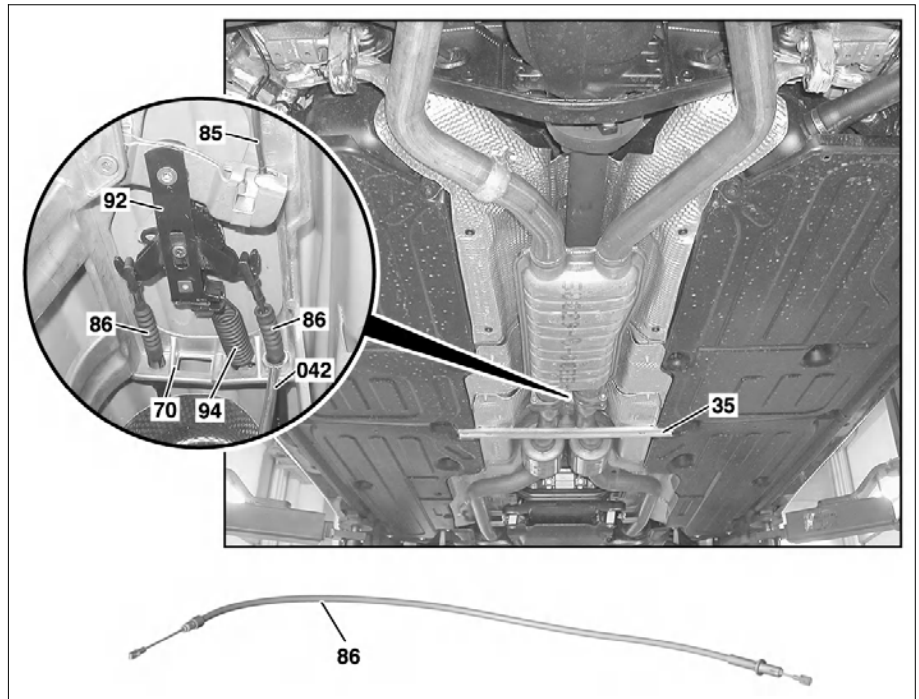
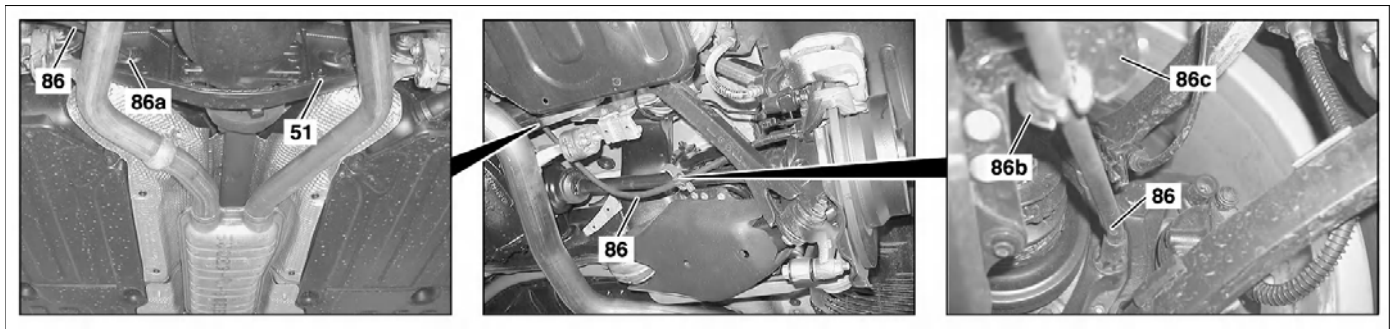


MODEL 219

- 35 Crossmember
- 70 Bridge
- 85 Front brake cable
- 86 Rear brake cable
- 92 Cable slack adjuster
- 94 Return spring



P42.20-2230-06












P42.20-2231-07

- 51 Center assembly suspension
- 86 Rear brake cable

- 86a Rubber grommet
- 86b Retaining ring

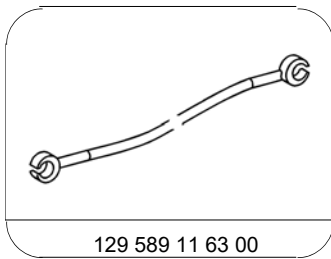
- 86c Bracket

	Remove/install		
1	Remove parking brake shoes		AR42.20-P-0530TX
2	Remove crossmember (35)		*BA62.30-P-1001-01C
3	Support exhaust system using  transmission platform and  transmission jack, detach it from rubber retainers and lower		*WE58.40-Z-1018-11A
			*WE58.40-Z-1030-11A
4	Loosen, separate and move heat shields or remove them	Depending on accessibility Model 219 except 219.322 Type 219.322	AR49.00-P-1000-01TX AR49.10-P-6906TQ
5	Detach retracting spring (94) from bridge (70)	 Installation: After installing retracting spring (94): ↓ Relieve load on automatic slack adjuster.	AR42.20-P-0520-02TX
6	Detach front brake cable (85) from automatic cable slack adjuster (92)		
7	Preload automatic slack adjuster (92)		AR42.20-P-0520-01TX
8	Detach rear brake cable (86) at automatic cable slack adjuster (92)		
9	Unclip rear brake cable (86) from bridge (70)		*129589116300
10	Pull rear brake cable (86) out of center assembly mount (51)	 While working on the rear axle care must be taken to ensure that the surface of all aluminum components do not get any scratches, cracks and notches. Otherwise the service life of the of the parts will be reduced.	

		i Lever rubber grommet (86a) out of center assembly mount (51).	
11	Pull rear brake cable (86) out of wheel carrier		
12	Press together retaining collar (86b) and pull down and out of bracket (86c) together with rear brake cable (86).		
13	Install in the reverse order		

Nm Crossmember and front reinforcement

Number	Designation	Model 219
BA62.30-P-1001-01C	Bolt, crossmember to body	Nm 25



Snap-release tool

Workshop equipment

WE58.40-Z-1018-11A	Transmission platform
WE58.40-Z-1030-11A	Transmission jack