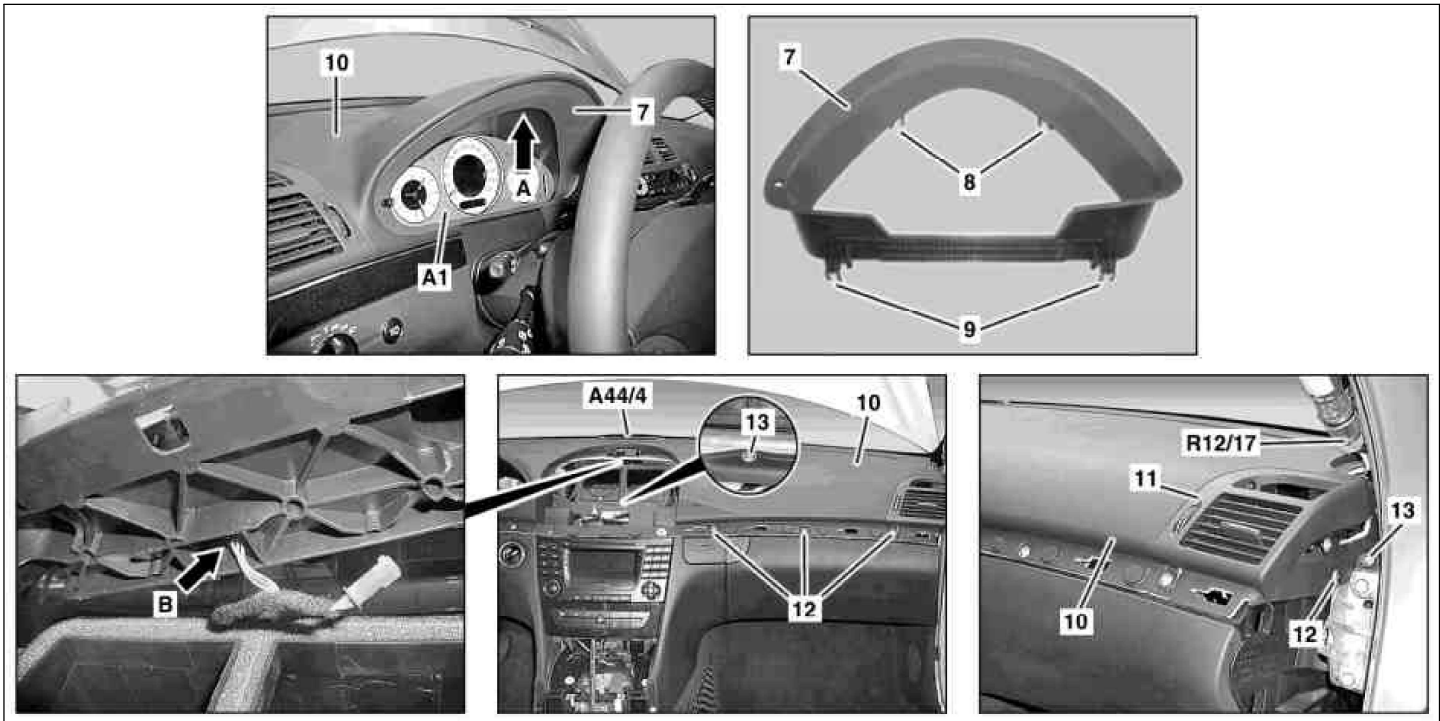


MODEL 211.0/ 2/ 6



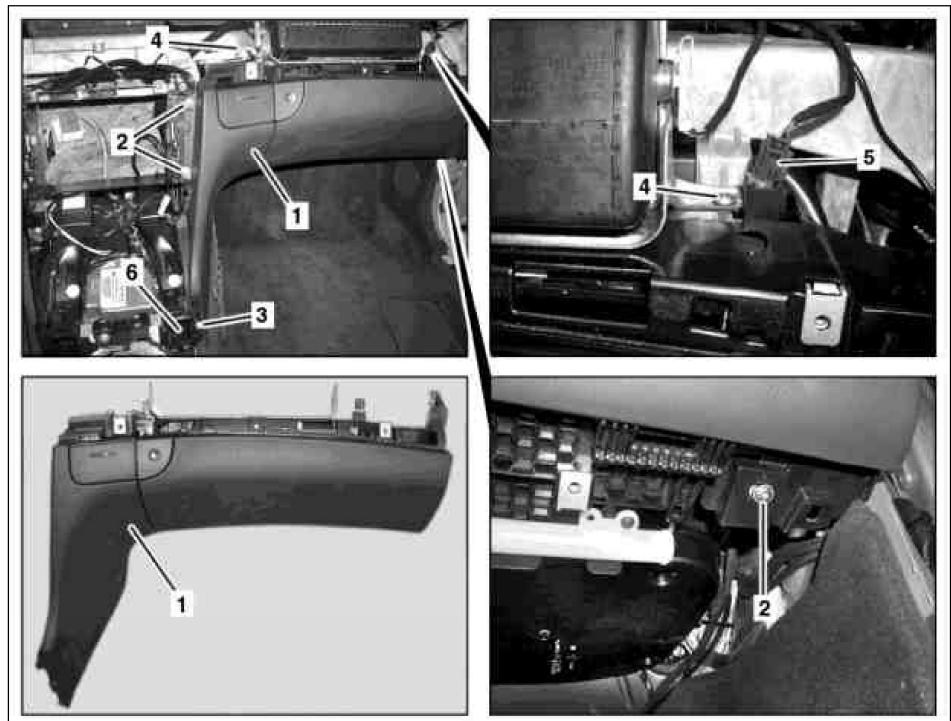
P68.10-3063-09

- 7 Covering
- 8 Upper latching hook
- 9 Lower latching hook
- 10 Instrument panel upper section

- 11 Air nozzle
- 12 Bolts
- 13 Bolt

- A1 Instrument cluster
- A44/4 Center instrument panel PTS warning display (with code (220a) Parktronic system (PTS))
- R12/17 Right front window bag squib (on model 211.0 and 211.2)

- 1 Right instrument panel bottom section
- 2 Bolts
- 3 Bolt
- 4 Bolt
- 5 Electrical connector
- 6 Air duct



P68.10-2779-06

☒ ☒	Remove/Install		
1	Move steering wheel as far back and low down as possible	i See Operating Instructions	

2	Insert your fingers into gap (arrow A) between cover (7) and instrument cluster (A1), and gently pull cover (7) toward rear until it disengages from the upper latching hooks (8)	ⓘ Carefully unclip cover (7), otherwise the upper latching hook (8) can break	
3	Unclip cover (7) from lower latching hooks (9) by hand and pull out of instrument panel upper section (10) toward rear.	ⓘ Carefully unclip cover (7), otherwise the bottom latching hook (9) can break	
4	Remove paneling on right A-pillar		AR68.30-P-4050T
5	Remove right side air nozzle (11)		AR68.10-P-1100T
6	Remove AAC control and operating unit or comfort AAC control and operating unit		AR83.40-P-6350T
7	Remove bolts (12)		
⚠ <b>Danger!</b>	<b>Risk of fire and explosion caused by machining/treating magnesium components</b>	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
8	Remove bolts (13)	ⓘ The cross member below the instrument panel into which the bolts (13) are screwed, consists of a magnesium alloy.	
ⓘ	Notes on processing magnesium components		AH60.00-P-0023-01R
9	Lift instrument panel top section (10) at rear of right side	ⓘ On model 211.0 and 211.2 carefully lift instrument panel top section (10). Otherwise the electrical connector on the right front windowbag squib (R12/17) can break.	
10.1	Disconnect electrical connector (arrow B) from the center instrument panel PTS warning indicator (A44/4)	Only on vehicles with code (220a) Parktronic system (PTS)	
11	Support instrument panel top section (10) with suitable aid and lay down	ⓘ Support only until bolts (4) and electrical connector (5) are accessible.	
12	Remove stowage box	ⓘ Remove only until bolt (3) is accessible.	AR68.20-P-2320T
13.1	Remove radio	On vehicles without code (526) COMAND (without navigation ) or without code (527) COMAND APS (with navigation )	AR82.60-P-7502T
13.2	Remove COMAND operating, display and control unit	On vehicles with code (526) COMAND (without navigation ) or with code (527) COMAND APS (with navigation )	AR82.85-P-1000T
14	Remove cover on right below instrument panel		AR68.10-P-1520T
15	Unscrew bolts (2)		
16	Unscrew bolt (3).		
⚠ <b>Danger!</b>	<b>Risk of fire and explosion caused by machining/treating magnesium components</b>	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
17	Remove bolts (4)	ⓘ The cross member under the instrument panel consists of a magnesium alloy.	
ⓘ	Information on machining/treating magnesium components		AH60.00-P-0023-01R
18	Disconnect plug and socket connection (5)		
19	Detach right instrument panel bottom section (1) from air duct (6)		
20	Remove right instrument panel bottom section (1) and remove from vehicle		
21	Install in the reverse order		