AF30.20-F	-	Engine in limp-home mode and engine diagnosis indicator lamp is on and/or faults code P2032, P202E, P208E or P208F is stored in motor electronics control unit	8.1.04
	112.960 in MOI	DEL 170.466 DEL 203.065 /265	
ENGINE		DEL 211.076 /276	

113.991 in MODEL 215.374, 220.074 /174 113.992 in MODEL 230.474 ENGINE

ENGINE

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text	Time	Acc. no.	Code
Р	541011	Perform a quick test, MODEL 170, 203, 211.076/276, 215.374, 220.074/174, 230 MY 02, 230.474 as of MY 03	004 WU		
Р	071488	Replace throttle valve actuator (after inspection), MODEL 170, 203, 230 MY 02	009 WU		
Ρ	611105	Remove/install bottom engine compartment paneling, MODEL 170, 203	002 WU		
Ρ	611077	Remove/install bottom center part of engine compartment paneling, MODEL 215.374, 220.074/174, 230 MY 02, 230.474 as of MY 03	004 WU		
Р	094792	Remove/install actuator for compressor, replace if necessary, MODEL 215.374, 220.074/174, 230.474 as of MY 03	061 WU		
Ρ	547989	Remove/install ground cable at on-board electrical system battery (when separating electrical connectors) MODEL 211.076/276	005 WU		
Р	611071	Remove/install bottom front part of engine compartment paneling, MODEL 211.076/276	005 WU		
Р	094792	Remove/install actuator for compressor, replace if necessary, MODEL 211.076/276	058 WU		

Damage code	Cause	Remedy	
59 029 74	Connection problems with the plug socket connecting the engine wiring harness with the throttle valve/recirculated air flap.	1 Remove/install/replace throttle valve.	AR07.61-P-1401SVK
	i Engine is in limp-home mode and engine diagnosis indicator lamp is on. Faults that may be stored in the motor electronics control unit	2 Remove/install/replace recirculated air flap. Model 211, 215, 220 Model 230 except model year 2002, code 802	AR09.50-P-8843T
	 Throttle valve actuator M16/6 (P2032, P202E). Recirculated air flap actuator M16/7 (P208E, P208F) line is crossed. 		
		 If there is a fault at only one actuator (throttle valve or recirculated air flap) both of the actuators must be replaced on ENGINE 113 with recirculated air flap. Before installing, the pins of the 	
		connector on the engine wiring harness, throttle valve and recirculated air flap must be applied with contact fluid A 008 989 55 71 (supplied with the throttle valve actuator).	

Parts ordering notes

Part no.	Designation	Quantity
A 112 141 03 25	Throttle valve actuator, valid for ENGINE 112.960/961	1
A 113 141 05 25	Throttle valve actuator, valid for ENGINE 113.992 with CODE (802)	1
A 113 141 06 25	Throttle valve actuator, valid for ENGINE 113.990/991 and 113.992 except CODE (802)	1
A 113 141 07 25	Recirculated air flap actuator, valid for ENGINE 113.990/991 and 113.992 except CODE (802)	1