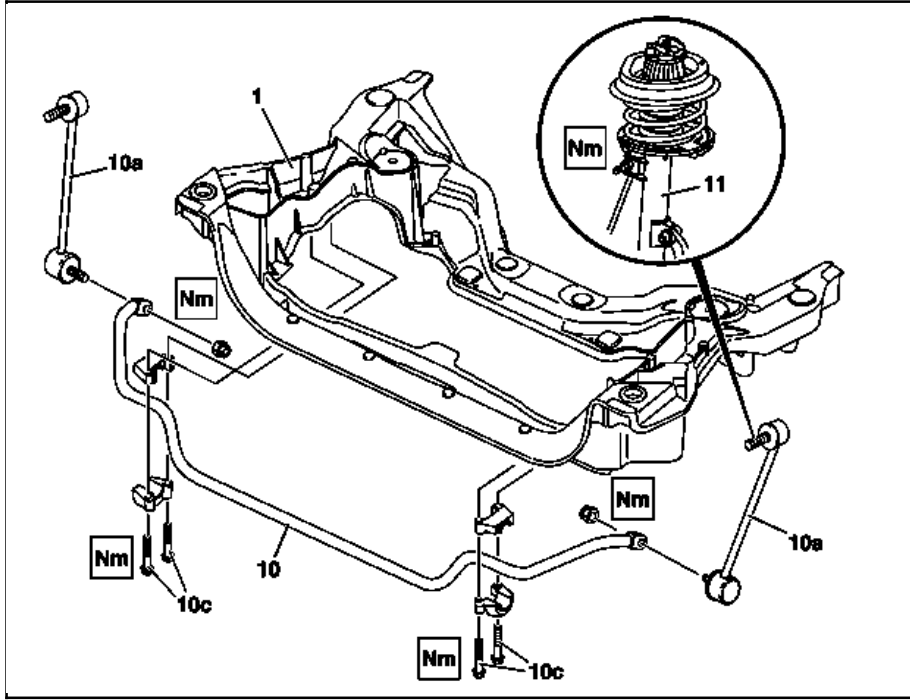


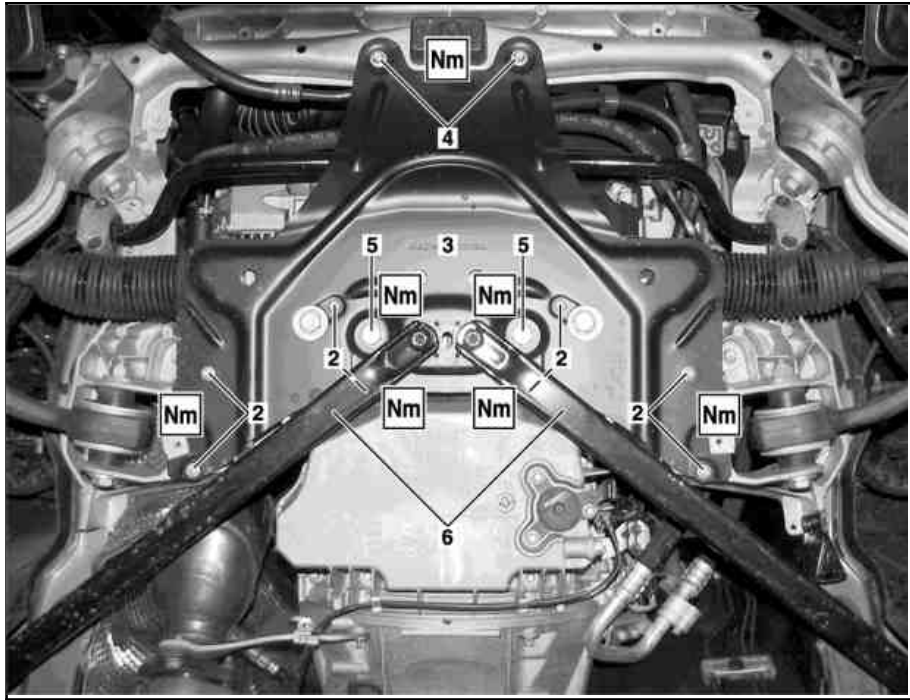
MODEL 203 (except 203.08 /09 /28 /29)
 MODEL 209 except CODE (P98) Black Series

Shown on model 203



P32.35-2002-06

Illustrated on model 209.4



P33.10-2218-06

Modification notes

22.1.03	Value changed from 20 Nm to 25 Nm	Figure changed in BA32.20-P-1003-02B for model 203.081/084/281/284
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☒	Removing	
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.
ⓘ	Notes on self-locking nuts and bolts	All models
1	Raise vehicle	
2	Remove underfloor panels	Model 209.4
3	Remove diagonal struts (6) from front axle carrier	Model 209.4

		Remove bolts of diagonal struts (6) from front axle carrier and from underfloor.	
4	Remove stiffening plate (3)	Model 209.4 Remove bolts (2, 4, 5) and remove stiffening plate (3).	
5	Detach stabilizer bar (10) from the link rods (10a)	Ensure that the rubber boot is not twisted or damaged. Counterhold the ball head bolts on the link rods (10a).	
6	Detach stabilizer bar (10) from front axle carrier		
	Checking		
7	Detach rubber mount of stabilizer bar (10) and check	Replace rubber mounts if necessary.	
	Install		
8	Install stabilizer bar (10) on front axle carrier	Do not use any grease or antifriction agent otherwise the rubber mounts may be damaged. 	*BA32.20-P-1009-02B
9	Install stabilizer bar (10) on link rods (10a)	Counterhold the ball head bolts on the link rods (10a). 	*BA32.20-P-1002-02B
10	Install stiffening plate (3)	Model 209.4 Position stiffening plate (3) and screw in bolts (2, 4, 5). 	*BA33.10-P-1002-01H
11	Install diagonal struts (6) on front axle carrier	Model 209.4 Only contact bolts of diagonal struts (6) to prevent tensions in the chassis.	
12	Install underfloor paneling	Model 209.4	
13	Lower vehicle		AR00.60-P-1000P
14	Tighten bolts on diagonal struts (6)	Model 209.4 When tightening the bolts on the diagonal struts (6), ensure that the vehicle is standing on its wheels. 	*BA62.30-P-1004-01A

Front axle stabilizer bar

Number	Designation			Model 203 except model 203.020/220/08/09/28/29	Model 203.020/220
BA32.20-P-1002-02B	Self-locking nut of connecting rod to torsion bar	M10	Nm	60	55
		M10×1.5	Nm	-	-
		M12×1.5	Nm	-	-
		M14×1.5	Nm	-	-
BA32.20-P-1009-02B	Bolt, torsion bar retaining bracket to front axle carrier	Stage 1	Nm	40	30
		Stage 2	∠°	-	-

Front axle stabilizer bar

Number	Designation			Model 209
BA32.20-P-1002-02B	Self-locking nut of connecting rod to torsion bar	M10	Nm	-
		M10×1.5	Nm	55
		M12×1.5	Nm	100

		M14×1.5	Nm	-
BA32.20-P-1009-02B	Bolt, torsion bar retaining bracket to front axle carrier	Stage 1	Nm	40
		Stage 2	4°	-

Nm Front axle carrier

Number	Designation	Model 209		
BA33.10-P-1002-01H	Bolt/nut, stiffening plate to front axle carrier	M6	Nm	12
		M8	Nm	40
		M12	Nm	140

Nm Crossmember and front reinforcement

Number	Designation	Model 209	
BA62.30-P-1004-01A	Bolt, diagonal strut	Nm	80