

# Display Document

Sales designation: CLK 500      Vehicle ident. number: WDB209375\*      Engine number: 113.968      Unit number:      Gr.: 68.30      Entry: Mod.Y.: Op. no.:

AR68.30-P-4300Q

Remove/install headliner

Full-size view

Validity OFF

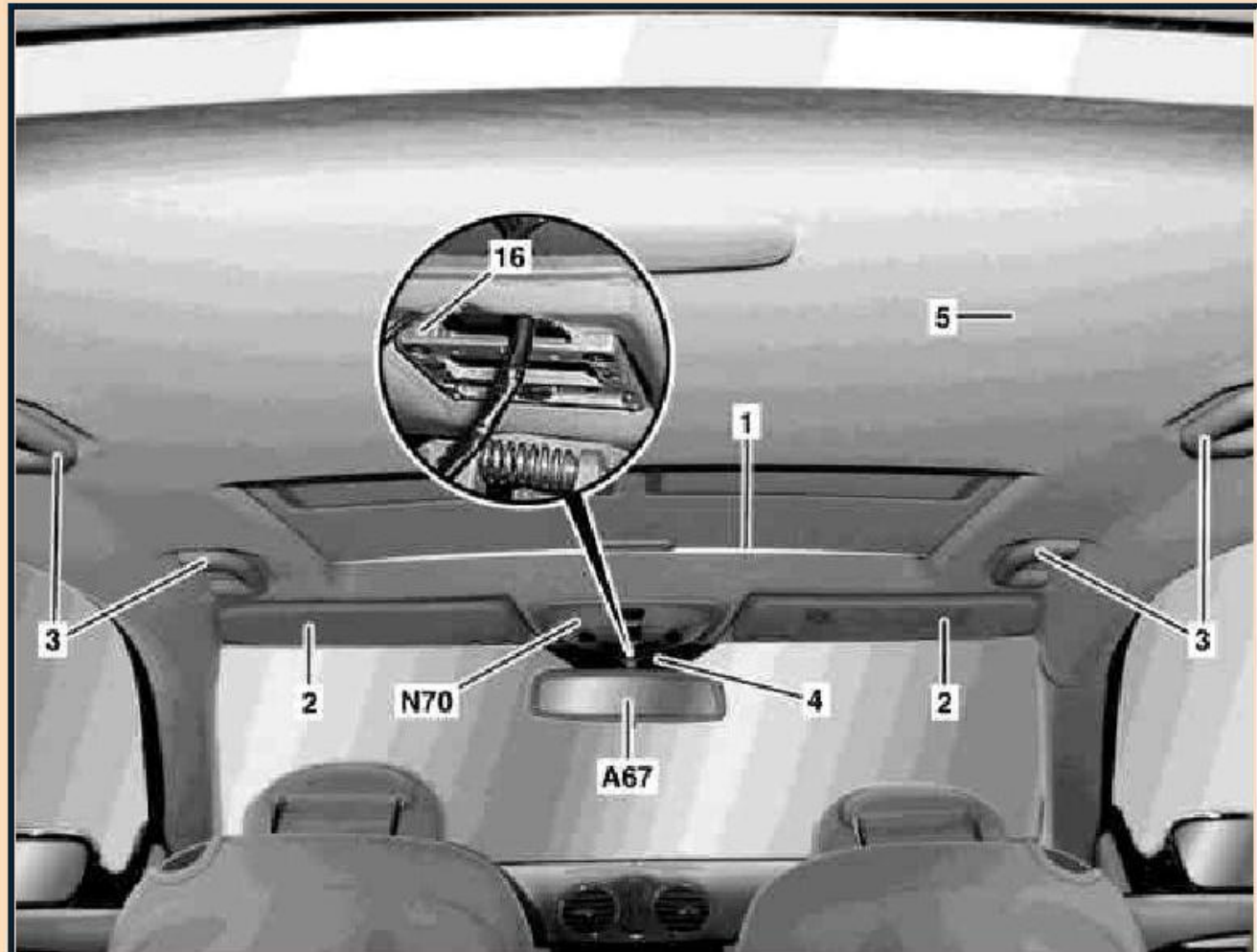
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## MODEL 209.3

Shown with code (414) Electric glass tilting/sliding roof

- 1 Rail
- 2 Sun visor
- 3 Grab handles
- 4 Cover
- 5 Headliner
- 16 Inside rearview mirror bracket

- A67 Inside rearview mirror unit
- N70 Overhead control panel control unit



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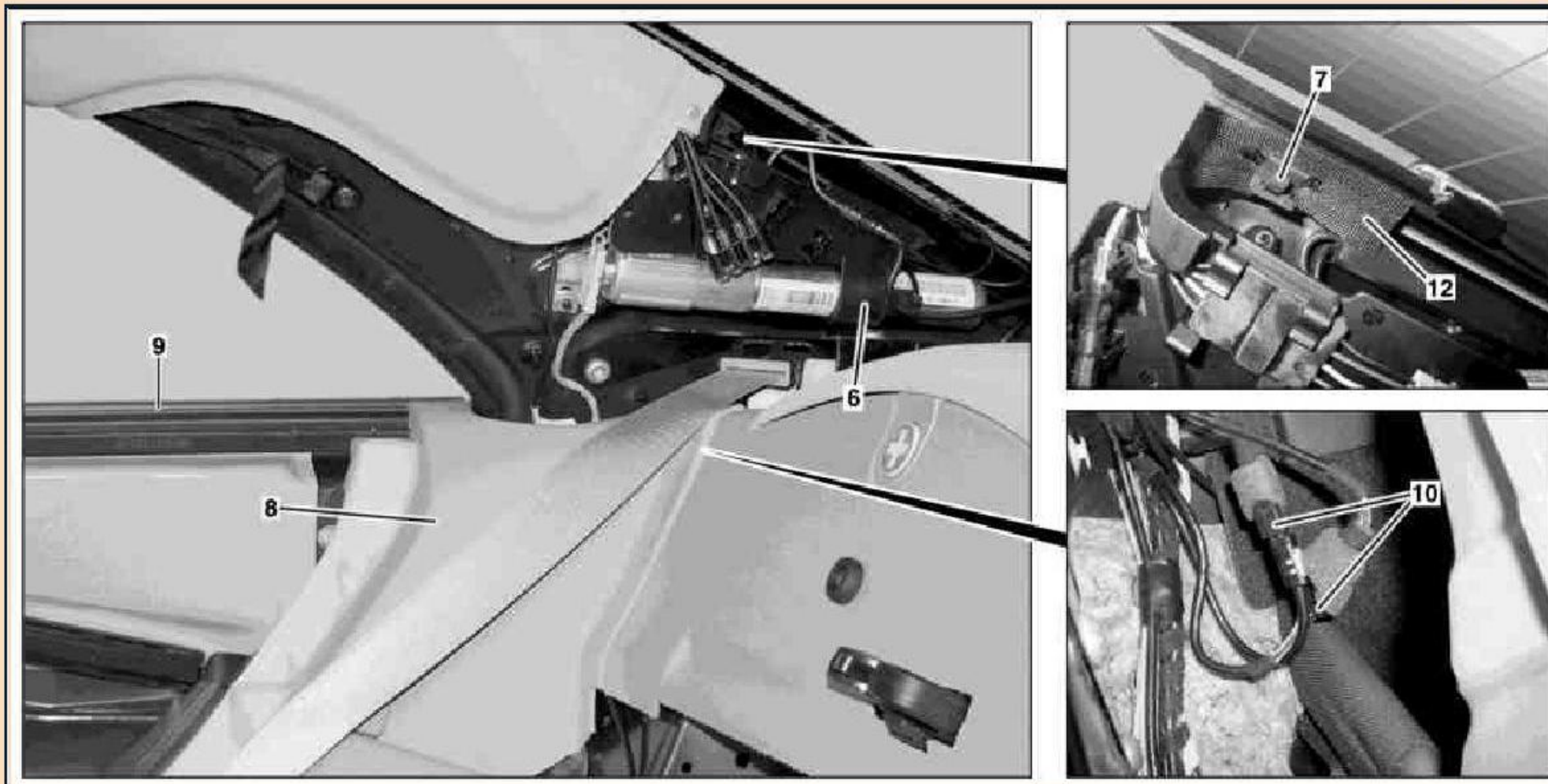
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Screen



**Shown on right side of vehicle with code (273) D-network portable CTEL preinstallation**

- 6 Antenna connector bracket
- 7 Clamp
- 8 Bottom side paneling
- 9 Sealing rail

- 10 Electrical connectors (with code (273) D-network portable CTEL preinstallation or (329) Preinstallation for AMPS telephone system or code (386) Portable CTEL preinstallation, UPCI system or code (388) Portable CTEL, UPCI system or code (498) Japanese version or code (852) Complete portable CTEL preinstallation on console or code (853) MB standard telephone or code (854) MB portable CTEL or code (855) TELE AID)
- 12 Retaining strap

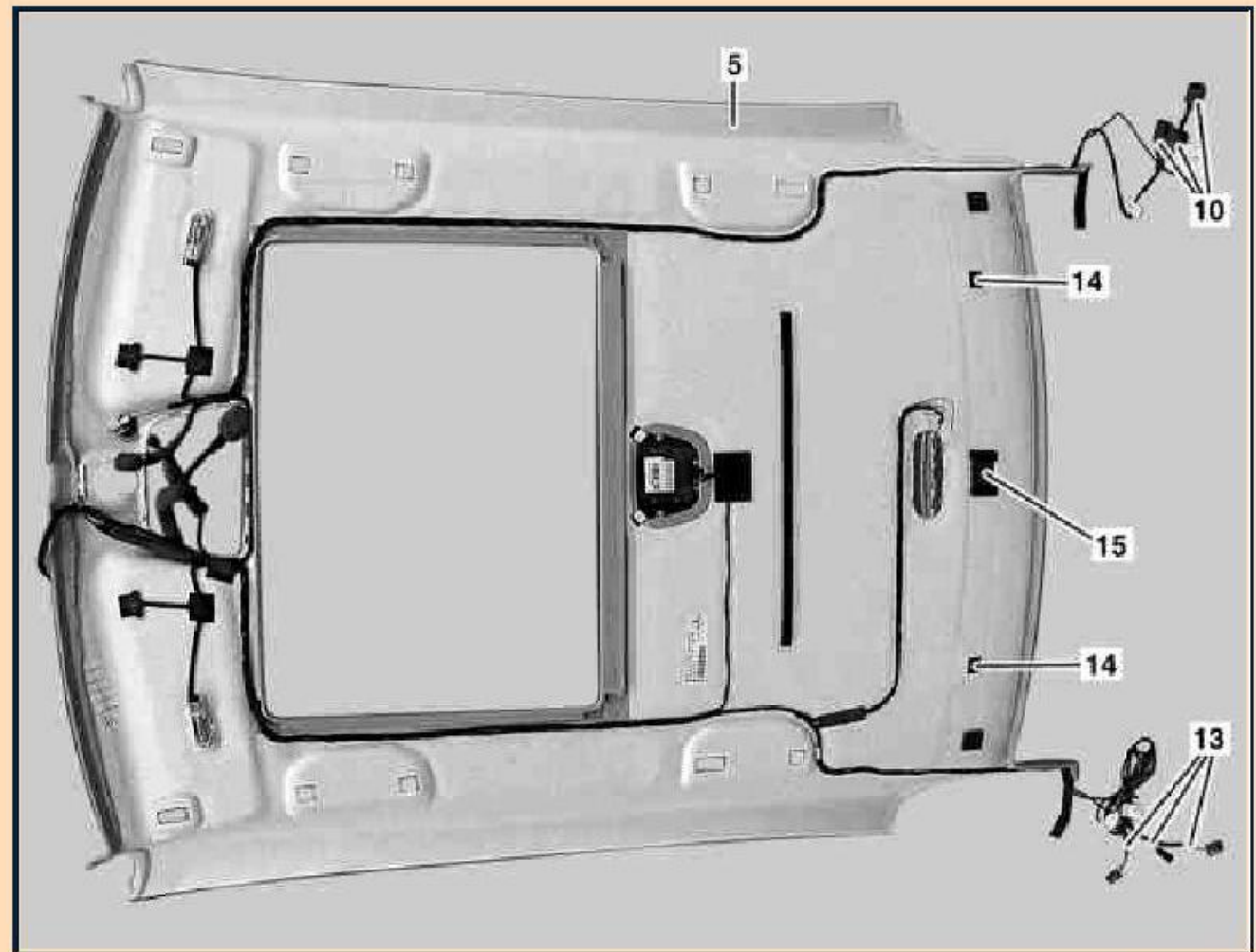
- 8 Bottom side paneling
- 9 Sealing rail

Shown with code (414) Power glass tilting/sliding roof, code (220) Parktronic system (PTS), code (882) Interior monitoring (with ATA only), code (273) D-network portable CTEL preinstallation and code (855) TELE AID

- 5 Headliner
- 10 Electrical connectors (with code (273) D-network portable CTEL preinstallation (329) Preinstallation for AMPS telephone system or code (386) Preinstallation for portable CTEL, UPCI system or code (388) Portable CTEL, UPCI system or code (498) Japanese version or code (852) Complete CTEL preinstallation on console or code (853) MB standard telephone or code (854) MB Portable CTEL, or code (855) TELE AID)

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- 12 Retaining strap



- 13 Electrical wiring
- 14 Velcro pad

- 15 Clamp

P68.30-3133-06

**Modification notes**

☒ ☒	Remove/Install		
1	Move left and right front seats toward front		
2	Move left and right front seat backrest toward front		
3	Completely move side window in drive and passenger door downward		
4	Completely move left and right side window in rear downward		
5.1	Open tilting/sliding roof	On vehicles with code (414) Power glass tilting/sliding roof	
6	Disconnect battery ground cable		AR54.10-P-0003Q
7.1	Remove strip (1)	On vehicles with code (414) Power glass tilting/sliding roof	
8	Remove paneling on left and right A-pillars		AR68.30-P-4050Q
9	Remove left and right sun visor (2).		
10	Remove counter bearing on left and right sun visor (2)		
11	Remove all handles (3)		AR68.30-P-4330P
12	Remove overhead control panel control unit (N70)		AR82.20-P-1000Q
13	Remove inside rearview mirror unit (A67)		AR68.40-P-0001Q
14	Remove inside rearview mirror bracket (16)		
15	Remove cover (4) and disconnect electrical connector from rain/light sensor		
16	Remove paneling from left and right C-pillar		AR68.30-P-4490Q
17	Unclip antenna connector bracket (6) from left and right windowbag gas generator		
18	Remove clip (7) from left and right C-pillar		

19	Unhook retaining strap (12) from left and right C-pillar		
20	Remove top section from left and right side paneling in rear	<p><b>i</b> Refer to: ↓</p> <p>Remove/install side paneling in rear</p>	AR68.30-P-4780Q
21	Fold back both rear seat backrests		
22.1	Unhook right bottom side paneling (8) from sealing rail (9) and move out at side below rear shelf until electrical connectors (10) are accessible.	<p>On vehicles with code (273) D-network portable CTEL preinstallation or Code (329) Preinstallation for AMPS telephone system or Code (386) Preinstallation for portable CTEL, UPCI system or Code (388) Portable CTEL, UPCI system or Code (498) Japanese version or Code (852) Complete CTEL preinstallation on console or Code (853) MB standard telephone or code (854) MB Portable CTEL, or Code (855) TELE AID</p> <p><b>i</b> Number of electrical connectors (10) according to equipment.</p>	
23.1	Separate the electrical connectors (10)	<p>On vehicles with code (273) D-network portable CTEL preinstallation or Code (329) Preinstallation for AMPS telephone system or Code (386) Preinstallation for portable CTEL, UPCI system or Code (388) Portable CTEL, UPCI system or Code (498) Japanese version or Code (852) Complete CTEL preinstallation on console or Code (853) MB standard telephone or code (854) MB Portable CTEL, or Code (855) TELE AID</p>	

		<p>CTEL, UPCI system or Code (388) Portable CTEL, UPCI system or Code (498) Japanese version or Code (852) Complete CTEL preinstallation on console or Code (853) MB standard telephone or code (854) MB Portable CTEL, or Code (855) TELE AID</p> <p><b>i</b> Number of electrical connectors (10) according to equipment.</p>	
24	Unhook left bottom side paneling (8) from sealing rail (9) and move out at side below rear shelf until electrical lines (13) are accessible.		
25	Expose electrical lines (13) toward rear into trunk to rear SAM control module with fuse and relay module.	<b>i</b> <b>Installation:</b> Replace damaged fasteners.	
26	Disconnect electrical lines (13) from rear SAM control module with fuse and relay module.	<p><b>i</b> Refer to: ↓</p> <p>Remove/install SAM control unit with fuse and relay box in rear</p>	AR54.21-P-1259Q
	Lay electrical lines (13) toward front into interior compartment.		
27	Loosen headliner (5) in rear area from Velcro pads (14) on roof paneling, slightly slide toward front and unhook from clip (15). Then remove headliner (5) from vehicle at side	<b>i</b> Helper required	
28.1	Prepare headliner (5) for installation	Only when replacing headliner (5).	AR68.30-P-4305Q
29	Install in the reverse order		