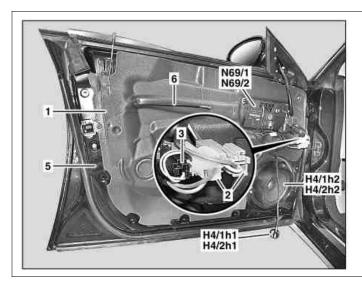
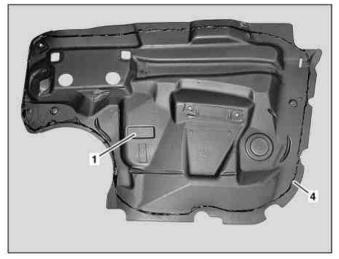
MODEL 219.3





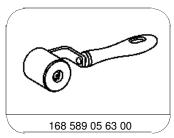
P72.10-3015-08

Shown on left door foil

5 Door foil Inner door panel H4/2h1 Tweeter 6 H4/2h2 Woofer Electrical connectors Bowden cable 2 Electrical connector (with code (889) Keyless go) 3 N69/1 Left front door control unit H4/1h1 Tweeter N69/2 Right front door control unit Butyl cord H4/1h2 Woofer

\square	Remove		
1	Remove left front door control unit (N69/1) or right front door control unit (N69/2)		AR72.29-P-1000TX
2	Electrical connector from woofer (H4/1h2) or woofer (H4/2h2)		
3	Disconnect electrical connectors (2).		
4.1	Separate electrical connector (3)	On vehicles with code (889) Keyless go	
5	Loosen butyl cord (4) on rear of door foil (1) from inner door panel (5) with suitable cutting blade or cut	Carefully loosen butyl cord (4) from inner door panel (5)Danger of corrosion damage if paint on inner door panel (5) is damaged it is only necessary to partially loosen the door foil (1) from the inner door panel (5) to reach components covered by it	
6	Remove Bowden cable (6), electrical lines and tweeter (H4/1h1) or tweeter (H4/2h1) through door foil (1) and remove door foil (1)		
X	Install		
7	Check door foil (1) for damage, replace if necessary	i When replacing door foil (1) remove butyl cord (4) residues from inner door panel (5) and clean gluing surfaces.	
		Cleaner	*BR00.45-Z-1025-04A
8	Check butyl cord (4) for damage, replace if necessary	replace only the damaged section of the butyl cord (4). Lay new butyl cord (4) parallel to damaged butyl cord (4) on door foil (1)Remove butyl cord (4) residues from inner door panel (5) and clean gluing areas	
		Sealing cord	*BR00.45-Z-1086-01A
9	Install Bowden cable (6), electrical lines and tweeter (H4/1h1) or tweeter (H4/2h1) in door foil (1) through corresponding openings	Cleaner	*BR00.45-Z-1025-04A
10	Place door foil (1) on the inner door panel (5) and roll on	i Observe installation position of door foil (1) on inner door panel (5). The holes in the inner door panel (5) for the mounting clips of the door lining should not be covered	*168589056300
11	Connect electrical connector to woofer		

12	Connect electrical connectors (2)		
13.1	Connect electrical connector (3)	On vehicles with code (889) Keyless go	
	Install left front door control unit (N69/1) and right front door control unit (N69/2)		AR72.29-P-1000TX



Roller

Repair materials

Number	Designation	Order number
BR00.45-Z-1086-01A	Soft top frame sealing profile with metal core 35 m, SEALANT/butyl Bostik 1127	A 005 989 12 71 10
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71