

P72.10-3017-09










Shown on left power window

- 1 Window lifter
2 Door foil
3 Inner door panel
4 Bolt

- 5 Cover
6 Cover
7 Nut
8 Nut

- 9 Nut

- M10/3 Left front power window motor
M10/4 Right front power window motor

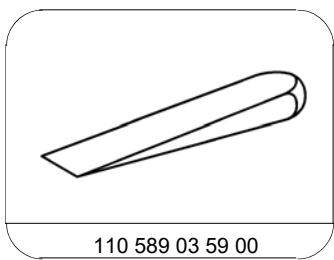
 	Remove/install		
1	Remove door lining from left or right front door		AR72.10-P-1000TX
2	Remove front door crank window		AR72.10-P-1900TX
3	Loosen door foil (2) from inner door panel (3) and fasten to front door with suitable adhesive tape	 Loosen door foil (2) only until access opening in inner door panel (3) is accessible. Refer to: ↓ Remove/install door foil (2) on front door	AR72.10-P-1010TX
4	Unscrew bolts (4) from left front power window motor (M10/3) or right front power window motor (M10/4)		*BA72.29-P-1001-01A
5	Loosen left front power window motor (M10/3) or right front power window motor (M10/4) from window lifter (1) with mounting wedge and place to one side with electrical line connected.	  Installation: Coat gears on left front power window motor (M10/3) or right front power window motor (M10/4) with Isoflex Topas L 32.	*110589035900 *BR00.45-Z-1012-06A
6	Remove covers (5) at bottom on front door		
7	Remove cover (6) at side on front door		
8	Unscrew nuts (7) and nut (8) from window lifter (1)	 Installation: Centralize window lifter (1) in bottom mounts in front door. 	*BA72.10-P-1010-01M
9	Loosen nut (9) from window lifter (1)		*BA72.10-P-1010-01M
10	Remove window lifter (1) through access opening in inner door panel (3)		
11.1	Unscrew nut (9) from window lifter (1)	Only when replacing window lifter (1).	
12	Install in the reverse order		
13	Normalize window lifter (1)		

 Front door

Number	Designation	Model 219.3
BA72.10-P-1010-01M	Nut, window lifter at inner door panel	Nm 9

Nm Electric side doors

Number	Designation	Model 219.3
BA72.29-P-1001-01A	Bolt, front door power window motor	Nm 5



Mounting wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1012-06A	Lock cylinder grease spray 50 ml	A 002 989 06 51