
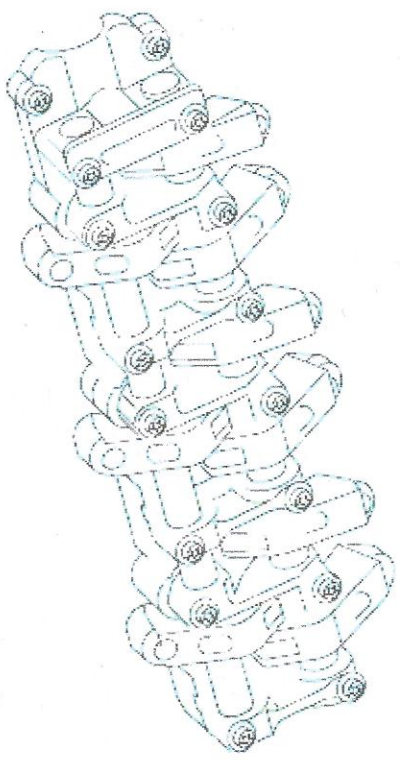


AH05.20-P-2000-01AV	Notes on installing camshaft bearing bridge	Engines 112, 113 except 113.960, 113.960 except cylinder shutoff codes 479	
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 Pay attention to the following notes before installing the camshaft bearing bridges:

- Lubricate the camshaft bearings.
- Due to tolerance reasons, the camshafts must not be replaced individually.
- If the camshaft bearing bridge is damaged, replace the cylinder head complete with the camshaft bearing bridge.
- It not permitted to reuse the bolts M7x84; these must always be replaced.
- Pay attention to tightening torque, slackening diagram and tightening diagram of the bolts M7x84.

Shown on engine 112



P05.20-2050-11