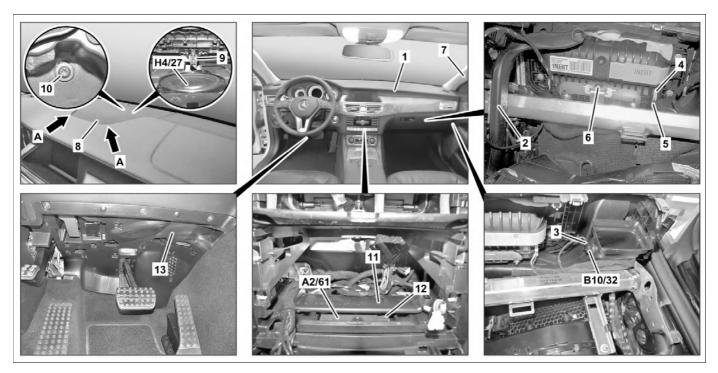
AR68.10-P-1000EL Remove/install dashboard 20.07.2016

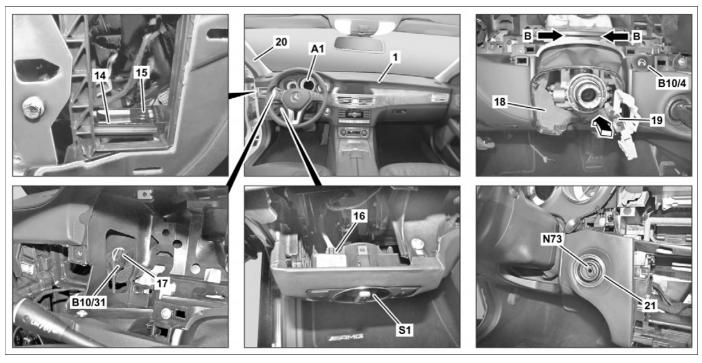
Model 218



P68.10-4347-09

Shown up to model year 2015

1 2	Instrument panel Air duct	7 8	Right A-pillar paneling Cover	13 A2/61	Cover Interior KEYLESS-GO antenna (with code (889) KEYLESS-GO)
3	Electrical connector	9	Electrical connector (with CODE 220 (PARKTRONIC) or with CODE 235 (Active park assist))	B10/32	Right side air outlet temperature sensor
4	Electrical connector	10	Screw	H4/27	Center instrument panel speaker (with CODE 348 (Emergency call/assist system) or with CODE 350 (Mercedes-Benz emergency call system) or with CODE 355 (Preinstallation for navigation retrofit) or with CODE 359 (TELE AID emergency call system) or with CODE 810 Sound system or with CODE 811 (Advanced Sound-System))
5	Electrical connector	11	Air duct (with CODE 512 (COMAND APS with DVD changer), with CODE 527 (COMAND with single DVD drive (with navigation)), with CODE 528 (COMAND APS with single DVD drive (with navigation)) or CODE 531 (COMAND APS))		
6	Screw	12	Electrical connector (with CODE 889 (KEYLESS-GO))		



P68.10-4348-09

Shown up to model year 2015

1	Instrument panel	18	Steering column tube cover	B10/4	Interior temperature sensor
14	Parking brake cable	19	Wiring harness mount	B10/31	Left side air outlet temperature
					sensor
15	Release lever	20	Left A-pillar paneling	N73	Electronic ignition switch control unit
16	Electrical connector	21	Trim ring	S1	Exterior lights switch
17	Electrical connector	A1	Instrument cluster		



P68.10-4349-09

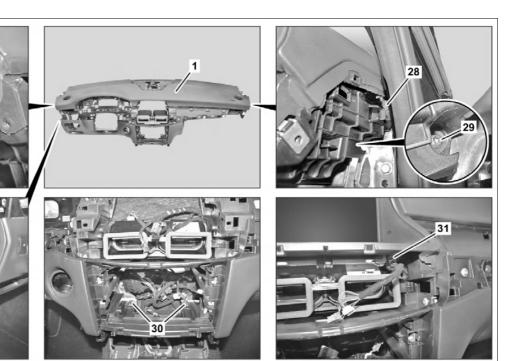
Shown up to model year 2015

Instrument panel

24 Driver kneebag (with 294 (Kneebag for driver))

33 Wiring harness mount

Air duct (with CODE 512 (COMAND APS with DVD changer), with CODE 527 (COMAND with single DVD drive (with navigation)), with CODE 528 (COMAND APS with single DVD drive (with navigation)) or CODE 531 (COMAND APS))



P68.10-4350-09

Shown up to model year 2015

1Instrument panel28Screw31Wiring harness mount26Screw29Screw27Screw30Bolts

	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
(1)	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
(1)	Notes on performing repair, body work and welding on vehicles with airbags and RTE units		AH91.00-P-0002-01M
i	Legal requirements on handling and storing airbags and emergency tensioning retractor units		AH91.00-P-0004-01A
XX	Remove/install		
1	Adjust air distribution on air conditioning to footwell	i If the air distribution is not adapted to the footwell, the side air vent flaps can be unhooked from the air conditioner housing when removing the instrument panel (1).	
2	Disconnect battery ground line		AR54.10-P-0003EW
3	Remove glove compartment	i Installation: Ensure that the air duct (2) is seated correctly on the glove compartment.	AR68.10-P-1400EL
4	Disconnect electrical connector (3) from right side air vent temperature sensor air outlet (B10/32)		
5	Disconnect electrical connector (4) from passenger airbag squib 1		
6	Disconnect electrical connector (5) from passenger airbag squib 2		

7	Remove bolt (6)	Nm Screw/bolt, front passenger airbag unit to crossmember	*BA91.60-P-1002-01M
8	Remove right A-pillar paneling (7)	Mounting wedge	*110589035900
9	Remove radio or radio with APS or COMAND control unit		AR82.60-P-7502EW
10	Remove Audio/COMAND display	Depending on vehicle equipment. Model 218 up to model year 2015	AR82.60-P-7722EL
		with code 510 (Audio 20 CD with 6-disc CD changer) Model 218 up to model year 2015 with code 511 (Audio 50 APS with DVD	
		changer) Model 218 up to model year 2015 with code 512 (COMAND APS with DVD	
		changer) Model 218 up to model year 2015 with code 523 (Audio 20 CD) Model 218	
		up to model year 2015 with code 525 (MB Audio 50 APS radio) Model 218 up to model year 2015	
		with code 527 (COMAND APS with single DVD drive (with navigation)) Model 218 as of model year 2015	AR82.60-P-7722ELA
11	Unclip cover (8) from catch hook (arrows A)	i Model 218 with code 220 (PARKTRONIC) Model 218	
		with code 235 (Active Parking Assist with PARKTRONIC) Disconnect electrical connector (9) from	
		instrument panel parking system warning indicator. i Model 218.### ## as of 016438 Observe electrical connector on sun sensor.	
		The sun sensor is located in the cover (8). Substituting the cover (8).	*115589035900
12	Disconnect electrical connector from sun sensor	Model 218.### ## as of 016438	
13	Disconnect electrical connector (9)	Model 218 with code 220 (PARKTRONIC) Model 218 with code 235 (Active Parking Assist with	
14	Remove cover (8)	PARKTRONIC)	
15	Remove cover (8) Remove center instrument panel speaker (H4/27)	Model 218 with code 348 (Emergency call/assistant system)	
		Model 218 with code 350 (Ecall emergency call system, Europe) Model 218	
		with code 355 (Preinstallation for retrofitting navigation system) Model 218 with code 359 (TELE AID emergency call	
		system) Model 218 with code 810 (Sound system) Model 218	
16	Remove screw/bolt (10)	with code 811 (Advanced sound system)	
17	Remove center console		AR68.20-P-2000EL
18	Remove air duct (11)	Model 218 with code 512 (COMAND APS with DVD changer) Model 218 with code 527 (COMAND APS with single	
		with code 527 (COMAND APS with single DVD drive (with navigation)) Model 218 with code 528 (COMAND with DVD changer) Model 218	
10	Discourse to the territory of the territ	with code 531 (COMAND APS)	
19	Disconnect electrical connector (12) from KEYLESS-GO interior antenna (A2/61)	Model 218 with code 889 (KEYLESS-GO)	

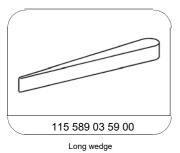
20	Remove cover (13)		
21	Remove trim piece on driver side		AR68.10-P-1180EL
22	Unhook parking brake cable (14) from release lever (15) and remove release lever (15) from instrument panel (1)		74100.101 110022
23	Disconnect electrical connector (16) from exterior lights switch (S1)		
24	Disconnect electrical connector (17) from left side air vent temperature sensor air outlet (B10/31)		
25	Remove steering column tube module		AR54.25-P-2802EW
26	Unclip jacket tube cover (18) at both ends from instrument panel (1) (arrows B) and unclip wiring harness bracket (19) toward rear from jacket tube cover (18)		
27	Remove steering column tube cover (18)		
28	Remove instrument cluster (A1)		AR54.30-P-6015EL
29	Remove left A-pillar paneling (20)	Mounting wedge	*110589035900
30	Unscrew trim ring (21) from electronic ignition lock control unit (N73)	Starter switch	*210589000700
31	Press electronic ignition lock control unit (N73) toward inside into dashboard (1)		
32	Remove soundproofing (22) downward from instrument panel (1)		
33	Disconnect electrical connector (23) from driver kneebag squib	Model 218 with code 294 (Kneebag)	
34	Unscrew nuts (25) at driver kneebag (24)	Model 218 with code 294 (Kneebag) Mm Nut, kneebag to crossmember	*BA91.60-P-1003-01M
35	Unscrew bolts (26, 27, 28, 29, 30)		
36	Separate air duct (32) from connection (arrow C)	Model 218 with code 512 (COMAND APS with DVD changer) Model 218 with code 527 (COMAND APS with single DVD drive (with navigation)) Model 218 with code 528 (COMAND with DVD changer) Model 218 with code 531 (COMAND APS)	
37	Unclip wiring harness bracket (31) from instrument panel (1)		
38	Raise instrument panel (1) and remove interior compartment temperature sensor (B10/4)		
39	Unclip wiring harness bracket (33) from instrument panel (1)		
40	Remove air ducts (34)		
41	Remove electrical lines in installation area of air ducts (34) from instrument panel (1)	i Observe installation position of electric leads.	
42	Remove instrument panel (1) from vehicle with aid of helper	i Installation: Position electric wiring harnesses of components installed in dashboard (1) before installation.	
43	Install in the reverse order		

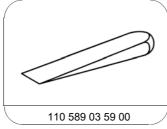
Nm Airbag

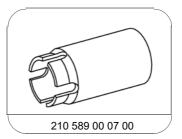
Number	Designation	Model 218
BA91.60-P-1002-01M	Screw/bolt, front passenger airbag unit to crossmember Nm	3,5

Nm Airbag

Number	Designation		Model 218
BA91.60-P-1003-01M	Nut, kneebag to crossmember	Nm	8







Mounting wedge

Claw-type wrench for rosette on ignition/ starter switch