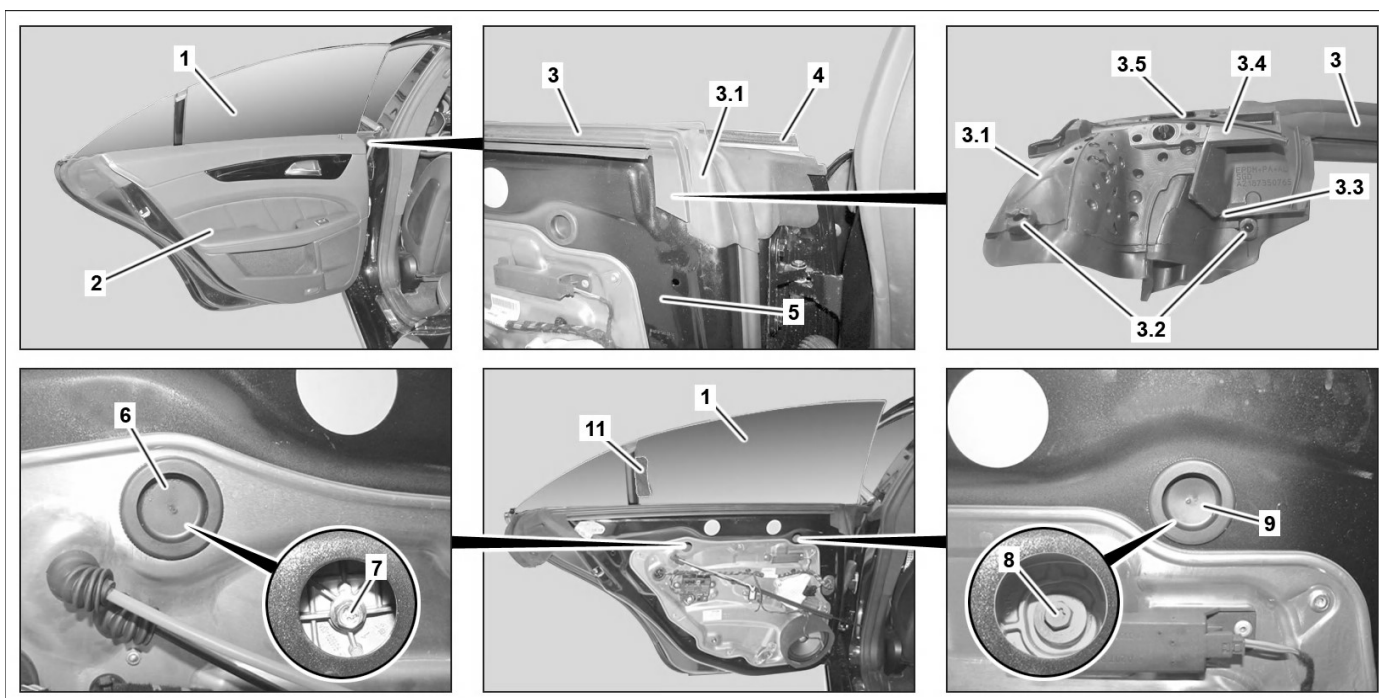


MODEL 218



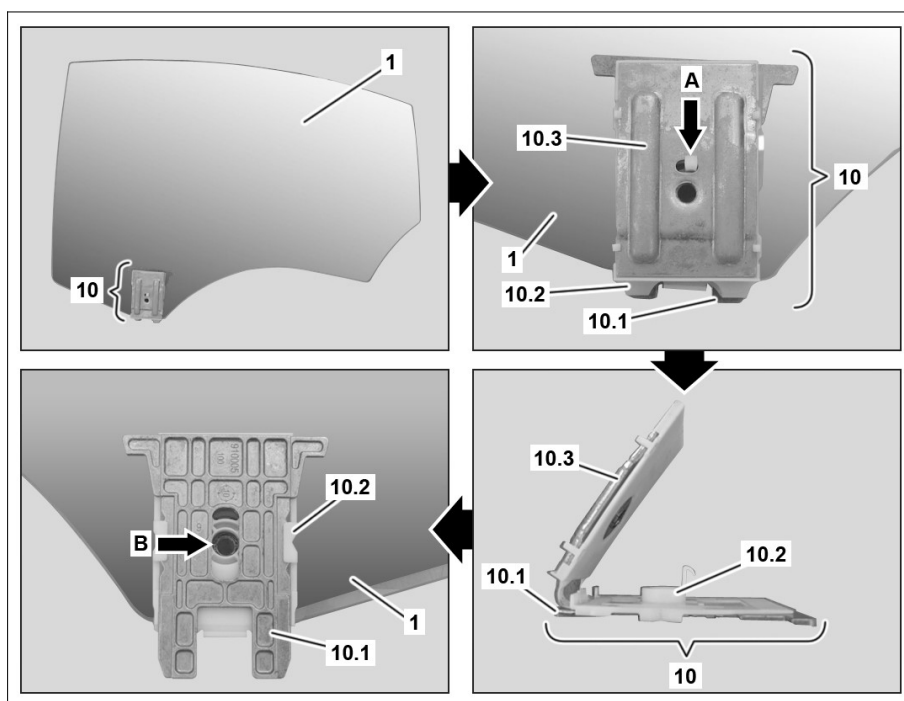
P72.12-2893-09

Illustrated on model 218.3

- |     |                    |     |                    |    |                |
|-----|--------------------|-----|--------------------|----|----------------|
| 1   | Crank window       | 3.3 | Rubber lug         | 6  | Rubber grommet |
| 2   | Door lining        | 3.4 | Retaining tab      | 7  | Screw          |
| 3   | Inner sealing rail | 3.5 | Theft indicator    | 8  | Screw          |
| 3.1 | Shaped part        | 4   | Outer sealing rail | 9  | Rubber grommet |
| 3.2 | Pin                | 5   | Inner door panel   | 11 | Adhesive tape  |



















Illustrated on model 218.3

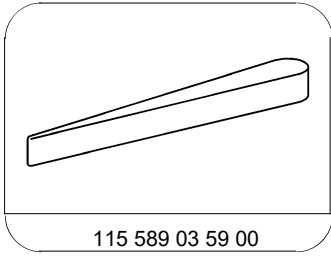
- |      |                    |
|------|--------------------|
| 1    | Crank window       |
| 10   | Crank window mount |
| 10.1 | Wedge shim         |
| 10.2 | Inside section     |
| 10.3 | Tapping plate      |



P72.12-2890-06

✕	<b>Remove</b>	
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 <b>Danger !</b>	<b>Risk of injury</b> caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
 <b>Danger !</b>	<b>Risk of injury</b> from contusions to hands if window glass is not secured	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
1	Remove door lining (2)		AR72.12-P-1010EL
2	Unclip shaped part (3.1) on inner sealing rail (3) from pins (3.2)	 <b>Removal:</b> For this purpose pull rubber lug (3.3) upward out of inner door panel (5) and extend inner sealing rail (3) with retaining lug (3.4) behind crank window (1)  Do not damage theft indicator (3.5).	
3	Remove outer sealing rail (4)	 Long wedge	*115589035900
4	Glue adhesive tape (11) parallel to window guide rail as shown	 <b>Installation:</b> Adhesive tape (11) serves as installation aid.	
5	Remove rubber grommets (6, 9)		
6	Manually close rotary tumbler on door lock	 Do not close rear door when rotary tumbler is closed. Otherwise the door lock can be damaged.  When the rotary tumbler is closed manually, the crank window (1) completely moves upward and the bolts (7, 8) are accessible.  <b>Installation:</b> The rotary tumbler is opened when the door release handle is actuated.	
7	Unscrew bolt (8)		
8	Loosen bolts (7) until crank window (1) can be removed from rear door	 Do not remove bolt (7).	
9	Remove crank window (1) from rear door	 Carefully remove crank window (1) from window channel. Otherwise the paint can be damaged.  Place crank window (1) on suitable base. Otherwise the crank window (1) can be damaged.	
10	Unlock catch hook (arrow A) and remove crank window mount (10) from crank window (1)	When replacing crank window (1).	
	<b>Install</b>		
11	Install crank window mount (10) on crank window (1)	When replacing crank window (1).  Wedge shim (10.1) on crank window mount (10) should be positioned in center in relation to inner section (10.2) (arrow B). Ensure that threaded plate (10.3) is seated correctly in inner section (10.2).	
12	Install crank window (1) in window channel and push toward rear to adhesive tape (11) to window guide rail	 Carefully insert crank window (1) into window channel. Otherwise the paint can be damaged.  Ensure that rubber seals are seated correctly in window guide rail on triangular window.	
13	Tighten bolts (7, 8) to stop finger-tight	 Tighten bolts (7, 8) after basic setting of crank window (1).	
14	Check crank window (1), adjust if necessary		AR72.12-P-1950EL
15	Remove adhesive tape (11)		
16	Retract shaped part (3.1) with retaining tab (3.4) behind crank window (1), install on inner door panel (5) with rubber lug (3.3) and clip into pins (3.2)	 Ensure that inner sealing rail (3) is seated correctly.	
17	Install outer sealing rail (4)		
18	Install rubber grommets (6, 9)		
19	Install door lining (2)		AR72.12-P-1010EL



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Long wedge