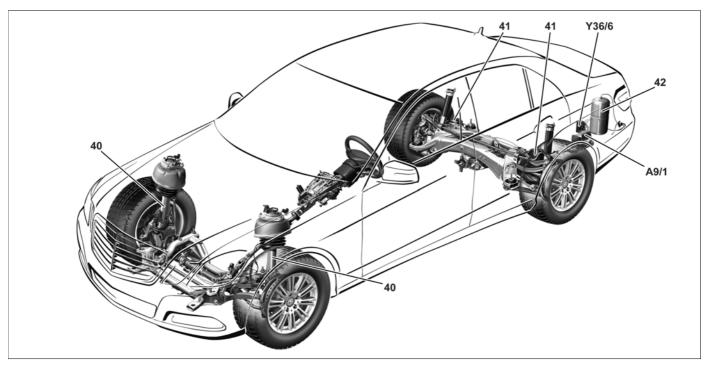
AR32.22-P-8100EL Check AlRmatic for leaks. 18.11.2014

MODEL 218

with CODE 488 (Steel/air suspension)

MODEL 218

with CODE 489 (AIRMATIC)



P32.22-2579-09

Shown as an example on MODEL 212.0 with CODE 489 (AIRmatic), except CODE 460 (Canada version) and except CODE 494 (USA version)

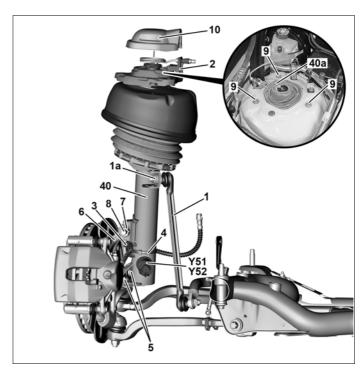
40 Suspension strut 42 Pressure reservoir Y36/6 AlRmatic valve unit 41 Air spring A9/1 AlRmatic compressor

Vehicle with CODE 489 (AIRmatic)

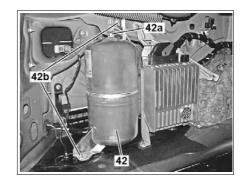
10 Cover

40 Suspension strut

40a Suspension strut pressure line connection



P32.22-2463-12



P32.22-2464-01

<u>(•)</u>	Notes on AIRmatic		AH32.22-P-1000-02EV
K X	Remove/install		
	Open engine hood and raise to vertical position	MODEL 218 with CODE 489 (AIRMATIC)	
	Remove cover (10) over suspension strut tower	MODEL 218 with CODE 489 (AIRMATIC)	
	Expose pressure reservoir (42) for leak test	,	AR32.22-P-2017EW
	Create access to AIRmatic compressor (A9/1) for leak test		AR32.22-P-2001EW
	Create access to AIRmatic valve unit (Y36/6) for leak test		AR32.22-P-2015EW
1	Check		
	Check suspension strut pressure line connection (40a) on front suspension struts (40) using leakage spray for leaktightness	MODEL 218 with CODE 489 (AIRMATIC) i Wait for approximately 10 to 15 minutes after spraying the leakage detection spray. This allows smaller leaks to be detected (bubbles form). Larger leaks are visible immediately. In the event of leaks:	
		Repair affected suspension strut pressure line connection (40a). Nm Pressure line to front suspension strut/ valve unit	AR32.22-P-2001-02SX *BA32.22-P-1011-03E
		Socket wrench bit	*211589000900
		Socket wiends bit	*000589122800
	Raise vehicle using the vehicle lift and secure in place	E NIIIC	AR00.60-P-0100EWS
	Check pressure line connections on rear air springs (41) using leakage spray for leaktightness	i Wait for approximately 10 to 15 minutes after spraying the leakage detection spray. This allows smaller leaks to be detected (bubbles form). Larger leaks are visible immediately. In the event of leaks:	
		Repair affected pressure line connections. Pressure line to air suspension/valve unit Knife	AR32.22-P-2001-02S> *BA32.22-P-1010-03E *000589122800
		Socket wrench bit	*211589000900
	Check pressure line connections for pressure reservoir (42a) using leakage spray for leaktightness	Wait for approximately 10 to 15 minutes after spraying the leakage detection spray. This allows smaller leaks to be detected (bubbles form). Larger leaks are visible immediately.	
		In the event of leaks: Repair pressure line connection for pressure reservoir (42a).	
			AR32.22-P-2001-02S>
		Pressure line, pressure reservoir to pressure reservoir	*BA32.22-P-1008-03E
			*000589122800

10	Check pressure line connections on AIRmatic compressor (A9/1)	Wait for approximately 10 to 15 minutes after spraying the leakage detection spray. This allows smaller leaks to be detected (bubbles form). Larger leaks are visible immediately. In the event of leaks: Repair affected pressure line connection to AIRmatic compressor (A9/1).	
		, in arready compression (rise 1).	AR32.22-P-2001-02SX
		Nm Pressure line to compressor/valve unit	*BA32.22-P-1007-03E
		S Knife	*000589122800
		Socket wrench bit	*211589000900
11	Check pressure line connections to AIRmatic	i Wait for approximately 10 to 15 minutes	
	valve unit (Y36/6)	after spraying the leakage detection spray. This allows smaller leaks to be detected (bubbles form). Larger leaks are visible immediately.	
		In the event of leaks:	
		↓	
		Repair affected pressure line connection to AIRmatic valve unit (Y36/6).	
		, ,	AR32.22-P-2001-02SX
		Pressure line to front suspension strut/valve unit	*BA32.22-P-1011-03E
		Nm Pressure line to air suspension/valve unit	*BA32.22-P-1010-03E
		Pressure line, pressure reservoir to valve	*BA32.22-P-1009-03E
		unit Nm Pressure line to compressor/valve unit	*BA32.22-P-1007-03E
		Socket wrench bit	*211589000900
		S' Knife	*000589122800
12	Install in the reverse order		

Nm Air suspension

Number	Designation	MODEL 218
BA32.22-P-1007-03E	Pressure line to compressor/valve unit Nm	3,5 (±0,5)

Nm Air suspension

Number	Designation	MODEL 218
BA32.22-P-1008-03E	Pressure line, pressure reservoir to pressure reservoir Nm	5 (+0,5)

Nm Air suspension

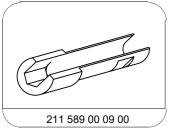
Number	Designation		MODEL 218
BA32.22-P-1009-03E	Pressure line, pressure reservoir to valve unit	m	2 (+0,5)

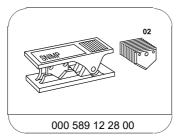
Nm Air suspension

Number	Designation		MODEL 218
BA32.22-P-1010-03E	Pressure line to air suspension/valve unit Nm	1	2 (+0,5)

Nm Air suspension

Number	Designation	MODEL 218
BA32.22-P-1011-03E	Pressure line to front suspension strut/valve unit Nm	2 (+0,5)





Socket wrench bit

Knife