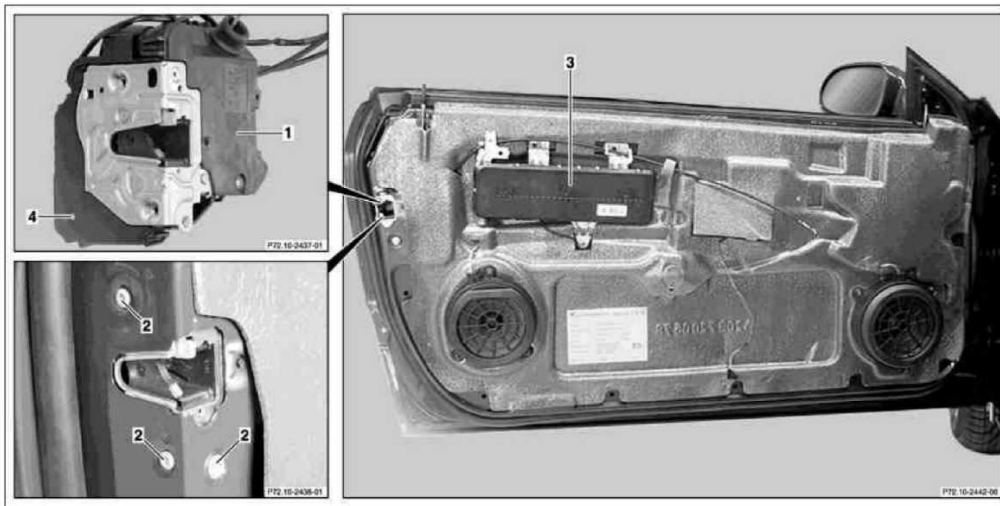


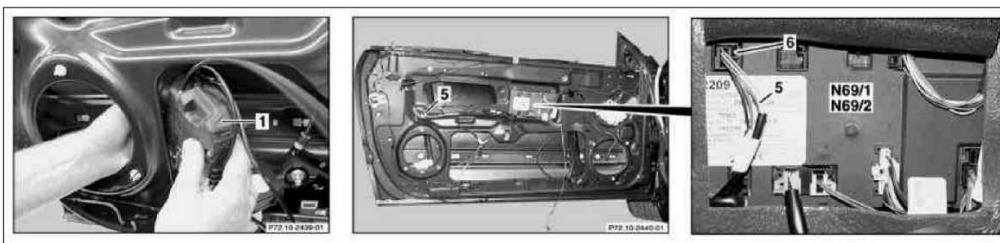
# Front Door Latch: Service and Repair

## AR72.10-P-4011Q Remove/Install Front Door Lock



P72.10-2435-09

- 1 Door lock
- 2 Bolt
- 3 Sidebag unit
- 4 Bolt









P72.10-2908-07

- 1 Door lock
- 5 Wiring
- 6 Electrical connector
- N69/1 Left door control unit
- N69/2 Right door control unit

Modification notes			
4.2.04	Disconnect/connect/remove ground lead from battery		

### Modification Notes

	Remove/install		
1	Remove front door liner		AR72.10-P-1000Q
2	Remove sidebag (3)	Model 209.3	AR91.60-P-0690Q
3	Remove speaker in front door		AR82.62-P-7845Q
4	Remove exterior door handle on front door		AR72.10-P-2400Q
5	Loosen left window guide and fold away	 See:  Remove/install window lift mechanism in front door	AR72.10-P-1800Q
6	Disconnect electrical connectors (6) from left door control unit (N69/1) or right door control unit (N69/2)		
7	Expose cable (5) up to door lock (1)		
8	Unscrew bolt (2)		*BA72.10-P-1006-01A
9	Take out door lock (1) through access cover		
10	Install in the reverse order		
11	Adjust clearance by loosening and tightening bolt (4)	 Left side: right-hand thread Right side: left-hand thread.  	*BA72.10-P-1012-01A
12	Perform function check		

 Front door			
Number	Designation		Model 209
BA72.10-P-1006-01A	Bolt at door lock	Nm	7
BA72.10-P-1012-01A	Bolt, self-adjusting clearance	Nm	2

### Front Door