

BA61.10-P-1000-01H	Frame floor				BA
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**MODEL 117, 156, 176, 204, 207, 212, 218, 231, 246**

**Frame floor assembly**

Number	Designation		MODEL 117	MODEL 156
BA61.10-P-1001-01H	Rear crossmember to body	Nm	65	65
BA61.10-P-1002-01H	Bolt, front reinforcement brace to frame floor assembly	Nm	30	30
BA61.10-P-1003-01H	Bolt, rear reinforcement brace to frame floor assembly	Nm	30	30
BA61.10-P-1004-01H	Bolt, diagonal strut mount to front axle carrier/longitudinal member	Nm	–	–
BA61.10-P-1005-01H	Bolt/nut, rear strut to rear axle carrier/body	Nm	–	–
BA61.10-P-1006-01H	Bolt, rear diagonal strut bracket mount to body	Nm	–	–
BA61.10-P-1007-01H	Bolt, rear diagonal strut to spare wheel well	Nm	–	–
BA61.10-P-1008-01H	Bolt, rear diagonal strut to longitudinal member	Nm	–	–
BA61.10-P-1009-01H	Nut/bolt, rear diagonal strut to bracket	Nm	–	–
BA61.10-P-1010-01H	Bolt/nut, rear strut crash to body	Nm	–	–
BA61.10-P-1011-01H	Bolt, front diagonal strut to front axle carrier	M10 Nm	–	–
		M12 Nm	–	–
BA61.10-P-1012-01H	Bolt, center reinforcement brace to frame floor assembly	M10 Nm	–	–

**Frame floor assembly**

Number	Designation		MODEL 204	MODEL 207.3
BA61.10-P-1001-01H	Rear crossmember to body	Nm	65	65
BA61.10-P-1002-01H	Bolt, front reinforcement brace to frame floor assembly	Nm	30	30
BA61.10-P-1003-01H	Bolt, rear reinforcement brace to frame floor assembly	Nm	24	24
BA61.10-P-1004-01H	Bolt, diagonal strut mount to front axle carrier/longitudinal member	Nm	50	50
BA61.10-P-1005-01H	Bolt/nut, rear strut to rear axle carrier/body	Nm	25	–
BA61.10-P-1006-01H	Bolt, rear diagonal strut bracket mount to body	Nm	–	–
BA61.10-P-1007-01H	Bolt, rear diagonal strut to spare wheel well	Nm	–	–
BA61.10-P-1008-01H	Bolt, rear diagonal strut to longitudinal member	Nm	–	–
BA61.10-P-1009-01H	Nut/bolt, rear diagonal strut to bracket	Nm	–	–
BA61.10-P-1010-01H	Bolt/nut, rear strut crash to body	Nm	–	–
BA61.10-P-1011-01H	Bolt, front diagonal strut to front axle carrier	M10 Nm	–	–
		M12 Nm	–	–
BA61.10-P-1012-01H	Bolt, center reinforcement brace to frame floor assembly	M10 Nm	–	–

**Frame floor assembly**

Number	Designation		MODEL 207.4	MODEL 212
BA61.10-P-1001-01H	Rear crossmember to body	Nm	65	70
BA61.10-P-1002-01H	Bolt, front reinforcement brace to frame floor assembly	Nm	30	30
BA61.10-P-1003-01H	Bolt, rear reinforcement brace to frame floor assembly	Nm	24	24
BA61.10-P-1004-01H	Bolt, diagonal strut mount to front axle carrier/longitudinal member	Nm	80	60
BA61.10-P-1005-01H	Bolt/nut, rear strut to rear axle carrier/body	Nm	–	–
BA61.10-P-1006-01H	Bolt, rear diagonal strut bracket mount to body	Nm	–	60
BA61.10-P-1007-01H	Bolt, rear diagonal strut to spare wheel well	Nm	80	–
BA61.10-P-1008-01H	Bolt, rear diagonal strut to longitudinal member	Nm	80	–

BA61.10-P-1009-01H	Nut/bolt, rear diagonal strut to bracket		Nm	17	60
BA61.10-P-1010-01H	Bolt/nut, rear strut crash to body		Nm	–	–
BA61.10-P-1011-01H	Bolt, front diagonal strut to front axle carrier	M10	Nm	–	–
		M12	Nm	–	–
BA61.10-P-1012-01H	Bolt, center reinforcement brace to frame floor assembly	M10	Nm	–	–

**Nm** Frame floor assembly

Number	Designation			MODEL 218	MODEL 231
BA61.10-P-1001-01H	Rear crossmember to body		Nm	70	55
BA61.10-P-1002-01H	Bolt, front reinforcement brace to frame floor assembly		Nm	30	–
BA61.10-P-1003-01H	Bolt, rear reinforcement brace to frame floor assembly		Nm	24	–
BA61.10-P-1004-01H	Bolt, diagonal strut mount to front axle carrier/longitudinal member		Nm	60	–
BA61.10-P-1005-01H	Bolt/nut, rear strut to rear axle carrier/body		Nm	–	–
BA61.10-P-1006-01H	Bolt, rear diagonal strut bracket mount to body		Nm	60	–
BA61.10-P-1007-01H	Bolt, rear diagonal strut to spare wheel well		Nm	–	60
BA61.10-P-1008-01H	Bolt, rear diagonal strut to longitudinal member		Nm	–	60
BA61.10-P-1009-01H	Nut/bolt, rear diagonal strut to bracket		Nm	60	–
BA61.10-P-1010-01H	Bolt/nut, rear strut crash to body		Nm	–	–
BA61.10-P-1011-01H	Bolt, front diagonal strut to front axle carrier	M10	Nm	–	60
		M12	Nm	–	110
BA61.10-P-1012-01H	Bolt, center reinforcement brace to frame floor assembly	M10	Nm	–	60

**Nm** Frame floor assembly

Number	Designation			MODEL 176, 246	
BA61.10-P-1001-01H	Rear crossmember to body		Nm	65	
BA61.10-P-1002-01H	Bolt, front reinforcement brace to frame floor assembly		Nm	30	
BA61.10-P-1003-01H	Bolt, rear reinforcement brace to frame floor assembly		Nm	30	
BA61.10-P-1004-01H	Bolt, diagonal strut mount to front axle carrier/longitudinal member		Nm	–	
BA61.10-P-1005-01H	Bolt/nut, rear strut to rear axle carrier/body		Nm	–	
BA61.10-P-1006-01H	Bolt, rear diagonal strut bracket mount to body		Nm	–	
BA61.10-P-1007-01H	Bolt, rear diagonal strut to spare wheel well		Nm	–	
BA61.10-P-1008-01H	Bolt, rear diagonal strut to longitudinal member		Nm	–	
BA61.10-P-1009-01H	Nut/bolt, rear diagonal strut to bracket		Nm	–	
BA61.10-P-1010-01H	Bolt/nut, rear strut crash to body		Nm	50	
BA61.10-P-1011-01H	Bolt, front diagonal strut to front axle carrier	M10	Nm	–	
		M12	Nm	–	
BA61.10-P-1012-01H	Bolt, center reinforcement brace to frame floor assembly	M10	Nm	–	