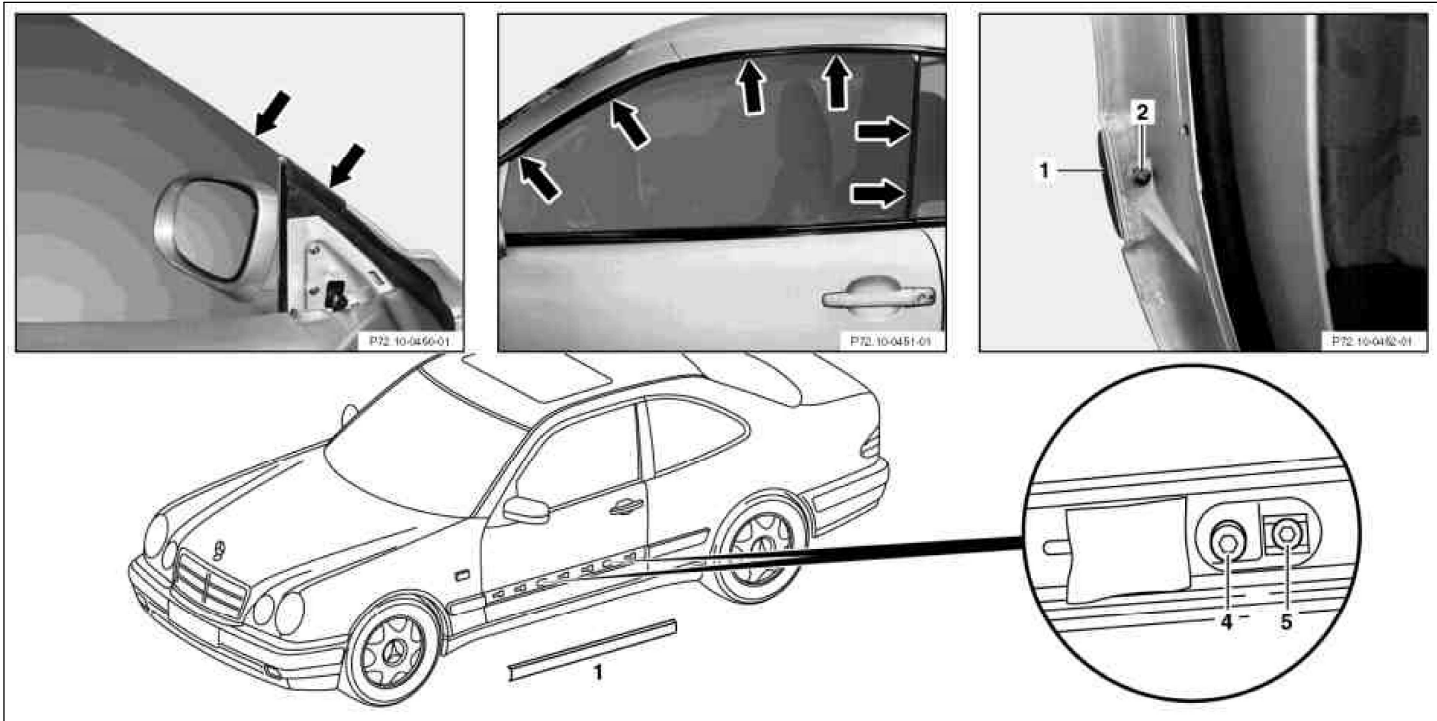


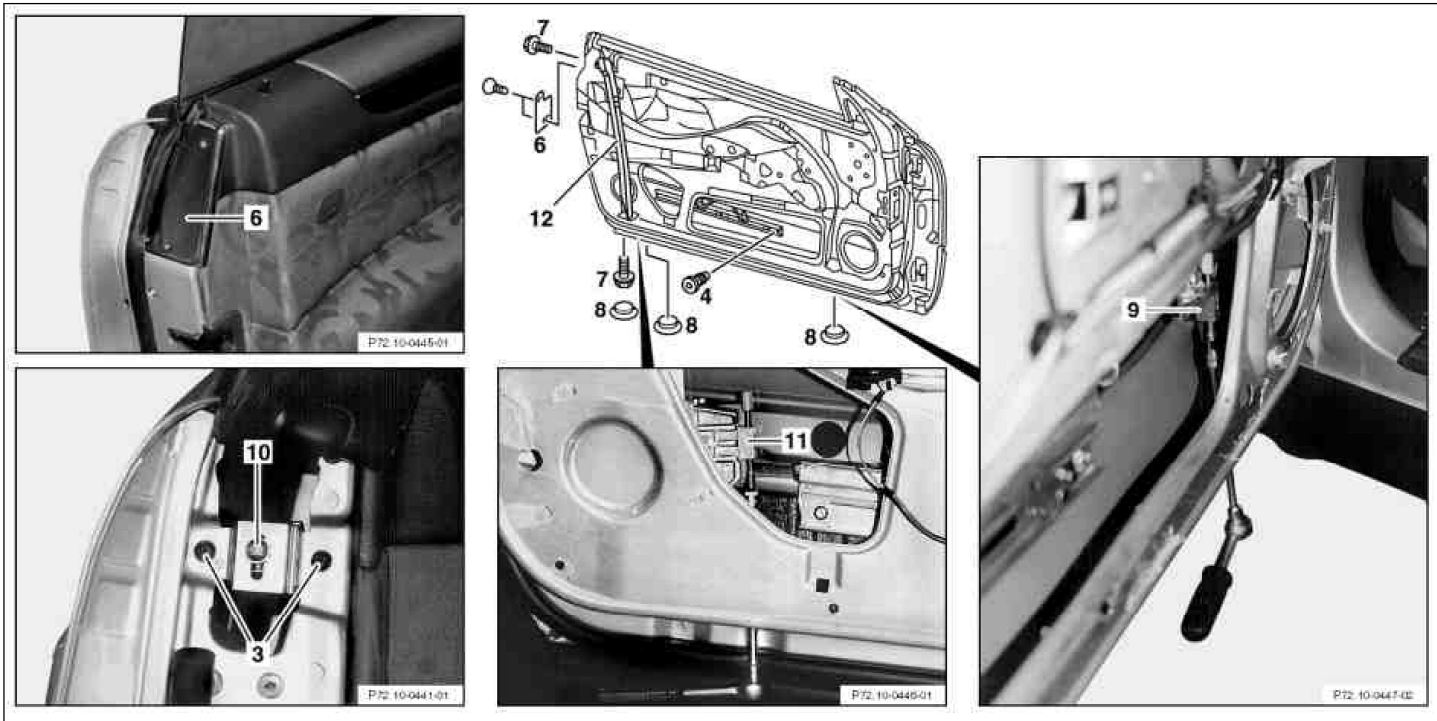
MODEL 208.3



1 Molding

2, 4 and 5 Screws

P72.10-0449-09



- 3 Screw
- 4 Torx screw
- 6 Cover

- 7 Screw
- 8 Plugs
- 9 Front stop screw

- 10 Stop
- 11 Rear stop screw
- 12 Guide rail

P72.10-0448-09

Modification notes

|          |                                    |  |  |
|----------|------------------------------------|--|--|
| 18.11.97 | Work step table completely revised |  |  |
|----------|------------------------------------|--|--|

|          |  |   |                     |
|----------|--|---|---------------------|
| <b>i</b> | The crank window can be adjusted with the door liner installed   |   |                     |
|          | <b>Adjusting</b>   |   |                     |
| 1        | Check front door adjustment; adjust is necessary   |   | AR72.10-P-0550G     |
| 2        | Unscrew screw (2) and remove molding (1) toward rear. Remove adhesive strip assembly openings in door paneling.  |   |                     |
| 3        | Remove cover (6) and lay rubber seal of sealing rail in area of stop (10) down to side   |   |                     |
| 4        | Loosen center screw at rear stop (10) and press stop downward  |   |                     |
| 5        | Remove plugs (8, 3 each)   | <b>i</b> The upper stop screws (9 and 11) and the lower mounting screw for the guide rail (12) are accessible through the plug openings.  |                     |
| 6        | Lower crank window and turn stop screws (9 and 11) back several turns.   |   |                     |
| 7        | Loosen both screws (7) until guide rail (12) can be moved  |   |                     |
| 8        | If necessary, check window inclination and position of crank window in longitudinal direction, for this purpose close crank window to 20 mm below sealing frame. | <p><b>⚙</b> Loosen screws (4, and 5, outer Torx E6 wrench socket) from outside by turning to right.</p> <p><b>i</b> When the screws (5) are loosened, it is possible to check the inclination or, by loosening the screw (4) the longitudinal direction of the crank window on the window lift rail.</p> <p>When the crank window is adjusted correctly the top of the glass should be parallel to the sealing frame and run jerk-free in the front guide rail.</p> |                     |
| 9        | Adjust upper end stop for crank window with stop screws (9 and 11).  | <b>i</b> If the upper end stop is adjusted correctly the front glass edge is flush with the mirror triangle on the front door (arrows).<br>The two stop screws (9 and 11) should make contact with the unfinished door at the same time.  |                     |
| 10       | Adjust tension of crank window with guide rail (12)  | <b>i</b> With the guide rail (12) it is possible to increase or decrease the tension of the crank window in relation to the sealing frame on the hardtop. Adjust crank window so that the upper corner of the glass touches the sealing frame on the B-pillar with the door lock in the first arrest stage.   |                     |
| 11       | Tighten both screws (7) on the guide rail (12)   | <b>i</b> The top of the glass is the crank window should be concealed completely below the rubber lip of the sealing frame (arrow) when the door lock is in the second catch stage. Simultaneously check vertical flush transition to rear side window in the area of the window ledge, if necessary correct with the upper mounting point of guide rail (12).  |                     |
| 12       | Position rear stop (10) at closed crank window and tighten center screw  |   |                     |
| 13       | Install rubber seal for sealing rail in area of stop (10) and install cover (6)  |   |                     |
| 14       | Grease sliding jaws and guide rail (12) as well as window lift rail with multi-purpose grease.   | <b>i</b> Only possible with removed door liner  | *BR00.45-Z-1010-06A |
| 15       | Close front door and check crank window for leakage and easy motion, if necessary repeat adjustment  | <b>i</b> It should be possible to pull out a paper strip pinched between the crank window and B-pillar sealing frame  |                     |
| 16       | Install plugs (8, 3 each)  |   |                     |
| 17       | Glue adhesive strip over assembly openings and install molding (1)   | <b>i</b> Check adhesive strip, replace if necessary.  |                     |

#### Repair products

| Number             | Designation         | Order number     |
|--------------------|---------------------|------------------|
| BR00.45-Z-1010-06A | Multi-purpose paste | 000 989 80 51 10 |