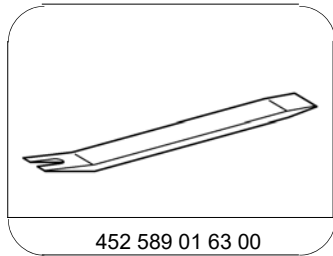


MODEL 218

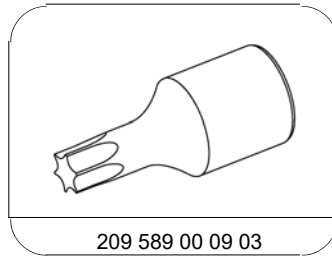
Check and adjustment values for rear door

Number	Designation	MODEL 218.3	MODEL 218.9
BE72.12-P-1004-01C	Dimension "h" between window outer surface and B-pillar covering mm	0,0 (+0,5/-1,0)	0,0 (+0,5/-1,0)



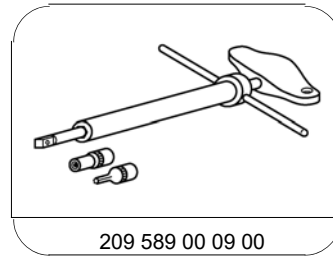
452 589 01 63 00

Clip remover



209 589 00 09 03

Socket



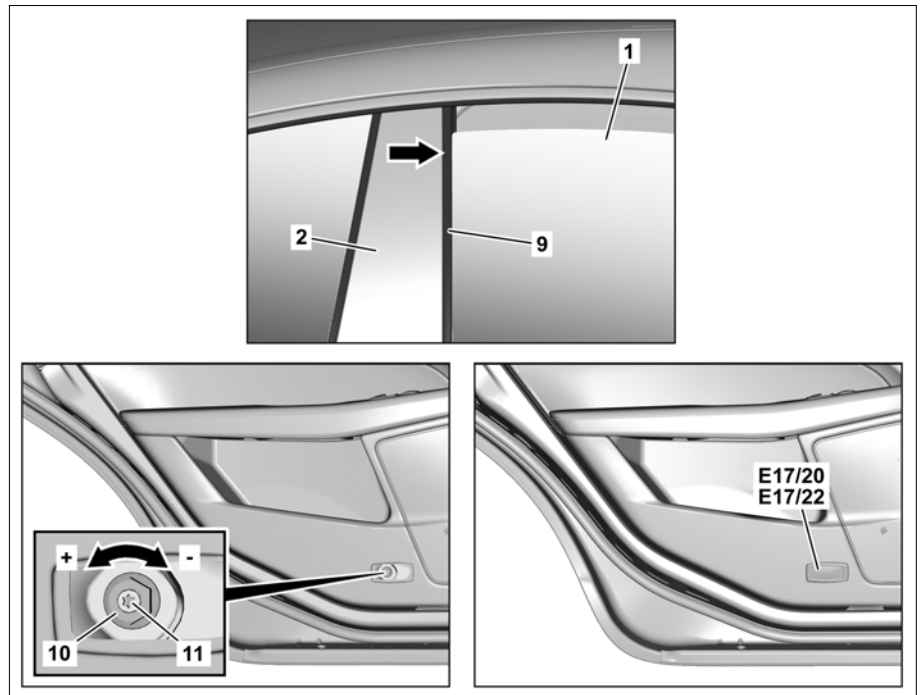
209 589 00 09 00

Socket wrench

Check tension of crank window (1) on B-pillar cover seal (9)


- 1 Close crank window (1).
- 2 Move rear door to first lock catch.
- 3 Check transition between outer surface of crank window (1) and B-pillar cover seal (9), adjust if necessary.

i The transition between the outer surface of the crank window (1) and the B-pillar cover seal (9) must be flush.





P72.12-2881-06


Adjust tension of crank window (1) on B-pillar cover seal (9)


- 4 Open rear door.
- 5 Remove left rear door warning lamp (E17/20) or right rear door warning lamp (E17/22) from door panel with  clip remover.
- 6 Disconnect electrical connector and remove left rear door warning lamp (E17/20) or right rear door warning lamp (E17/22).

i Procedure: Turning the adjustment screw (11) counterclockwise increases the crank window tension (1) ("+"). Turning the adjustment screw (11) clockwise decreases the crank window tension (1) ("-").



- 8 Move rear door to first lock catch.
- 9 Check transition between outer surface of crank window (1) and B-pillar cover seal (9), repeat adjustment if necessary.


- 7 Loosen nut (10) with  socket wrench and with  TORX bit T25 and adjust initial tension of crank window (1) by turning adjustment screw (11).

 Adjust adjustment screw (11) only until the adjustment force increases perceptively. The maximum adjustment range is now reached and the adjustment screw (11) should not be turned further. Otherwise the thread can be damaged.

 Do not unscrew nut (10) from adjustment screw (11), otherwise the adjustment screw (11) can be pressed behind the door module and is no longer accessible.

- 10 Open rear door.

- 11 Tighten nut (10) with  socket wrench and with  TORX bit T25.


 When screwing on nut (10) ensure that adjustment screw (11) is not turned, otherwise it is necessary to readjust the initial crank window tension (1).

Check transition between crank window (1) and B-pillar cover (2)

- 12 Check dimension "h" at height of waistline, adjust.

Adjust transition between crank window (1) and B-pillar cover (2)

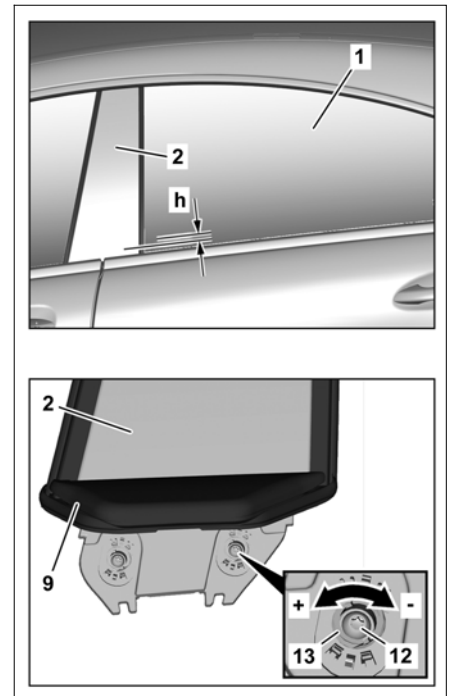
- 13 Unhook shaped part with B-pillar cover seal (9) at bottom of B-pillar cover (2).
14 Loosen bolt (12).
15 Adjust dimension "hg" by turning sleeve (13).

 Procedure: Turning the sleeve (13) counterclockwise increases ("+") dimension "g". Turning the sleeve (13) clockwise decreases ("-") dimension "h"

- 16 Tighten screw (12) .

- 17 Hook in shaped part with B-pillar cover seal (9) at bottom of B-pillar cover (2).

Illustrated on model 218.3



P72.12-2882-03