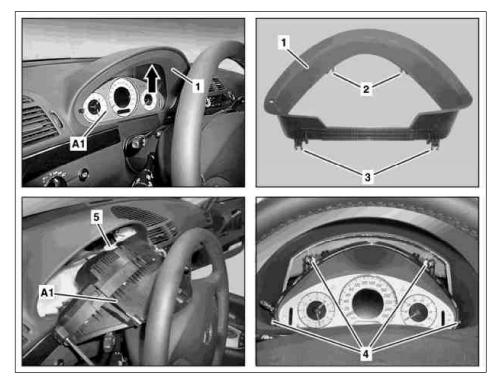
AR54.30-P-6015T	Removing and installing instrument cluster	6.12.01
	i tomo ning and motaling moti amont of doto.	

MODEL 211.0/ 2/ 6

- 1 Covering
- 2 Upper catch hook
- 3 Lower catch hook
- 4 Bolts
- 5 Electrical connector
- A1 Instrument cluster



P54.30-6803-06

Modification notes

8.7.02	Modification of repair method	Step 3	
	······································		

XX	Remove/Install		
۲	Notes on avoiding damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1.1	Connect STAR DIAGNOSIS and buffer the default data from the instrument cluster (A1) in STAR DIAGNOSIS	i Only when replacing the instrument cluster (A1).	
₩ AD	Connect STAR DIAGNOSIS and read out fault memory	i Installation: Transfer staged basic data to the new instrument cluster (A1).	AD00.00-P-2000-04A
		Diagnosis system STAR DIAGNOSIS	*WE58.40-Z-1013-06A
1	Move steering wheel as far back and low down as possible	i See Operating Instructions	
2	Disconnect battery ground cable	Model 211.0/6	AR54.10-P-0003T
		Model 211.2	AR54.10-P-0003TA
3	Using the fingers, grasp into the gap (arrow) between the covering (1) and instrument cluster (A1) and pull covering (1) gently backwards until it disengages at the top latching hooks (2)	() Carefully unclip cover (1), otherwise the upper catch hook (2) can break	
4	Unclip covering (1) from lower catch hooks (3) by hand and pull out of instrument panel towards the rear	Carefully unclip cover (1), otherwise the bottom catch hook (3) can break	
5	Remove bolts (4)		
6	Pull instrument cluster (A1) out of the instrument panel until the electrical connector (5) is accessible		
7	Unplug electrical connector (5) and remove instrument cluster (A1)		
8	Install in the reverse order		

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Workshop equipment/MB testers (see Workshop Equipment Manual)

WE58.40-Z-1013-06A STAR DIAGNOSIS Compact diagnosis system for passenger cars, order number 6511 1801 00