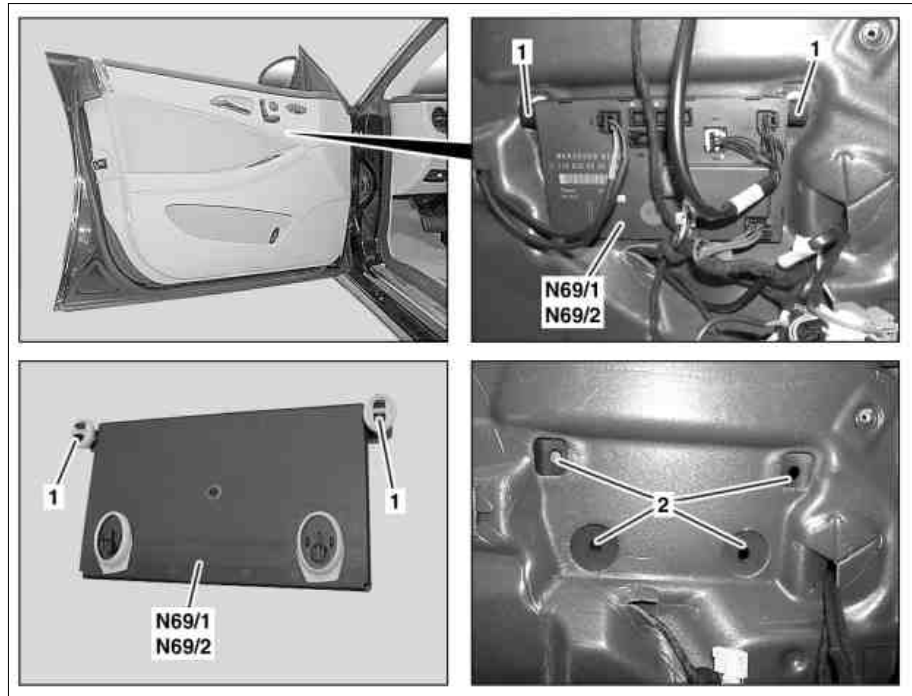


MODEL 219.3

- 1 Retaining clamp
2 Supports

- N69/1 Door control unit front left
N69/2 Door control unit front right



P72.29-2335-06

Modification notes

6.6.06	"Disconnect/connect battery ground line" removed		
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	Remove/install		
	Notes on avoiding damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1.1	Buffer basic data of left front door control unit (N69/1) or right front door control unit (N69/2) in STAR DIAGNOSIS	When replacing left front door control unit (N69/1) or right front door control unit (N69/2). i Installation: Transfer buffered basic data from STAR DIAGNOSIS to new left front door control unit (N69/1) or new right front door control unit (N69/2)	
	Connect STAR DIAGNOSIS and read out fault memory	STAR DIAGNOSIS diagnosis system	AD00.00-P-2000-04A *WH58.30-Z-1048-13A
2	Remove front door lining		AR72.10-P-1000TX
3	Disconnect all electrical connectors from left front door control unit (N69/1) or right front door control unit (N69/2)	i Installation: Ensure that electrical lines are routed correctly	
4	Press retaining clips (1) together at side of left front door control unit (N69/1) or right front door control unit (N69/2) with suitable pliers and remove left front door control unit (N69/1) or right front door control unit (N69/2) from mounts (2) in inner door panel	i Installation: Ensure that left front door control unit (N69/1) or right front door control unit (N69/2) is seated correctly in mounts (2)	
5	Install in the reverse order		

Commercially available tools

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS diagnosis system, Compact Passenger Car	6511 1801 00