

FACTORY ALIGNMENT SETTINGS FOR C63 BLACK SERIES

		PRE-CORRECTION	TARGET DATA
FRONT AXLE vehicle level ready for driving (mm/°)	LEFT		6.8° +/-1.5°
	RIGHT		6.8° +/-1.5°
REAR AXLE vehicle level ready for driving (mm/°)	LEFT		0.1° +/-1.0°
	RIGHT		0.1° +/-1.0°
CONTROL POINT W/LEVEL CONTROL (mm/°)			
REAR AXLE: Camber +/- (°)	LEFT		2°00' +/-0°30'
	RIGHT		2°00' +/-0°30'
REAR AXLE: Toe +/- (°)	TOTAL		0°15' +/-0°07'
	LEFT		0°08' +/-0°07'
	RIGHT		0°08' +/-0°07'
REAR AXLE: Geometrical Driving Axis			0°00' +/- 0°07'
FRONT AXLE: Camber +/- (°) [with toe 0]	LEFT		-1°45' +/- 0°22'
	RIGHT		-1°45' +/- 0°22'
FRONT AXLE: Caster (°) by way of steering lock	LEFT		10°46' +/-0°30'
	RIGHT		10°46' +/-0°30'
FRONT AXLE: Track diff. right wheel lock 20° angle +/- (°) left wheel lock 20°			1°18' +/- 0°30'
			1°18' +/- 0°30'
FRONT AXLE: Toe +/- (°) pressed	TOTAL		0°22' +/- 0°10'
	LEFT		0°11' +/- 0°05'
	RIGHT		0°11' +/- 0°05'