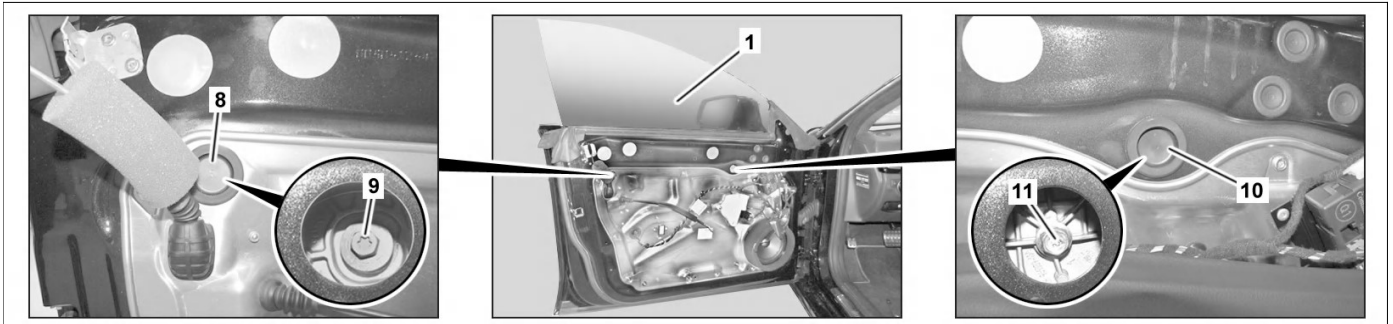


P72.10-3907-09

- 1 Crank window
 2 Door lining
 5 Inner sealing rail
 5.1 Pin

- 5.2 Anti-theft indicator
 5.3 Shaped part
 5.4 Shaped part

- 6 Inner door panel
 7 Outer sealing rail
 13 Adhesive tape



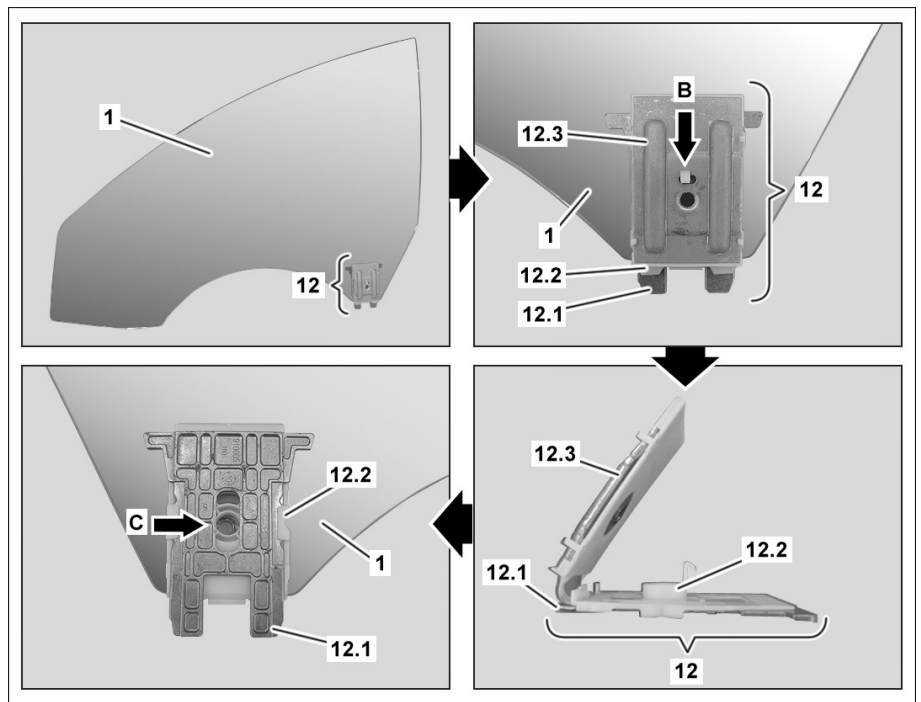
P72.10-3908-07

- 1 Crank window
 8 Rubber grommet














- 9 Screw
 10 Rubber grommet


- 11 Screw

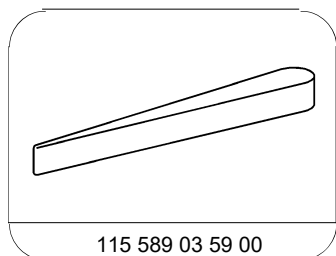
- 1 Crank window
- 12 Crank window mount
- 12.1 Wedge shim
- 12.2 Inside section
- 12.3 Tapping plate



P72.10-3885-06

	Removing		
 Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
 Danger!	Risk of injury due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down	AS67.00-Z-0002-01A
1	Remove door lining (2)		AR72.10-P-1000EL
2	Unclip shaped part (5.3) from pins (5.1) and pull inner sealing rail (5) upward out of inner door panel (6) and extend behind crank window (1)	 Do not damage anti-theft indicator (5.2).	
3	Remove outer sealing rail (7)	 Long wedge	*115589035900
4	Glue adhesive tape (13) parallel to edge of shaped part (5.4) as shown	 The adhesive tape (13) serves as installation aid.	
5	Remove rubber grommets (8, 10)		
6	Manually close rotary tumbler on door lock	 Do not close front door when rotary tumbler is closed, other door lock can be damaged.  When the rotary tumbler is closed manually, the crank window (1) moves up completely and the bolts (9, 11) are accessible.  Installation: When the door release handle is actuated, the rotary tumbler is opened.	
7	Unscrew bolt (9)		
8	Loosen bolt (11) until crank window can be removed from front door	 Do not remove bolt (11).	
9	Remove crank window (1) from front door	 Carefully remove crank window (1) from window channel to prevent damaging paint. Lay crank window (1) down on suitable base to prevent damage.	
10	Unlock catch hook (B) and remove crank window mount (12) from crank window (1)	When replacing crank window (1).	
	Install		
11	Install crank window mount (12) on crank window (1)	When replacing crank window (1).  Wedge shim (12.1) on crank window mount (12) should be positioned in center in relation to inner section (12.2) (arrow C). Ensure that threaded plate (12.3) is seated correctly in inner section (12.2).	
12	Guide crank window (1) into window channel and slide upward until adhesive tape (13) makes contact with shaped part (5.4).	 Carefully insert crank window (1) into window channel to prevent damaging paint.	

13	Tighten bolts (9, 11) to stop finger-tight	 Tighten bolts (9, 11) after basic setting of crank window (1)	
14	Check crank window (1), adjust if necessary.		AR72.10-P-1950EL
15	Remove adhesive tape (13)		
16	Retract inner sealing rail (5) behind crank window (1), install on inner door panel (6) and clip shaped part (5.3) into pins (5.1)		
17	Install outer sealing rail (7)		
18	Install rubber grommets (8, 10).		
19	Install door lining (2)		AR72.10-P-1000EL



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Long wedge