

2005 Mercedes Benz C 55 AMG (203.076) V8-5.5L (113.988)

Vehicle » Technical Service Bulletins » Customer Interest » Interior - Front Center Arm Rest Loose/Falls OFF

Date: February 14, 2008

Order No.: P-B-68.20/33c

Supersedes: P-B-68.20/33b dated February 2, 2007

Group: 68

Revision History

Revision	Date	Purpose
c	2/14/08	Note Pertaining to 203/209 Added to the beginning of this bulletin and Parts Information Updated
b	2/2/07	Content Revised and Warranty Information Updated
a	11/15/04	Applicable Models for Conditions 1 and 2 Updated
-	10/08/04	Initial issue

SUBJECT:

Model 203.040/052/054/056/061/064/065/076/081/084/087/092/261/264/281 /284/740/764/747

Model 209.356/365/375/376/456/465/475/476

Front Center Armrest Lid

If you receive customer reports in the above model vehicles of either of the conditions listed below, perform the respective remedy as stated.

Condition 1:

Lid for the front center armrest and storage compartment has fallen off or is not closing correctly.

Applicable Models:

203/209 MY 05 or 06, Equipped with "Flip top" armrest design

Remedy 1a:

Reinstall the lid. If the pivots or levers are not damaged do not replace the lid, reinstall lid as per WIS document AR68.20-P-2370Q (or view the video demonstration on the MBUSA Training and Education website at http://tech_trainingdev.mbusa.com/console and latch) and then check the lid for correct functioning. Starting October 11, 2004, lids replaced under warranty will be inspected for damage to the pivots and levers. If the pivots and levers are found to be okay, the claim will be debited.

Note: For 203 MY 05 or 06, if the customer is not satisfied with remedy 1a, a new armrest lid (see parts information) can be retrofitted as per WIS document AR68.20-P-1101Q. This retrofit is customer pay.

Remedy 1b:

Inspect the bin or lid for damage. If the bin or the lid is damaged, replace the bin and lid per WIS document AR68.20-P-

2150QA. If the damage causing part is the lid, use damage code 68119. If the damage causing part is the bin, use damage code 68115 or 68118 (depending on model).

Condition 2 (209 only - as of MY 05):

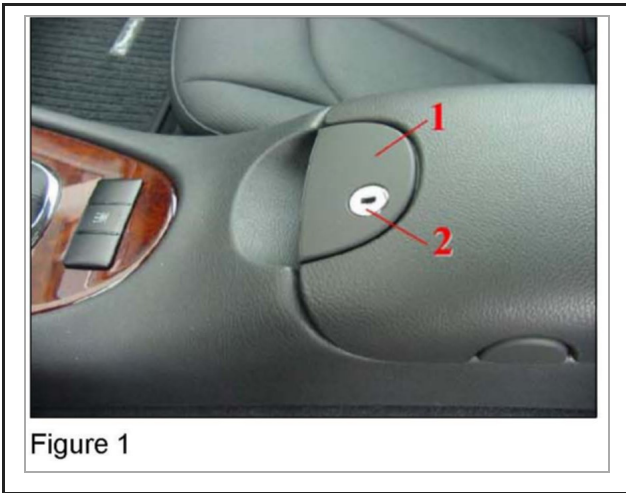
Front center armrest latch will not open or catches when opening.

Applicable Models:

209 MY 05 or 06, Equipped with "Flip top" armrest design

Remedy 2:

This may be caused by tolerance problems in the kinematics of the latch or the latch may be broken. If this occurs, it is not necessary to replace the entire lid.



1. Replace only the latch (Figure 1, 1).
2. Remove and install the old lock cylinder (Figure 1, 2) as per WIS document AR68.20-P-2380P.

Condition 3:

Rubbing noise from center armrest lid.

Applicable Models:

203 - up to A044555 or F026062 / 209 - up to F147223 or T044943

Remedy 3:



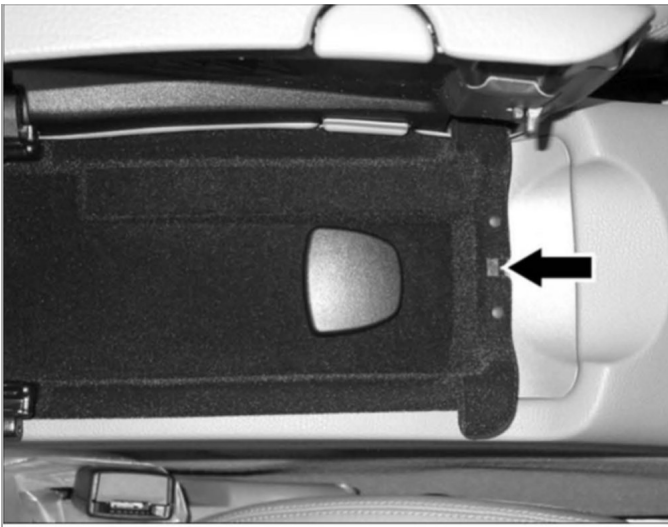


Figure 2



Figure 3

This may be due to the center armrest lid rubbing against the catch area when driving (Figure 2 for 209 or Figure 3 for 203, arrows). To resolve, lightly grease the catch area.

Qty.	Part Name	Part Number
1	Latch, center armrest (for 209 only) up to F202988 and T073805	A209 680 02 84 + color code
1	Latch, center armrest from F202989 and T073806	A209 680 06 84 + color code
1	Special sliding compound, lubrication oil	A000 989 36 60 ¹
1	Center Armrest Cover	Specify in EPCnet by VIN *

¹ Sufficient for 20 cars, Submit as Local Purchase – LUB00217, Qty 1, handling is included

*Color coded parts for this bulletin are available via special order from Germany. Please factor in longer lead time when scheduling customer appointments.

Parts Information

Note: The following allowable labor operations should be used when submitting a warranty claim for this repair. This information has been generated on February 2, 2007. Please refer to Netstar --> Star TekInfo --> Star Time for the most

current labor time allowance.

Operation: Storage space cover / armrest cover, remove/install, replace if necessary (68-5707) Center console, replace (68-5115) Additional to center console remove/install, vehicle w/ automatic transmission (68-5150) Armrest cover lock center console, replace (68-6053) Noise at center armrest cover, eliminate (02-5280)			
Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
Remedy 1a 68119 38	68 5707	0.1 hrs.	P1, P2, P4, P6, P7, P8, P9, Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA, S1, S2, S3, S4, S5, S6, S7, S8
Remedy 1b Lid 68119 06	68 5115	0.5 hrs.	S1, S2, S3, S4, S5, S6, S7, S8
		1.5 hrs.	P1, P2, P4, P6, P7, P8, P9, Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA
	68 5150	0.3 hrs.	S1, S2, S3, S4, S5, S6, S7, S8
Remedy 1b Bin 68118 06	68 5115	0.5 hrs.	S1, S2, S3, S4, S5, S6, S7, S8
	68 5150	0.3 hrs.	S1, S2, S3, S4, S5, S6, S7, S8
Remedy 1b Bin 68115 06	68 5115	1.5 hrs.	P1, P2, P4, P6, P7, P8, P9, Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA
Remedy 2 – 68304 06	68 6053	0.2 hrs.	S1, S2, S3, S4, S5, S6, S7, S8
Remedy 3 – 68115 36	02 5280	0.1 hrs.	P1, P2, P4, P6, P7, P8, P9, Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA, S1, S2, S3, S4, S5, S6, S7, S8

In Case of Warranty, use the table.