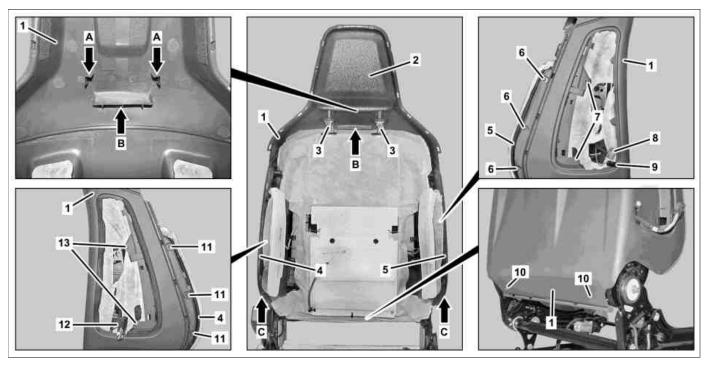
MODEL 204.077 /277



P91.10-3495-09

Shown on left front seat

- 1 Back shell
- 2 Head restraint
- 3 Head rest guide
- 4 Bracket
- 5 Bracket

- 6 Screw
- 7 Bolts8 Electrical connector
- 9 Electrical connector
- 10 Screw

- 11 Screw
- 12 Electrical connector
- 13 Bolts

XX	Remove/install		
1	Remove left or right front seat		AR91.10-P-1000CW
2	Remove seat backrest upholstery		AR91.10-P-1095CW
3	Remove sidebag on front seat		AR91.60-P-0695CX
4	Remove cover with switch for multicontour seat		AR91.25-P-1720CW
5	Remove screws/bolts (10) at bottom from back shell (1)		
6	Remove screws/bolts (6) from bracket (5)		
7	Remove screws/bolts (7) from backrest frame		
8	Pull back electrical connectors (8, 9) into backrest frame until back shell (1) can be removed		
9	Remove screws/bolts (11) from bracket (4)		
10	Remove screws/bolts (13) from backrest frame		
11	Pull back electrical connector (12) into backrest frame until back shell (1) can be removed		
12	Lift back shell (1) at bottom (arrows C) from bracket (4, 5)		
13	Remove back shell (1) from backrest frame toward rear	Installation: Head restraint (2) must engage in first detent stage of head restraint guides (3), as otherwise head restraint (2) is not resting on guides (arrows A) of back shell (1). Ensure that guide (arrow B) is seated correctly on backrest frame.	
14	Install in the reverse order		