


	Remove/Install		
Danger! 1	Risk of death caused by vehicle slipping or toppling off of the lifting platform. Lift vehicle on lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
2	Remove spare tire well paneling, loosen left and right side paneling in trunk, open trunk floor paneling, join left and right side paneling in trunk and fasten with one another with cable strap.		AR68.30-P-4600SX
3.1	Disconnect PTS, rear bumper connector (X35/28)	Except code (229) Park assistant	
3.2	Disconnect FFS/radar sensors connector, front bumper (X172/2)	with code (229) Park assistant	
4	Remove bracket (4) in right rear fender and lay down to side with lines connected.		
5.1	Remove bracket (2) in left rear fender and lay down to side with lines connected.	On vehicles with code (218) Backup camera or Code (390 to 396) Linguatronic or Code (529) HIGH Class Japan or Code (813) Voice control system (VCS)	
6	Unscrew bolts (3) in left and right rear fender		
7	Unscrew nuts (6) inside of rear center section		
8	Guide electric wiring harness (5) through opening into rear center section.		
9	Unscrew bolts (7) at bottom of rear bumper (1).		
10	Remove expansion clip (10) from rear fender paneling (9) on left and right		
11	Loosen left and right rear fender paneling (9) with mounting wedge until bolt (8) is accessible.		*110589035900
12	Unscrew left and right bolt (8).		
13	Remove rear bumper (1)	 Installation: Guide hose (12) into bracket on rear bumper (1). Check gaps on rear bumper (1), adjust if necessary Gap dimensions on hoods, doors and lids 	AR60.00-P-0700-01SC *BE60.00-P-1003-01T *129589032100
14	Install in the reverse order		