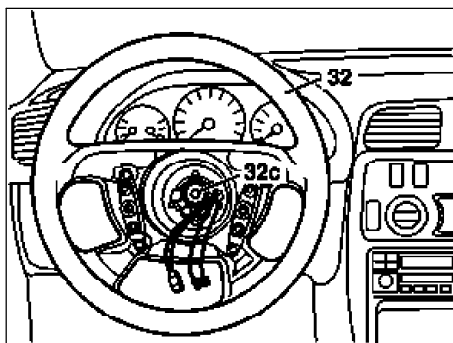
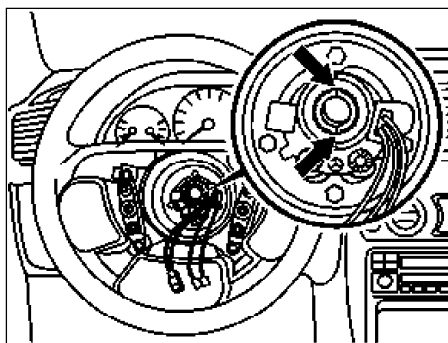


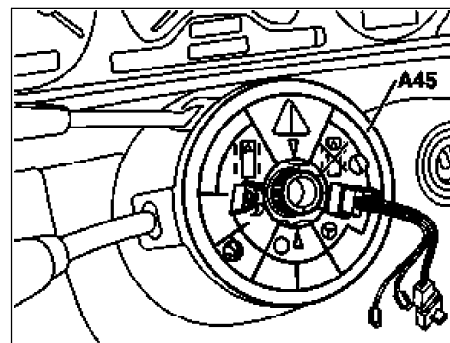
MODELS 170, 208



P46.10-0394-01



P46.10-0395-01



P46.10-0396-01

Shown on model 208

Modification notes

20.1.04	Owing to the precise tolerances the vehicle should not be subjected to an alignment check after the steering wheel has been remounted		
---------	---	--	--

	Remove/Install		
Danger!	Risk of explosion caused by explosive gas. Risk of poisoning and caustic burns caused by swallowing battery electrolyte. Risk of injury caused by burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	No fire, sparks, open flames or smoking. Wear protective gloves, acid-resistant clothing and safety glasses. Pour battery electrolyte only into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
Danger!	Risk of injury. Injuries may result when performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag unit with deployment face up, do not subject to temperatures above 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
1	Fully retract or push in adjustable steering column		
2	Turn steering wheel (32) to horizontal position	Front wheels in straight ahead position	
3.1	Remove ignition key and engage steering lock	Model 170	
3.2	Remove electronic ignition key	Model 208 The electronic steering lock (ESC) is locked.	
4	Disconnect ground cable from battery	Protect the ground cable to prevent unintentional contact with the battery ground terminal.	AR54.10-P-0003A
	Notes on battery		AH54.10-P-0001-01A
5	Remove airbag unit from steering wheel (32)		AR91.60-P-0660G
	Instructions for performing repair, body work and welding on vehicles with airbags and ETR units		AH91.00-P-0002-01B
6	Unscrew countersunk screw (32c), steadying steering wheel (32).	Installation: Replace countersunk bolt. 	*BA46.10-P-1001-02A
7	Remove the steering wheel (32), guiding the wiring for the airbag assembly through it.	Installation: Align recesses of the splines in the steering wheel with the markings on the steering shaft (arrows).	
8	Check fanfare horns and airbag clock spring contact (A45) for damage	The clock spring contact must not be turned while the steering wheel (32) is removed otherwise it will be damaged. Visual inspection, replace clock spring contact if necessary: @ Remove/install clock spring contact	AR46.10-P-0200B
9	Install in the reverse order		
10.1	Activate steering angle sensor	Vehicles with Electronic Stability Program (ESP) Code 472a	AR46.10-P-0300-01A

11	Conduct a road test	<p>i Tests during the road test:</p> <p>Turn signal reset If displacement is greater than 1 tooth, a problem-free canceling of turn signals is not guaranteed.</p> <p>Airbag indicator lamp The SRS indicator lamp must not light up on full steering lock in both directions.</p> <p>Position of steering wheel (32) If the steering wheel is crooked, adjust it by max. 1 tooth.</p>	
----	---------------------	--	--

Nm Steering wheel

Number	Designation		Model 170	Model 208
BA46.10-P-1001-02A	Bolts, steering wheel to steering shaft	Nm	80	80