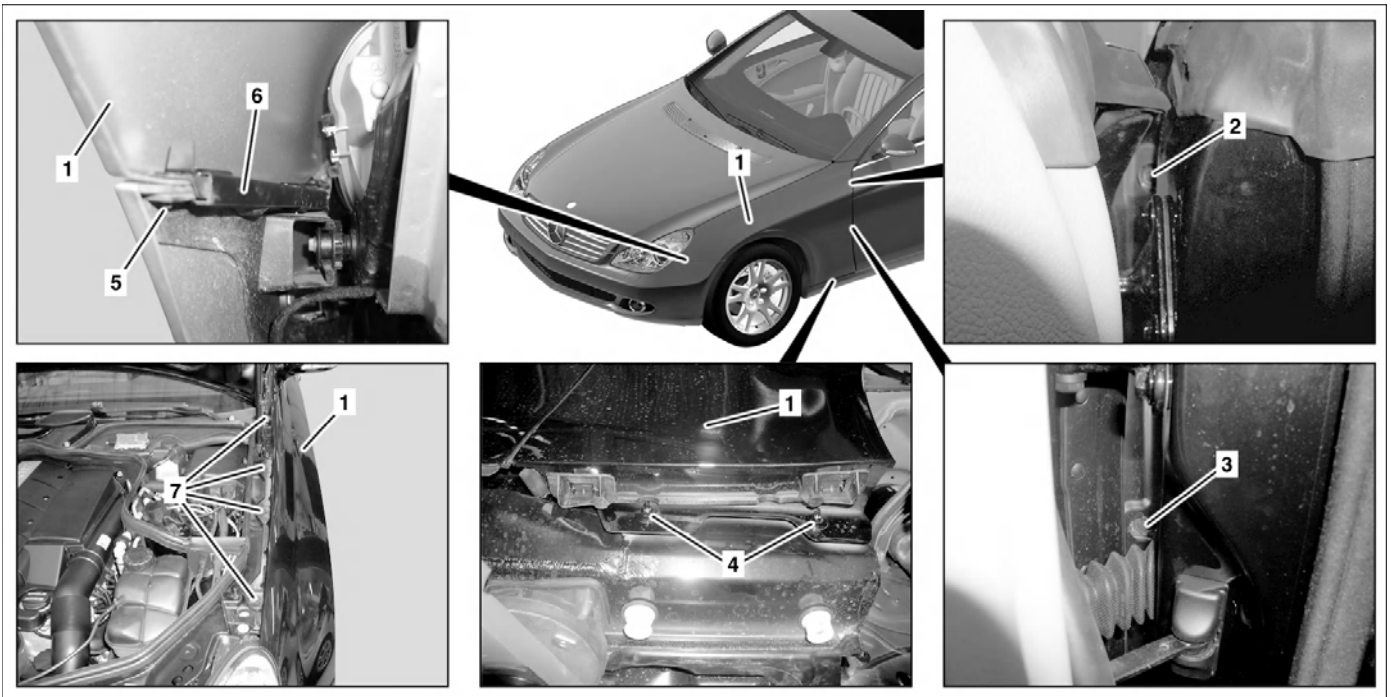


MODEL 219.3



P88.10-2157-09

1 Front fender

2 Screw/bolt (up to vehicle ident. no. 013597)








3 Screw

4 Nuts

5 Screw

6 Terminal strip

7 Bolts

 	Remove/install		
	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Open front door		
2.1	Unscrew bolt (2)	When initially replacing front fender (1) on vehicle with vehicle ident. end no. 013597. i Installation: Repair paint damage on bolts (2) with suitable touch-up paint pen. 	*BA88.10-P-1001-01D
3	Unscrew bolt (3)	i Installation: Repair paint damage on bolt (3) with touch-up paint pen. 	*BA88.10-P-1001-01D
4	Open engine hood and move to vertical position		AR88.40-P-1000TX
5	Close front door		
6	Remove fender liner in front fender (1)		AR88.10-P-1300TX
7	Remove longitudinal member panel		AR88.80-P-6000TX
8	Unscrew nuts (4)	i Installation: Repair paint damage on nuts (4) with suitable touch-up paint pen. 	*BA88.10-P-1001-01D
9	Loosen bolt (5), slide terminal strip (6) toward front and remove		
10	Remove bolts (7)	i Installation: Repair paint damage on bolts (7) with suitable touch-up paint pen. 	*BA88.10-P-1001-01D
11	Remove front fender (1)	i Installation: Ensure that front fender (1) is positioned correctly in relation to the front door, engine hood and front lamp unit. Gap dimension between engine hood and front fender, dimension "A" Gap dimension between front door and fender, dimension "E" 	*BE60.00-P-1001-01O *BE60.00-P-1002-01O *129589032100
12.1	Modify plastic strips on front fender (1), replace if necessary	Only when installing a new front fender (1).	

13.1	Remove combination filter housing	When initially replacing front fender (1) on vehicle with vehicle ident. end no. 013597.	AR83.00-P-1000TX
14.1	Remove washer fluid reservoir	When initially replacing front fender (1) on vehicle with vehicle ident. end no. 013597.	AR82.35-P-6000-02TX
15.1	Modify bracket on A-pillar for front fender (1).	When initially replacing front fender (1) on vehicle with vehicle ident. end no. 013597. Hand riveter Drill gotis://K_58.1_04.0 Wet/dry vacuum cleaner gotis://P_00.12_06.0	AR88.10-P-1010-01TX
16	Install in the reverse order		

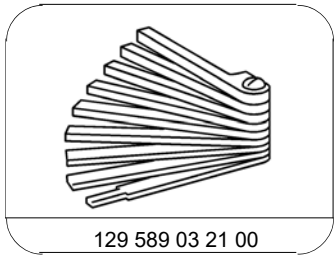
Test values for gap dimensions on hoods, doors and lids

Number	Designation			Model 219
BE60.00-P-1001-01O	Gap dimension	Engine hood to fender	Dimension "A" mm	3.5 (±0.5)
		Engine hood to headlamp	Dimension "B" mm	4.0 (±0.5)
		Engine hood to bumper	Dimension "C" mm	4.0 (±0.5)
		Engine hood to A-pillar	Dimension "Q" mm	-
		Fender to headlamp	Dimension "R" mm	-
		Bumper to headlamp (circumferential)	Dimension "S" mm	-
		Mounting rail, bumper to engine hood	Dimension "T" mm	-
		Mounting rail, bumper to engine hood	Dimension "U" mm	-
		See picture		AR60.00-P-0700-01Y
BE60.00-P-1002-01O	Gap dimension	Fender to A-pillar	Dimension "D" mm	3.0 (±1)
		Front door to fender	Dimension "E" mm	4.0 (-0.5/+1)
		Front door to rear door	Dimension "F" mm	5.0 (-1/+0.5)
		B-pillar cover to front window	Dimension "G" mm	10 (±1)
		B-pillar cover to rear window	Dimension "H" mm	10 (±1)
		Rear door to side piece, bottom	Dimension "I" mm	3.5 (-0.5/+1)
		See picture		AR60.00-P-0700-01Y

Fender

Number	Designation	Model 219
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BA88.10-P-1001-01D	Nut/bolt, fender to body	Nm	10
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Feeler gauge