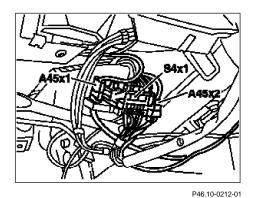
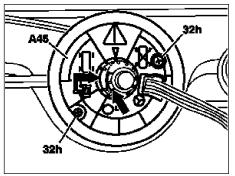
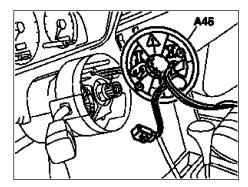
MODELS 129.### ## as of 079795, 140.### ## as of 123447, 202, 210 up to 31.5.99

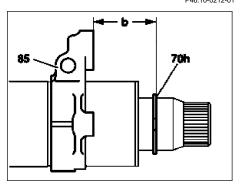


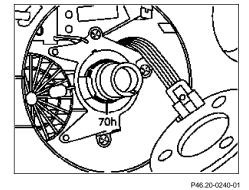


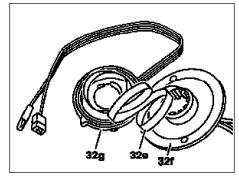


P46.10-0216-01

P46.10-0214-01







P46.10-0330-01

P46.10-0215-01

XX	Removing, installing		
1	Remove steering wheel	i Front wheels in straight-ahead position, steering wheel lock engaged.	AR46.10-P-0100B
2	Remove cover below instrument panel	Model 129.	ra68001290150x
		Model 140.	ra68001400150x
		Model 202.	AR68.10-P-1500E
		Model 210.	AR68.10-P-1500F
3	Disconnect horn / airbag clock spring contact connector (A45x1) and expose cable		
4	Disconnect FAN relay module clock spring contact connector (A45x2) and expose cable		
5	Only unscrew fixing bolts (32h) as far as necessary to remove spring contact (A45)	i The fixing bolts also serve as an antirotation device and assembly aid.	
6	Carefully remove spring contact (A45) from jacket tube	installation: Push spring contact (A45) all the way on. The recess must be in alignment with the fixing lug (arrows). If the spring contact was twisted, e.g. with steering coupling removed: Adjust the center position of the spring contact.	AR46.10-P-0200-01A
7	Ensure correct seat of locking ring (70h)		
4	Inspecting		
8.1	Check distance (b) between locking ring (70h) and bracket (85)	Vehicles with electrically adjustable steering column i Only required if there are complaints of grinding noise: @	
		Models 129, 140, 210.	AR46.10-P-0600-01B
⊯ BE			*BE46.10-P-1003-03A
		Nm Models 129, 140.	*BA46.10-P-1006-03A
		Nm 210.	*BA46.10-P-1015-03D

9	Check spring contact	(A45) for damage	Visual inspection	
			The upper (32f) and lower part (32g) of the spring contact are clipper together and can only be separated by excessive force or incorrect assembly. If the spring contact is assembled incorrectly, carefully unwind and clip the upper and lower parts together. Be careful not to trap or bend the spring contact (32e). Do not use oil or grease	
10	Install in the reverse	order		

Test values for jacket tube

Number	Designation	Model 129	Model 140	Model 210
BE46.10-P-1003-03A	Dimension "b" from mm upper bracket to jacket tube	30+0.5	30+0.5	30+0.5
	See figure	AR46.10-P-0600-01B	AR46.10-P-0600-01B	AR46.10-P-0600-01B

Nm Jacket tube

Number	Designation	Model 129	Model 140
BA46.10-P-1006-03A	Clamp screw, upper bracket to jacket tube Nm	5	5

Nm Jacket tube

Number	Designation	Model 210
BA46.10-P-1015-03D	Clamp screw, upper bracket to jacket tube Nm	5