

AR41.10-P-0200-03TX	Press in guide sleeve		
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MODEL 204, 207, 212, 218, 219, 231

Check values for drive shaft centering sleeve

Number	Designation			MODEL 219.354	MODEL 219.322/372
BE41.10-P-1001-02L	Insertion dimension "a" from face end of centering sleeve to joint flange	Front drive shaft	mm	23,3	25,3
		Rear drive shaft	mm	26,8	28,8

Check values for drive shaft centering sleeve

Number	Designation			MODEL 219.356/357/375/376/377
BE41.10-P-1001-02L	Insertion dimension "a" from face end of centering sleeve to joint flange	Front drive shaft	mm	24,8
		Rear drive shaft	mm	28,3

Check values for propeller shaft pilot bushing

Number	Designation			MODEL 231.457	MODEL 231.473/479
BE41.10-P-1001-04A	Press-in dimension "a" from face end of pilot bushing to joint flange	Front propeller shaft	mm	24,8	25,3
		Rear propeller shaft	mm	28,3	28,8

Check values for propeller shaft pilot bushing

Number	Designation			MODEL 231.474
BE41.10-P-1001-04A	Press-in dimension "a" from face end of pilot bushing to joint flange	Front propeller shaft	mm	25,3
		Rear propeller shaft	mm	36,2

Check values for propeller shaft alignment sleeve

Number	Designation			MODEL 204.001/201	MODEL 204.000/002/200/202
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft	mm	24,8	24,8
		Rear propeller shaft	mm	36,2	36,3

Check values for propeller shaft alignment sleeve

Number	Designation			With autom. transmission	Model 204.006/007/041/044/045/046/048/049/052/054/081/082/085/087/089/092/207/241/245/246/248/249/252/254/282/289/292/981/982/983/984/987/992
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft	mm	24,8	23,3
		Rear propeller shaft	mm	36,2	26,8

Check values for propeller shaft alignment sleeve

Number	Designation		MODEL 204.008/047/056/065 /208/247/256/901/90 2/956	MODEL 204.022/025/222/22 5
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	24,8	25,3
		Rear propeller shaft mm	28,3	28,8

Check values for propeller shaft alignment sleeve

Number	Designation		MODEL 204.077/277	With manual transmission
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	28,8	25,3
		Rear propeller shaft mm	28,8	36,2

Check values for propeller shaft alignment sleeve

Number	Designation		MODEL 207.302/402	MODEL 207.303/403
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	24,8	25,3
		Rear propeller shaft mm	36,3	36,2

Check values for propeller shaft alignment sleeve

Number	Designation		MODEL 207.322/372/422/472	MODEL 207.347/356/357/44 7/456/457
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	25,3	24,8
		Rear propeller shaft mm	28,8	28,3

Check values for propeller shaft alignment sleeve

Number	Designation		MODEL 207.348/448	MODEL 212.002/005/202/20 5
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	23,3	24,8
		Rear propeller shaft mm	26,8	36,3

Check values for propeller shaft alignment sleeve

Number	Designation		With autom. transmission	MODEL 212.047/093/247/29 3
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	25,3	24,8
		Rear propeller shaft mm	36,2	28,3

Check values for propeller shaft alignment sleeve

Number	Designation		MODEL 212.041/048/054/082 /087/089/090/147/14 8/248/254/282/287/2 88/289	MODEL 212.053/056/057/25 6/257
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	23,3	36,3
		Rear propeller shaft mm	26,8	28,3

Check values for propeller shaft alignment sleeve

Number	Designation	With manual transmission	MODEL 212.154
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	34,8
		Rear propeller shaft mm	26,8

Check values for propeller shaft alignment sleeve

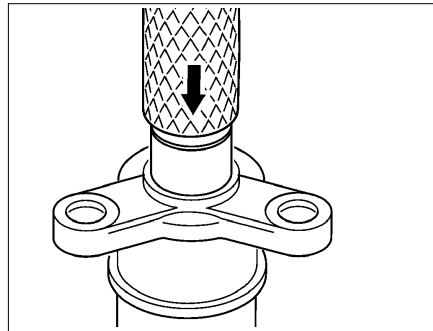
Number	Designation	MODEL 218.303/323/373	MODEL 218.359 without CODE 460 (Additional parts, Canadian vehicles) without CODE 494 (US version)
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	36,3
		Rear propeller shaft mm	28,3

Check values for propeller shaft alignment sleeve

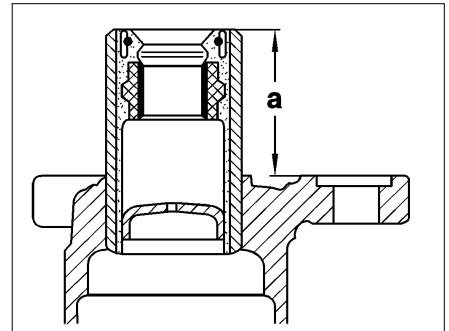
Number	Designation	MODEL 218.359 with CODE 460 (Additional parts, Canadian vehicles) with CODE 494 (US version) MODEL 218.391	MODEL 218.374
BE41.10-P-1001-02M	Press-in dimension "a" from face end of centering sleeve to joint flange	Front propeller shaft mm	25,3
		Rear propeller shaft mm	36,2

1 Use a suitable drift to drive in the new guide sleeve. MODEL 231 MODEL 204, 207, 212, 218 MODEL 219

i Observe press-in dimension (a) from the end face of the centering sleeve to the flange. The specified press-in distance (a) may deviate depending on the thickness of the flexible couplings, e.g. in vehicles with vibration damper. In these cases the dimension (a) measured prior to removal should be used for installation.



P41.10-0017-01



P41.10-0211-01