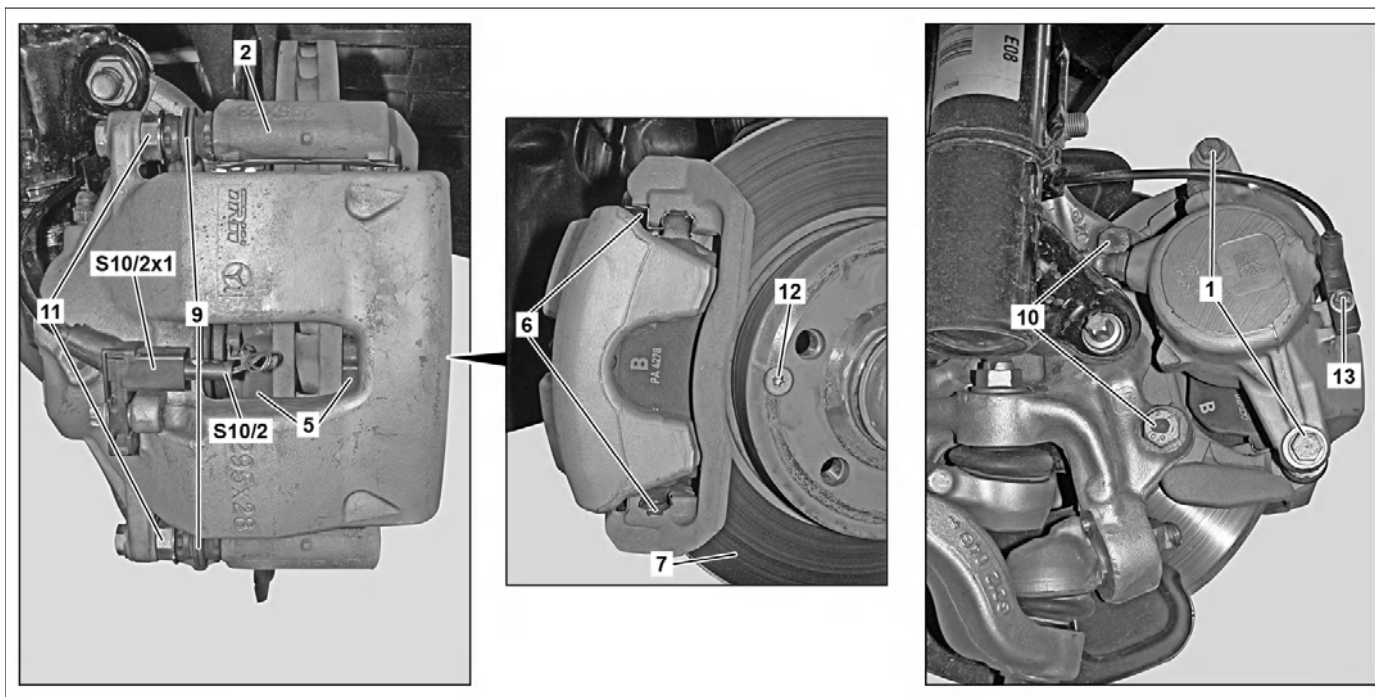


Model 207, 212, 218
Floating caliper brake



P42.10-2762-09

- 2 Caliper support
- 5 Brake linings

- 10 Bolts

	Risk of accident when commissioning the vehicle due to a lack of braking effect when the service brake is operated for the first time after repair work.	Before starting the engine, actuate brake pedal several times until pressure is built up and maintained in the brake system.	AS42.50-Z-0002-01A
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
	Notes on repairs to brake system		AH42.00-P-0003-01A
	Notes on safety-relevant components		AH00.00-Z-0019-01A
	Remove/install		
1	Remove brakepads (5).	Model 207, 212 (except 212.074/075/076/077/092/274/275/276/277/292) except code B07 (Ceramic brake system) with non-split 1-piston floating caliper brake Model 207, 212 (except 212.074/075/076/077/092/274/275/276/277/292), 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system) With split floating caliper brake	AR42.10-P-1610EWB AR42.10-P-1610EWC
2	Unscrew screws (10) and remove brake caliper support (2).	Model 207 Floating caliper brake Model 212 (except 212.061/074/075/076/077/092/274/275/276/277/292) Floating caliper brake Model 218 (except 218.374/375/376/392/974/975/976/992) Floating caliper brake Bolt, brake caliper/brake caliper support to steering knuckle	*BA42.10-P-1001-10J
3	Install in the reverse order.		

Nm Front axle brake caliper

Number	Designation			Model 207	Model 212 (except 212.061/074/075/076/077/092/274/275/276/277/292)
BA42.10-P-1001-10J	Bolt, brake caliper/brake caliper support to steering knuckle	M12	Nm	115	115
		M14	Nm	-	-

Nm Front axle brake caliper

Number	Designation			Model 218 (except 218.374/375/376/392/974/975/976/992)
BA42.10-P-1001-10J	Bolt, brake caliper/brake caliper support to steering knuckle	M12	Nm	115
		M14	Nm	-