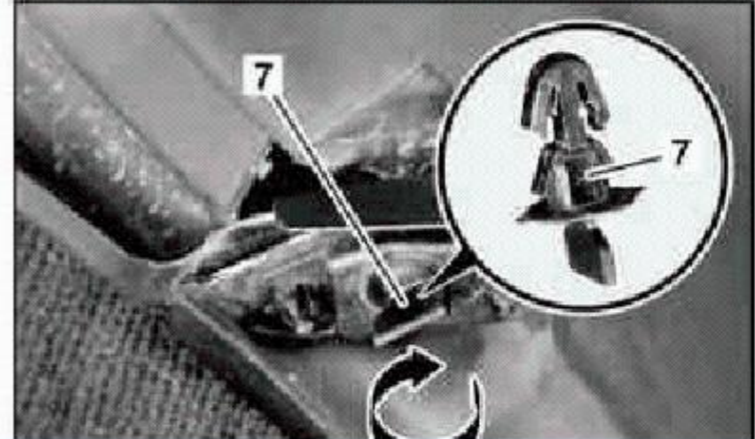
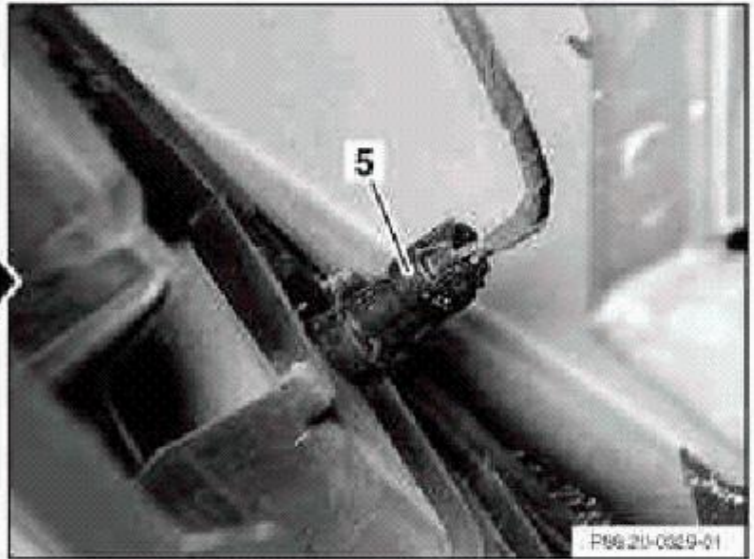
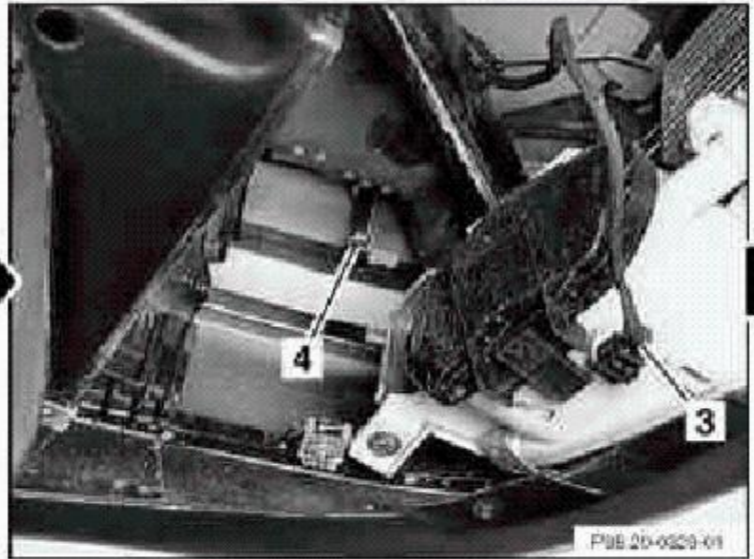
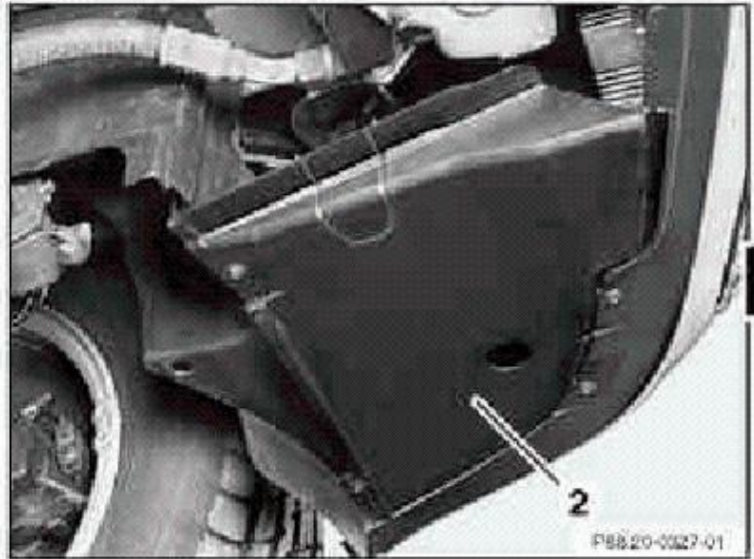
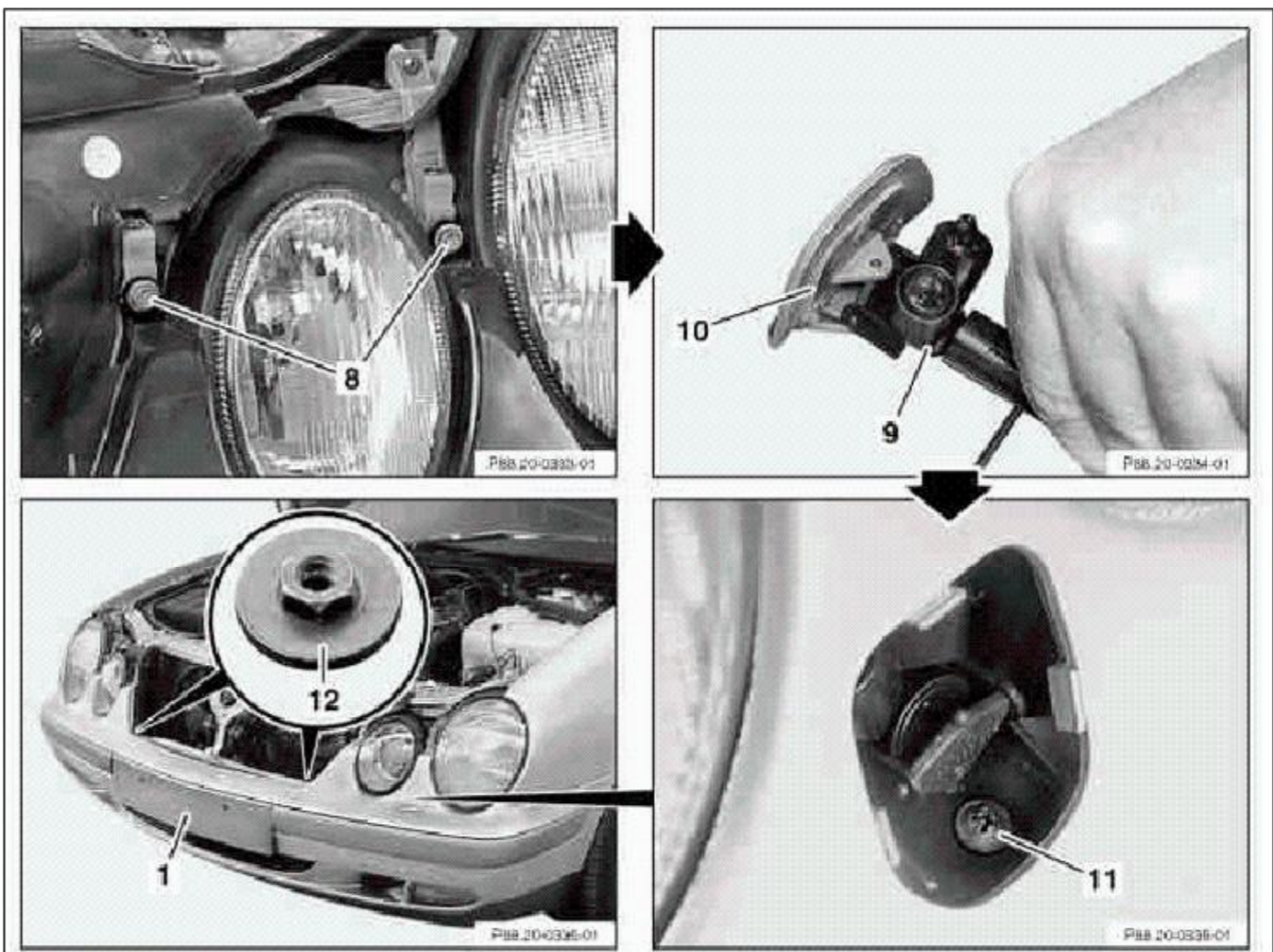


**AR88.20-P-2000K** **Removing and installing front bumper** **11.2.97**  
**MODEL 208**

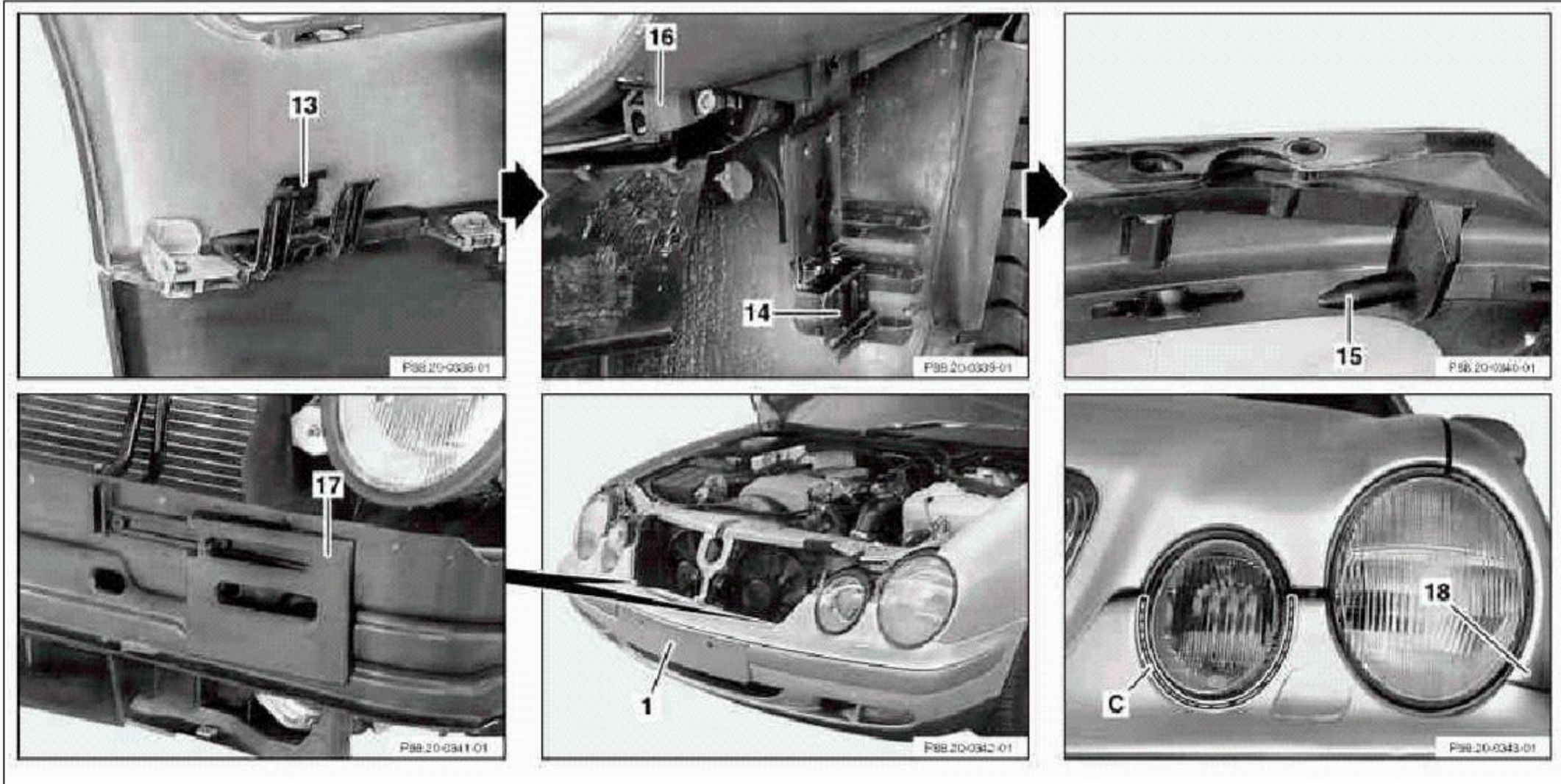


P88.20-0326-09

- |    |   |   |                            |   |                 |
|----|---|---|----------------------------|---|-----------------|
| 2  | Lining  | 4 | Screw                      | 6 | Spreading rivet |
| 3  | Fog lamp connector                              | 5 | Outside temperature sensor | 7 | Rotary clip     |
| 1  | Bumper  |   |                            |   |                 |
| 8  | Screw   |   |                            |   |                 |
| 9  | Telescoping nozzle for headlamp cleaning system |   |                            |   |                 |
| 10 | Telescoping nozzle cover                        |   |                            |   |                 |
| 11 | Screw   |   |                            |   |                 |
| 12 | Nut   |   |                            |   |                 |



P88.20-0332-06




P88.20-0337-09

- 13 Guide
- 14 Holder
- 15 Centering pin
- 16 Holder
- 17 Intermediate layer
- 18 Fender tip
- C Gap dimension from headlamp lens to bumper cover



☒	Removal		
1	Remove paneling (2)		
2	Disconnect fog lamp connector (3)		
3	Unscrew screw (4)		
4	Disconnect outside temperature sensor (5)		
5	Remove spreading rivet (6) from wheelhouse panel		
6	Open rotary clip (7) on side of fender flange		
7	Unscrew screws (8)		
8	Remove cover (9) on telescoping nozzle (10)	With SAA 500.305/01 Headlamp cleaning system ⓘ Have second mechanic press headlamp cleaning system switch momentarily until telescoping nozzle (10) extends. Pull telescoping nozzle (10), release headlamp cleaning system switch, remove cover (9) and release telescoping nozzle (10).	
9	Unscrew screw (11)		
10.1	Transfer AMG bumper	ⓘ See installation instructions for accessories ↓ Retrofit AMG paneling parts, model 208.3	AZ88.00-P-0001B

Document 215% Continuous document Validity off Page 2 of 3

Document Picture Operation steps Basic data Tightening torques Picture2

10.1	Transfer AMG bumper	<p><b>i</b> See installation instructions for accessories ↓</p> <p>Retrofit AMG paneling parts, model 208.3 coupe</p> <p>Retrofit AMG paneling parts, model 208.4 convertible</p>	<p>AZ88.00-P-0001B</p> <p>AZ88.00-P-0001D</p>
11	Unscrew nuts (12) and remove bumper (1)		
	<b>Installation</b>		
12	Position bumper (1) on body and slide guide (13) onto holder (14) while inserting centering pin (15) into holder (16)		
13	Press bumper (1) up in area of wheelhouse and fasten with rotary clip (7)		
14	Start nuts (12) loosely on studs		
15	Align bumper (1) with tip of fender (18) in area of headlamp	<p><b>w</b> Press against bumper (1) in area of bumper guard and not on cover</p> <p><b>i</b> Bumper (1) should not extend more than 1 mm beyond tip of fender (18)</p>	
16	Tighten screw (4)		*BA88.20-P-1004-01A
17	Start screws (8) loosely		
18	Push intermediate layer (17) outward to stop	<p><b>i</b> This closes the gap between the bumper (1) and cross member. Move intermediate layer (17) with only slight force to prevent bumper (1) from being pressed forward</p>	
19	Align bumper (1) to correct height and tighten nuts (12)		<p>*BE88.20-P-1003-01A</p> <p>*BA88.20-P-1001-01A</p>

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19	Align bumper (1) to correct height and tighten nuts (12)		*BE88.20-P-1003-01A *BA88.20-P-1001-01A *129589032100
20	Tighten screws (8)		*BA88.20-P-1003-01A
21	Screw in screw (11)	 The flange on the telescoping nozzle (10) should make contact with the reinforcement frame for the bumper (1)	
22	Install cover (9) on telescoping nozzle (10)		
23	Plug in connector for fog lamp (3)		
24	Install outside temperature sensor (5)		
25	Install spreading rivet (6) in rear wheelhouse panel		
26	Install lining (2)		

**Gap dimensions for bumper**

Number	Designation	Models 208.3/4
BE88.20-P-1003-01A	Di- Front bumper, gap dimension "C" mm men (Headlamp lens to cover) - sion	6

	See figure	AR88.20-P-2000K
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**Nm** Bumper

Number	Designation		Models 208.3/4
BA88.20-P-1001-01A	Nut for front bumper on cross member	Nm	20
BA88.20-P-1003-01A	Bolt for front bumper on headlamp housing	Nm	2
BA88.20-P-1004-01A	Bolt for front bumper on inside of fender	Nm	3

