374/375/376/392/974/975/976/992) with CODE 489 (AIRMATIC) | |
| 9 | Unclip cover for button group (5) from center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) up to model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) up to model year 2015 When replacing center cover (4). | |
| 10 | Unclip suspension button group (S77) from center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) with CODE 489 (AIRMATIC) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 with CODE 489 (AIRMATIC) When replacing center cover (4). | |
| 11 | Unclip automatic transmission mode button (S16/12) from center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 When replacing center cover (4). | |

| | | | |
|--|---|--|---------------|
| 12 | Unscrew bolts (30) and remove Audio/COMAND operating unit (A40/9) from center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 When replacing center cover (4). | |
| 13 | Unclip left cover (7) or right cover (6) in front area with assembly wedge in direction of arrow (arrow A), unhook in rear area (arrow B) and remove | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector)  Mounting wedge | *110589035900 |
|  | Install | | |
| 14 | Hook in right cover (6) in rear area and then clip in at front | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector) | |
| 15 | Hook in left cover (7) in rear area and then clip in at front | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector) | |
| 16 | Insert audio/COMAND operating unit (A40/9) into center cover (4) and screw in bolts (30) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 When replacing center cover (4). | |
| 17 | Clip automatic transmission mode button (S16/12) into center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 When replacing center cover (4). | |
| 18 | Clip suspension button group (S77) into center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) with CODE 489 (AIRMATIC) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 with CODE 489 (AIRMATIC) When replacing center cover (4). | |
| 19 | Clip cover for button group (5) into center cover (4) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) up to model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) up to model year 2015 When replacing center cover (4). | |
| 20 | Connect electrical connector (25) to suspension button group (S77) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) with CODE 279 (Electronic gear selector) with CODE 489 (AIRMATIC) MODEL 218 (except 218.374/375/376/392/974/975/976/992) with CODE 489 (AIRMATIC) | |
| 21 | Connect electrical connector (24) to automatic transmission mode button (S16/12) | | |
| 22 | Connect electrical connector (26) to audio/COMAND operating unit (A40/9) | MODEL 212.0 (except 212.074/077), 212.1, 212.2 (except 212.274/277) as of model year 2014 with CODE 279 (Electronic gear selector) MODEL 218 (except 218.374/375/376/392/974/975/976/992) as of model year 2015 | |
| 23 | Install center cover (4) | | |
| 24 | Install lock cover (21) on lock (arrow H), push locks (23) toward inside with feeler gauge (04) and then push lock cover (21) downward and arrest with lock |  If required apply light subsequent pressure on lock cover (21) (arrow G).  Feeler gauge | *129589032100 |
| 25 | Slightly lift lock (arrow I) in front area and slide release handle cover (3) to lock (arrow J) | | |
| 26 | Close rear stowage compartment (2) | | |



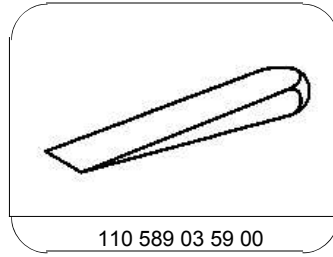
129 589 03 21 00

Feeler gauge



452 589 01 63 00

Clip remover



110 589 03 59 00

Mounting wedge