

P01.45-P-0001-01D

Notes on application of sealant oil pan

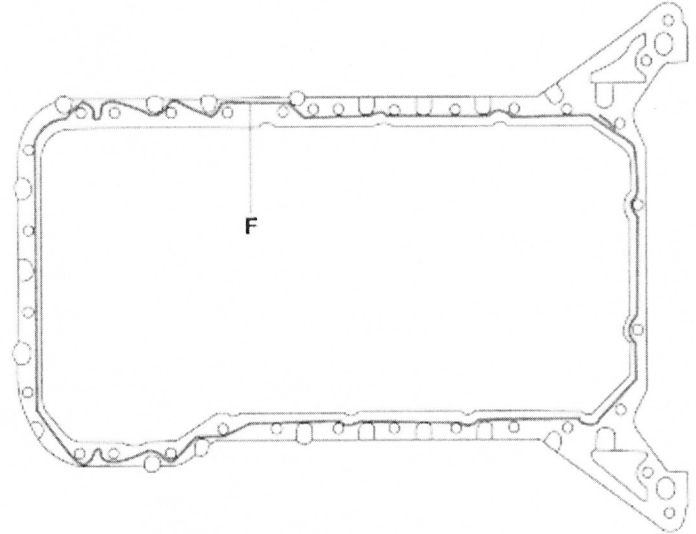
Engine  
113.940/943/944/961/980/984



### Application of sealant to top part of oil pan

The line drawn **F** marks the application of sealant.

Clean sealing surfaces, apply sealant only to the specified surfaces with a bead of  $2.0 \text{ mm} \pm 0.5 \text{ mm}$ .  
The sealant must be applied within 10 minutes!  
The silicone bead must not be spread. Only the silicone sealant listed in the section Repair products may be used.

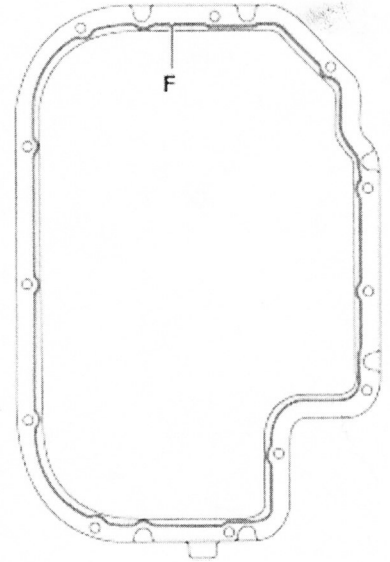


P01.45-2012-81

### Application of sealant to bottom part of oil pan

The line drawn **F** marks the application of sealant.

Clean sealing surfaces, apply sealant only to the specified surfaces with a bead of  $2.0 \text{ mm} \pm 0.5 \text{ mm}$ .  
The sealant must be applied within 10 minutes!  
The silicone bead must not be spread. Only the silicone sealant listed in the section Repair products may be used.



P01.40-0317-72