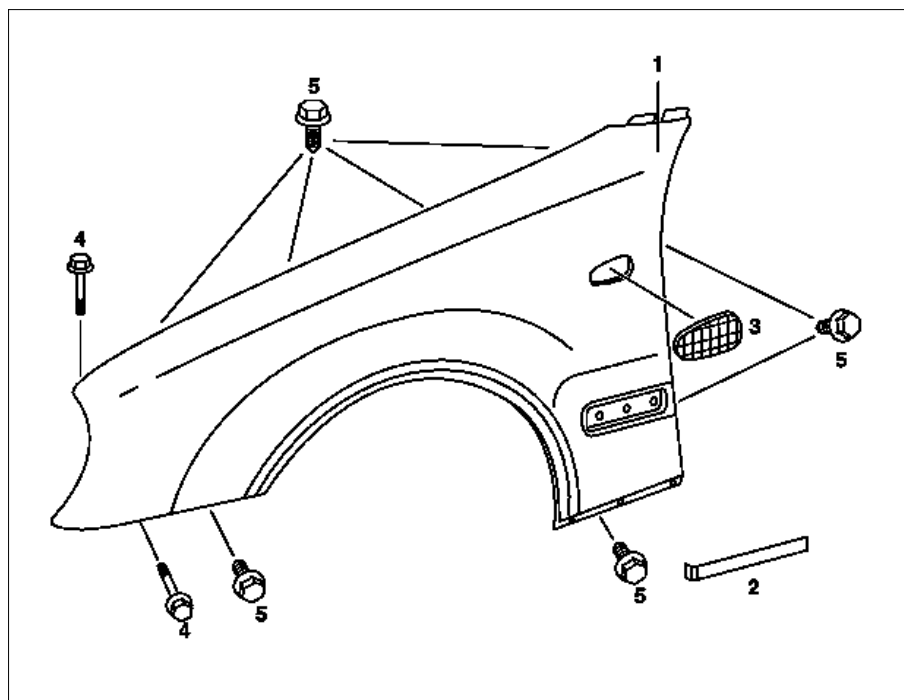


MODEL 208.3/ 4

- 1 Fenders
- 2 Cover
- 3 Turn signal lamp
- 4 Bolt
- 5 Bolt



P88.10-0266-06

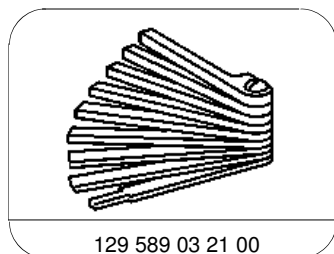
| | Remove/Install | | |
|----|--|--|--|
| | When replacing front fender apply MB permanent underbody protection, preserve with cavity wax following installation | Cavity wax Use approved wax preservative, see service microfiche, specifications for operating fluids, sheet no. 385 | |
| 1 | Open engine hood and move to upright position | | AR88.40-P-1000F |
| 2 | Remove fender liner in front fender | | |
| 3 | Remove front bumper | | AR88.20-P-2000K |
| 4 | Unscrew headlamp mounting bolts (4) | Do not remove headlamp. | |
| 5 | Remove cover (2) | | |
| 6 | Disconnect connector and remove turn signal lamp (3) | | |
| 7 | Remove door retaining strap from A-pillar | Better accessibility to bolts (5) on A-pillar Avoid damaging paint on door and front fender Bolt at door catch | *BA72.10-P-1003-01A |
| 8 | Unscrew bolts (5). | Avoid damaging paint. | |
| 9 | Remove fender (1) toward front | Avoid damaging paint. | |
| 10 | Install in the reverse order | When replacing fender supply standard seam sealing, underbody and cavity preservation Refer to: ↓ Seam sealing following repair Model 208.3 Model 208.4 Processing of corrosion protection materials before painting Cavity preservation following repair work | AR97.10-P-4000K AR97.10-P-4000KA AR97.20-P-0500A AR97.20-P-1500K |
| 11 | Check gaps on fender (1), correct | Feeler gage Dimensions ↓ Gap dimensions at hoods, doors and covers Model 208.3 Gap dimensions at hoods, doors and covers Model 208.4 Gaps of hood Gaps of fender | *129589032100 AR60.00-P-0700-01K AR60.00-P-0700-01KA *BE60.00-P-1001-01A *BE60.00-P-1002-01A |

Test and adjustment values, gap dimensions at hoods, doors and covers

| Number | Designation | Model 208.3 | Model 208.4 | |
|--------------------|--------------------------------------|--------------------|-------------------------|-------------------------|
| BE60.00-P-1001-01A | Gap dimension Engine hood to fender | Dimension "A" mm | 4.0 (±0.5) | 4.0 (±0.5) |
| | Engine hood to headlamp | Dimension "R" mm | 6.0 (±1.1) | 6.0 (±1.1) |
| | Engine hood to radiator grille | Dimension "O" mm | - | - |
| | Radiator grill to headlamp | Dimension "N" mm | - | - |
| | Fig., see | | AR60.00-P-0700-01K | AR60.00-P-0700-01K A |
| BE60.00-P-1002-01A | Gap dimension Front door to A-pillar | Dimension "B" mm | 6.5 (±0.5) | 5.0 (±1,0) |
| | Front door to fender | Dimension "H" mm | 4.0 (±0.5) | 4.0 (±0.5) |
| | Front door to rear door | Dimension "I" mm | - | - |
| | Front door to roof | Dimension "C" mm | - | - |
| | Rear door to upper side section | Dimension "D" mm | - | - |
| | Rear door to lower side section | Dimension "J" mm | - | - |
| | Fender to A-pillar | Dimension "Q" mm | - | - |
| | Front door to rear fender | Dimension "P" mm | 4.0 (±0.5) | 4.0 (±0.5) |
| Fig., see | | AR60.00-P-0700-01K | AR60.00-P-0700-01K A | |

Nm Front door

| Number | Designation | Model 208.3/4 |
|--------------------|---------------------------------|---------------|
| BA72.10-P-1003-01A | Bolt, door catch on A-pillar Nm | 25 |



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Feeler gage