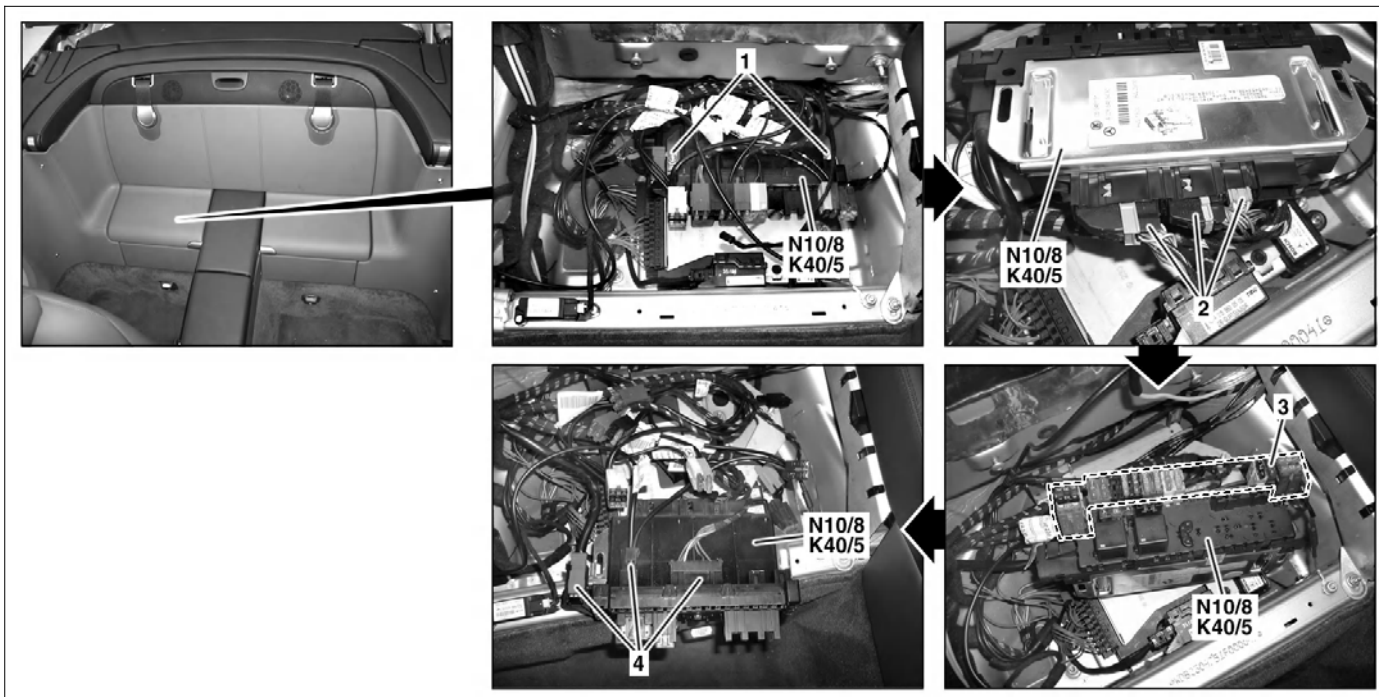


MODEL 230.4 except CODE (P99) "AMG Black Series" special model



P54.21-2153-09

- 1 Nuts
- 2 Electrical connectors
- 3 Fuse holder
- 4 Electrical connectors
- K40/5 Rear fuse and relay module
- N10/8 Rear SAM control unit

🔧	Remove/install		
⚠	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
👉 AD	<p>Buffer basic data of rear SAM control unit (N10/8) with rear fuse and relay module (K40/5) in STAR DIAGNOSIS</p> <p>Connect STAR DIAGNOSIS and read out fault memory</p>	<p>When replacing rear SAM control unit (N10/8) with rear fuse and relay module (K40/5).</p> <p>i Installation: Transfer the buffered basic data to the new rear SAM control unit (N10/8) with rear fuse and relay module (K40/5).</p>	AD00.00-P-2000-04A
2	Remove right-hand rear luggage box	<p>i Place luggage box with lines connected to one side.</p> <p>Up to 14.1.04 As of 15.1.04</p>	AR68.30-P-7440R AR68.30-P-7440RA AR54.10-P-0003R
3	Disconnect ground line from on board electrical system battery and starter battery		
4	Unscrew nuts (1).		
5	Pull rear SAM control unit (N10/8) with rear fuse and relay module (K40/5) out upwards		
6	Separate electrical connectors (2)		
7	Unlock and remove fuse holder (3)	<p>i Observe installed position, which is indicated by color coding and design.</p>	
8	Separate electrical connectors (4)		
9	Remove rear SAM control unit (N10/8) with rear fuse and relay module (K40/5)		
10	Install in the reverse order		