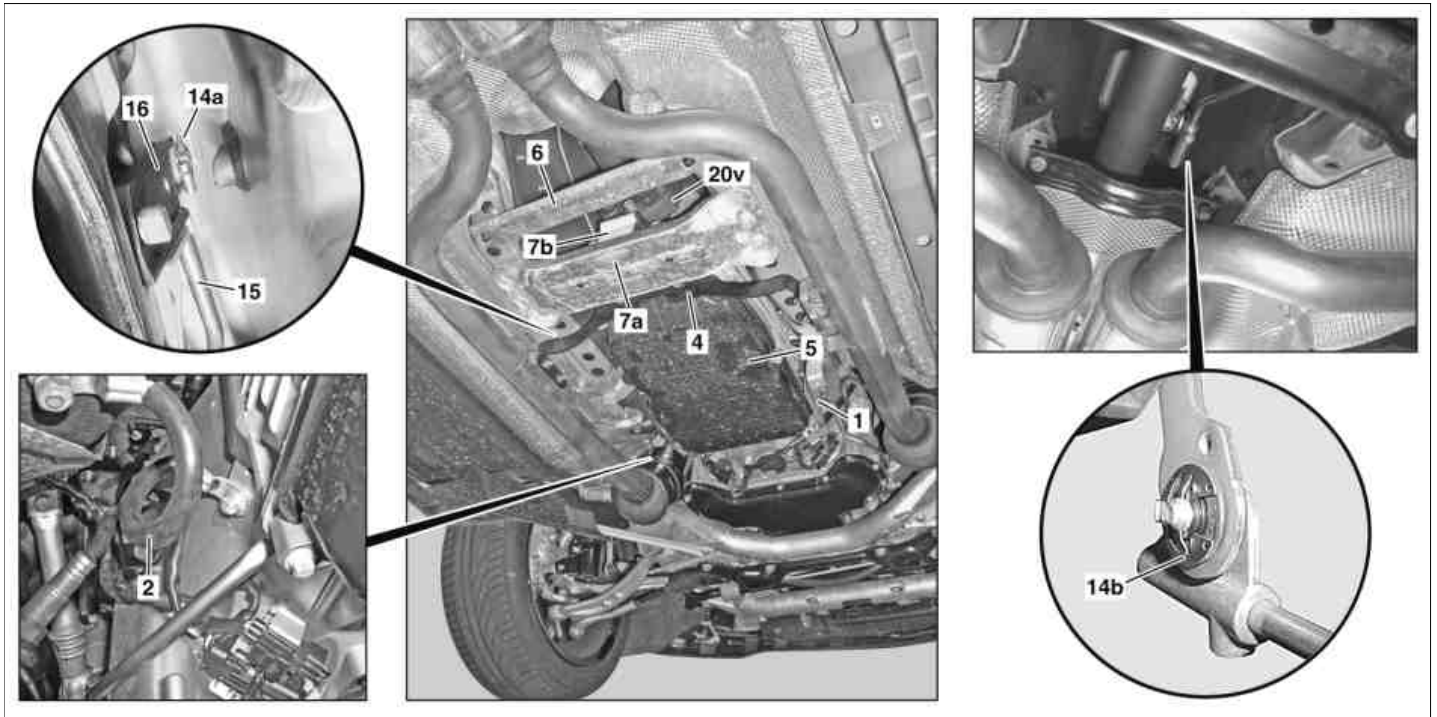


TRANSMISSION 722.9 (except 722.96) in MODEL 207
 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204

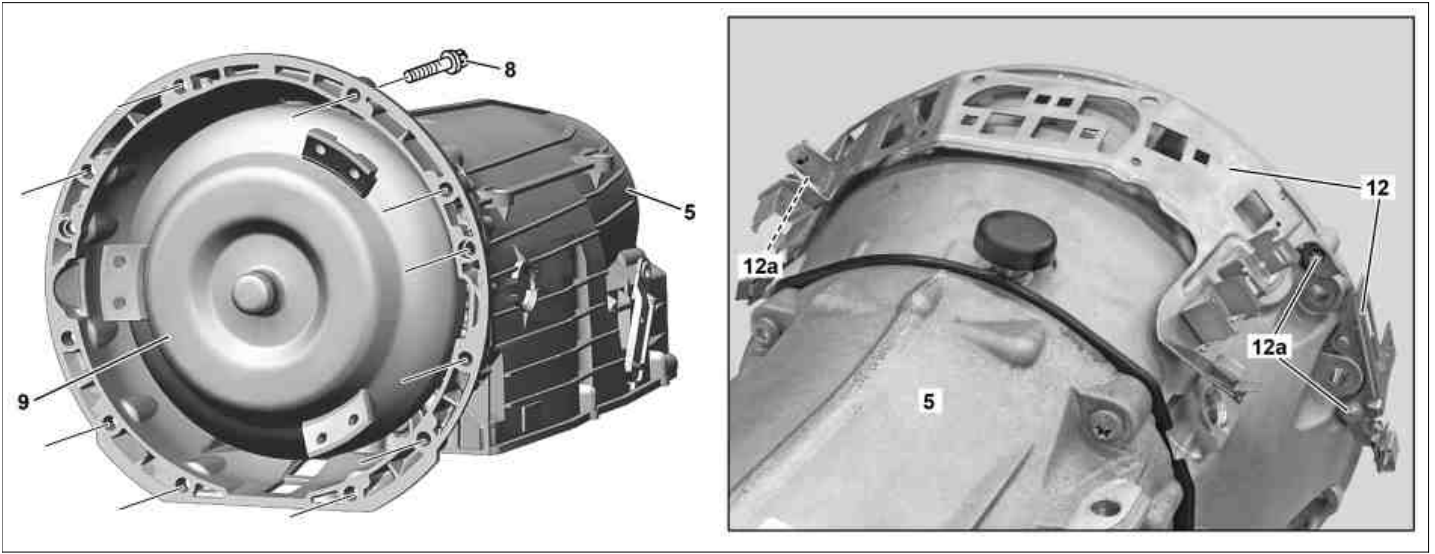
Modification notes

5.3.14	"Remove corrosion from crankshaft" added.	Step 28	
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P27.10-2266-09

- | | | | | | |
|---|------------------------|-----|--------------------------|-----|----------------------|
| 1 | Heat shield | 7a | Rear engine cross member | 15 | Shift rod |
| 2 | Ground cable | 7b | Rear engine mount | 16 | Range selector lever |
| 4 | Exhaust system bracket | 14a | Retaining clamp | 20v | Front flex disk |
| 5 | Transmission | 14b | Fuse | | |







P27.10-2485-08


5 Transmission
8 Screw

9 Torque converter or start-up clutch
12 Bracket










12a Screw



Danger !	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on automatic transmission		AH27.19-P-0001-01NKB
	Remove/install		
1	Move selector lever into position "N"		
2	Release parking brake		
3	Detach ground line from battery	MODEL 204 with TRANSMISSION 722.9 (except 722.96/997)	AR54.10-P-0003CW
	Notes on battery	MODEL 207 with TRANSMISSION 722.9 (except 722.96)	AH54.10-P-0001-01A AR54.10-P-0003EW
4	Secure vehicle on vehicle lift		AR00.60-P-0100CW
5.1	Remove engine compartment paneling	With gasoline engines MODEL 204.9 with TRANSMISSION 722.9 (except 722.96/997) MODEL 204.0/2/3, 207	AR61.20-P-1105CY AR61.20-P-1105EW
5.2	Remove bottom sections of soundproofing	On diesel engines MODEL 204.0/2/3, 207	AR94.30-P-5300EW
5.3	Remove both lower engine compartment paneling	MODEL 204.9	AR61.20-P-1105CY
6	Remove air duct housing	TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 272.982 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 272.982	AR09.20-P-0080CV
7	Disconnect electrical connectors of heated oxygen sensor and unclip from bracket	TRANSMISSION 722.9 (except 722.96) in MODEL 207 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204.0/2/3 Except TRANSMISSION 722.9 (except 722.96) in MODEL 204.9 with ENGINE 274	

		<p>TRANSMISSION 722.9 (except 722.96) in MODEL 207</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204.0/2/3</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 278</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 204 with ENGINE 156</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 204 (except 204.05/06/25/95) with ENGINE 272</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 272</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 273</p>	<p>AR07.52-P-5303FH</p> <p>AR07.52-P-5303ELB</p> <p>AR07.52-P-5303CMG</p> <p>AR07.52-P-5303CV</p>
8.1	Detach bracket of diesel particulate filter between diesel particulate filter and transmission (5)	<p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 642</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 651</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 642</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 651</p> <p> Bolt, automatic transmission to engine</p> <p></p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 642</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 651</p> <p></p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 642</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 651</p>	<p>*BA27.40-P-1008-01A</p> <p>*BA49.10-P-1002-01AC</p> <p>*BA49.10-P-1009-01AE</p>
8.2	Remove catalytic converter bracket at transmission (5)	<p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204</p> <p>MODEL 204 (except 204.9) with ENGINE 274 with TRANSMISSION 722.9 (except 722.96)</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 271</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 272</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 273</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 276</p> <p>TRANSMISSION 722.9 (except 722.96/995) in MODEL 207 with ENGINE 278</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 156</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 272</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 276</p>	<p>AR49.10-P-7100MR</p> <p>AR49.10-P-7100CW</p>
8.3	Remove catalytic converters	<p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 278</p>	<p>AR49.10-P-7100CW</p>
9	Remove heat shield (1) and disconnect electrical connector from electric controller unit	<p> Bolt, heat shield to transmission housing</p>	<p>AR27.40-P-0700-01CW</p> <p>*BA27.40-P-1014-01A</p>
10	Disconnect electrical connector from electric oil pump and unclip electrical line from transmission (5)	If installed	
11	Release and disconnect electrical connector from intelligent servo module	<p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 276.8</p> <p>TRANSMISSION 722.994/995 in MODEL 207 with ENGINE 274</p> <p>TRANSMISSION 722.995 in MODEL 204.9 with ENGINE 274</p> <p>TRANSMISSION 722.994/995 in MODEL 207 with ENGINE 274</p>	<p>AR27.19-P-0550ECM</p>

12	Detach ground line (2) to transmission (5)	 ENGINE 156 The bracket for the oxygen sensor electrical connector is secured to the transmission (5) by means of the screw/bolt of the ground line (2).  Bolt, automatic transmission to engine  Bolt, ground strap to transmission	*BA27.40-P-1008-01A *BA15.10-P-1002-05C
13	Remove exhaust system bracket (4)	TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 274 TRANSMISSION 722.90 in MODEL 204 with ENGINE 272 TRANSMISSION 722.90 in MODEL 207 with ENGINE 272 ENGINE 642, 651	AR49.10-P-7100ECM AR49.10-P-7100CW AR49.10-P-7100CWI
14.1	Remove pipe clamp securing diesel particulate filter to pipe	TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 642 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 642	AR49.10-P-7100CWI
14.2	Remove diesel particulate filter	TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 651 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204.0/2/3 with ENGINE 651	AR49.10-P-5501CD
14.3	Detach left and right catalytic converter from front exhaust pipes	TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 276.8	AR49.10-P-7100CW
14.4	Detach exhaust system from exhaust manifolds	MODEL 204 with ENGINE 156 with TRANSMISSION 722.90 without CODE P98 (Black Series) MODEL 204 with ENGINE 156 with TRANSMISSION 722.93 without CODE P98 (Black Series) MODEL 204, 207 with ENGINE 272.982 with TRANSMISSION 722.90 without CODE P98 (Black Series)	AR49.10-P-7100CW
14.5	Detach exhaust system from catalytic converter	TRANSMISSION 722.9 (except 722.96) in MODEL 204 (except 204.9) with ENGINE 274 TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 274 TRANSMISSION 722.9 (except 722.96) in MODEL 204 (except 204.9) with ENGINE 274 MODEL 207 with ENGINE 274 with TRANSMISSION 722.9 (except 722.96)  Protect the decoupling element using the assembly tool. The decoupling element will otherwise be damaged.  Installation: Replace clamp if necessary.	AR49.10-P-7100MR AR49.10-P-7100ECM
15	Remove left exhaust line	Engine 272.982  MODEL 204, 207  MODEL 204  MODEL 204  MODEL 207  MODEL 207	AR14.20-P-1020-01CDE *BA27.40-P-1008-01A *BA49.10-P-1031-01AC *BA49.10-P-1032-01AC *BA49.10-P-1040-01AE *BA49.10-P-1041-01AE
16	Support and lash down transmission (5)	Transmission jack gotis://H_00.10_01.0 Transmission platform gotis://A_25/35/49_02.0	
17	Remove rear engine crossmember (7a) with rear engine mount (7b)	TRANSMISSION 722.9 (except 722.96) in MODEL 207 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 272 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 274 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 276 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 642 TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 651	AR22.10-P-1180CW

<p>ⓘ</p>	<p>Notes on bolted connections with self tapping screws</p>	<p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 156</p>	<p>AH00.00-P-0007-01SF AR22.10-P-1180CMG</p>
<p>18</p>	<p>Mark propeller shaft</p>	<p>ⓘ Attach color marking to identify the propeller shaft position at the flange of the transmission (5), in order to find the original factory installation position when reinstalling.</p>	
<p>19.1</p>	<p>Remove front flexible coupling (20v)</p>	<p>MODEL 204, 207 with TRANSMISSION 722.9 (except 722.96/995/997)</p>	<p>AR41.10-P-0050CW</p>
<p>19.2</p>	<p>Detach front flexible coupling (20v) from transmission output flange</p>	<p>TRANSMISSION 722.994/995 in MODEL 207 with ENGINE 274</p>	<p>AR41.10-P-0050CW</p>
<p>20</p>	<p>Detach shift rod (15) at range selector lever (16) of transmission (5)</p>	<p>TRANSMISSION 722.9 (except 722.904/96/995/997) in MODEL 207 TRANSMISSION 722.9 (except 722.96/995/997) in MODEL 204 ⓘ Installation: Replace retaining clamp (14a).</p>	
<p>21</p>	<p>Detach torque converter or start-up clutch (9) from driver spider and pry off from driver spider uniformly using long wedge</p>	<p>TRANSMISSION 722.9 (except 722.93/96/997) in MODEL 204 TRANSMISSION 722.9 (except 722.96) in MODEL 207</p> <p>TRANSMISSION 722.93 in MODEL 204</p> <p>ⓘ Do not use impact wrenches or compressed air tools. The threaded unions in the driver spider will otherwise be damaged.</p> <p>ⓘ TRANSMISSION 722.9 (except 722.96/997) in MODEL 204, 207 with angled threaded connection Installation: Replace screw/bolts. Nm</p> <p>TRANSMISSION 722.90, 722.99 (except 722.997) in MODEL 204, 207 Nm</p> <p>TRANSMISSION 722.93 in MODEL 204 ☞ Socket wrench bit ☞ Long wedge</p>	<p>AR27.20-P-0100-01A AR27.51-P-0400-01W *BA27.20-P-1002-01C *BA27.51-P-1001-01A *001589650900 *115589035900</p>
<p>22</p>	<p>Detach oil lines from transmission (5) and oil pan and place to one side</p>	<p>TRANSMISSION 722.9 (except 722.96/995/997) in MODEL 204 (except 204.077/277/377) TRANSMISSION 722.995 in MODEL 204.9 with ENGINE 274</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 156 TRANSMISSION 722.995 in MODEL 204 (except 204.9) with ENGINE 274 TRANSMISSION 722.995 in MODEL 207 with ENGINE 274.9 TRANSMISSION 722.9 (except 722.96/995) in MODEL 207</p> <p>ⓘ Before starting work the area around the oil lines must be thoroughly cleaned in the area around the separation points on the transmission (5). Even the smallest dirt particles in the hydraulic components can lead to malfunctions and a total failure of the transmission (5).</p> <p>ⓘ TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 276.8 Also detach the oil lines from the refrigerant compressor.</p> <p>ⓘ Do not kink or bend the oil lines. ⓘ Seal off the connections on the transmission (5) and the oil lines using stop plugs. ☞ Record plug</p>	<p>AR27.55-P-0600CV AR27.55-P-0600CMG AR27.55-P-0600MR AR27.55-P-0600EV *129589009100</p>

23	Detach starter from transmission (5)	<p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 156</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 271</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 272</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 273</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 272</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 274</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 274</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 276</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 276</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 278</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 642</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 642</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 651</p> <p>TRANSMISSION 722.9 (except 722.96/997) in MODEL 204 with ENGINE 651</p> <p> Place starter to the side with lines connected and secure to prevent it falling down.</p>	<p>AR15.30-P-7100CMG</p> <p>AR15.30-P-7100CW</p> <p>AR15.30-P-7100CV</p> <p>AR15.30-P-7100MR</p> <p>AR15.30-P-7100FH</p> <p>AR15.30-P-7100ELB</p> <p>AR15.30-P-7100CO</p> <p>AR15.30-P-7100SXI</p> <p>AR15.30-P-7100CD</p>
24	Detach bracket (12) from transmission (5); to do so, screws/remove bolts (12a)	<p>TRANSMISSION 722.9 (except 722.96) in MODEL 207 with ENGINE 276.8</p> <p> Bracket, wiring harness to automatic transmission</p>	*BA27.40-P-1024-01A
25	Support engine at the oil pan	<p>ENGINE 156</p> <p> When the transmission (5) is removed, the engine must be propped up at the oil pan in order to prevent the engine from tipping over.</p>	
26	Remove bolts (8) and remove transmission (5) downwards	<p> Secure the torque converter or start-up clutch (9) to prevent them from falling out. The torque converter or start-up clutch (9) can otherwise be damaged.</p> <p> Installation: Align the bores of the torque converter or start-up clutch (9) with the threaded unions in the driver spider.</p> <p> Bolt, automatic transmission to engine</p>	*BA27.40-P-1008-01A
27	Remove torque converter or start-up clutch (9) using grab handles	<p>If necessary</p> <p>TRANSMISSION 722.9 (except 722.93/96/997) in MODEL 204</p> <p>TRANSMISSION 722.9 (except 722.96) in MODEL 207</p> <p>TRANSMISSION 722.93 in MODEL 204</p> <p>TRANSMISSION 722.9 (except 722.93)</p> <p>TRANSMISSION 722.93 in MODEL 204</p> <p>Multi-purpose paste</p> <p> Handles</p> <p> Parallel rest</p>	<p>AR27.20-P-0500-01W</p> <p>AR27.51-P-0400-02AMG</p> <p>*BE27.20-P-1001-01E</p> <p>*BE27.51-P-1001-02A</p> <p>*BR00.45-Z-1009-06A</p> <p>*168589006200</p> <p>*126589043100</p>
28	Remove corrosion from crankshaft	<p>Assembly cleaner</p> <p>Multi-purpose paste</p>	<p>AR03.20-P-1000-01A</p> <p>*BR00.45-Z-1028-04A</p> <p>*BR00.45-Z-1009-06A</p>
	Check		
29	Check threaded unions in driver spider	<p>If threaded unions are damaged or loose</p> <p style="text-align: center;">↓</p> <p>Install a new driver spider.</p> <p>MODEL 207 with ENGINE 642 with TRANSMISSION 722.9 (except 722.96)</p>	AR03.30-P-8001SXI

		<p>MODEL 204 with ENGINE 274 with TRANSMISSION 722.9 (except 722.96/997)</p> <p>MODEL 207 with ENGINE 274 with TRANSMISSION 722.9 (except 722.96)</p> <p>MODEL 204 with ENGINE 276 with TRANSMISSION 722.9 (except 722.96/997)</p> <p>MODEL 207 with ENGINE 276 with TRANSMISSION 722.9 (except 722.96)</p> <p>MODEL 207 with ENGINE 278 with TRANSMISSION 722.9 (except 722.96)</p> <p>MODEL 207 with ENGINE 271 with TRANSMISSION 722.9 (except 722.96)</p> <p>MODEL 204 with ENGINE 272 with TRANSMISSION 722.9 (except 722.96/997)</p> <p>MODEL 207 with ENGINE 272 with TRANSMISSION 722.9 (except 722.96)</p> <p>MODEL 207 with ENGINE 273 with TRANSMISSION 722.9 (except 722.96)</p> <p>MODEL 204 with ENGINE 642 with TRANSMISSION 722.9 (except 722.96/997)</p> <p>MODEL 204 with ENGINE 156 with TRANSMISSION 722.9 (except 722.96/997)</p> <p>MODEL 204 with ENGINE 651 with TRANSMISSION 722.9 (except 722.96/997)</p> <p>MODEL 207 with ENGINE 651 with TRANSMISSION 722.9 (except 722.96)</p>	<p>AR03.30-P-8001MR</p> <p>AR03.30-P-8001FH</p> <p>AR03.30-P-8001CW</p> <p>AR03.30-P-8001CV</p> <p>AR03.30-P-8001CO</p> <p>AR03.30-P-8001CMG</p> <p>AR03.30-P-8001CD</p>
30	Install in the reverse order		
31	Fill transmission (5) with transmission oil	After replacing the transmission (5) or if transmission oil has been drained off.	
32	Check transmission oil level and correct if necessary		AR27.00-P-0270W AR27.00-P-0270W
33	Read out fault memory using the diagnostic system and clear if necessary		
 AD			AD00.00-P-2000-04A
34	Perform transmission adaptation using diagnostic system	After replacement or repair of transmission (5)	
35	Reset data on service life of torque converter lockup clutch using diagnostic system	After replacing torque converter (9)	
 Danger !	Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running.	Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
36	Perform engine test run and check transmission (5) for function and leaks		

Test values for torque converter

Number	Designation			TRANSMISSION 722.9
BE27.20-P-1001-01E	Installed height of torque converter	Distance, bolt flange to transmission housing flange	Helical screwed connection	mm 9,5
			See picture	AR27.20-P-0500-01W
			Axial screwed connection	mm 19,5

Test values for start up clutch

Number	Designation			TRANSMISSION 722.93
BE27.51-P-1001-02A	Installed height of start up clutch	Distance, bolt flange to transmission housing flange	mm 9,5	
			See picture	–

Nm Ground strap

Number	Designation			MODEL 204	MODEL 207
BA15.10-P-1002-05C	Bolt, ground strap to transmission	M8	Nm	27	16
		M10	Nm	–	–

Nm Torque converter

Number	Designation				TRANSMISSION 722.9
BA27.20-P-1002-01C	Bolt, torque converter to drive plate	Straight threaded connection	M8	Nm	42
			Stage 1	Nm	4
		Angled threaded connection	Stage 2	Nm	30
			Stage 3	∠°	90

Nm Housing

Number	Designation				TRANSMISSION 722.9
BA27.40-P-1008-01A	Bolt, automatic transmission to engine	M10×40	Nm	38	
		M10×45	Nm	38	
		M10×90	Nm	38	
		M12	Nm	–	

Nm Housing

Number	Designation			TRANSMISSION 722.9
BA27.40-P-1014-01A	Bolt, heat shield to transmission housing		Nm	9

Nm Housing

Number	Designation			TRANSMISSION 722.9
BA27.40-P-1024-01A	Bracket, wiring harness to automatic transmission		Nm	10

Nm Start up clutch

Number	Designation				TRANSMISSION 722.93
BA27.51-P-1001-01A	Bolt, start up clutch to driver	Stage 1	Nm	4	
		Stage 2	Nm	30	
		Stage 3	∠°	90	

Nm Exhaust system

Number	Designation			ENGINE 642, 646, 651 in MODEL 204
BA49.10-P-1002-01AC	Bolt connecting catalytic converter to turbocharger		Nm	20

Nm Exhaust system

Number	Designation		ENGINE 642, 651 in MODEL 207
BA49.10-P-1009-01AE	Bolt/nut, bracket of diesel particulate filter to lower diesel particulate filter	Nm	20

Nm Exhaust system

Number	Designation		ENGINE 156, 271, 272 in MODEL 204
BA49.10-P-1031-01AC	Bolt, flange for exhaust gas recirculation lines to exhaust gas recirculation positioner	Nm	9

Nm Exhaust system

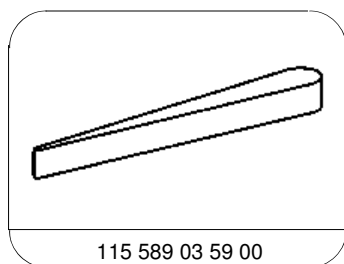
Number	Designation		ENGINE 156, 271, 272 in MODEL 204
BA49.10-P-1032-01AC	Bolt, exhaust gas recirculation line clamp to catalytic converter	Nm	9

Nm Exhaust system

Number	Designation		ENGINE 271, 272, 273, 276, 278 in MODEL 207
BA49.10-P-1040-01AE	Bolt, flange for exhaust gas recirculation lines to exhaust gas recirculation positioner	Nm	9

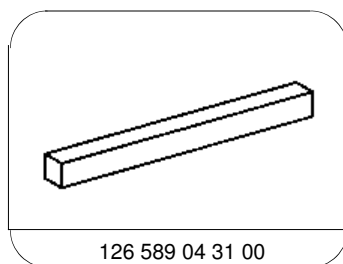
Nm Exhaust system

Number	Designation		ENGINE 271, 272, 273, 276, 278 in MODEL 207
BA49.10-P-1041-01AE	Bolt, clamp for exhaust gas recirculation line to catalytic converter	Nm	9



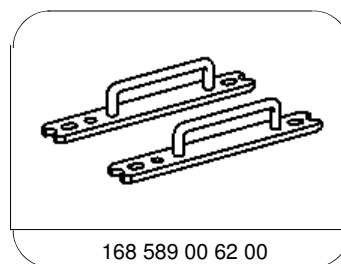
115 589 03 59 00

Long wedge



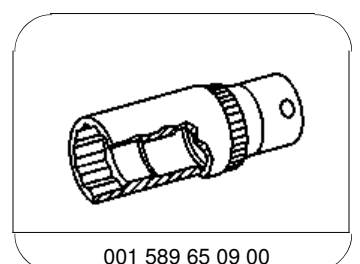
126 589 04 31 00

Parallel rest



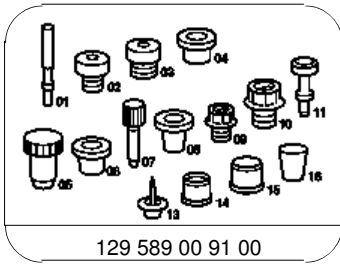
168 589 00 62 00

Handles



001 589 65 09 00

Socket wrench bit



Record plug

Repair materials

Number	Designation	Order number
BR00.45-Z-1009-06A	Multi-purpose paste	A 000 989 80 51 10
BR00.45-Z-1028-04A	Assembly cleaner	Adolf Würth GmbH & Co. KG Reinhold-Würth-Str. 12-17 74653 Künzelsau-Gaisbach Germany Tel. +49 7940 15-0 Fax +49 7940 15-1000 www.wuerth.de