



DTB

Date: June 16, 2008
 Order No.: P-B-82.10/626
 Supersedes:
 Group: 82

**SUBJECT: Model 211.026/065/070/076/082/083/265/276/282/283, Up to VIN A564853 and X161341
 Equipped with Bi-Xenon and Curve Illumination
 Curve Illumination Nonfunctional**

If you receive customer reports in the above model vehicles that the curve illumination is nonfunctional or the following fault codes listed below are present, the actuator lines for the motor, sensor and/or bi-xenon bulb of the reflector module can chafe on the metallic leaf spring (see picture 2) during swivel operations and cause a short circuit. To resolve, apply insulating repair film to both headlamps as instructed below.

Control Unit - ALWR	
Fault Code	Fault Code Description
90A3	Event: Supply voltage of component E2n3 (HRA [LWR] power module) is too low (under voltage).
90A2	Event: Supply voltage of component E1n3 (HRA [LWR] power module) is too low (under voltage).

1. Open headlamp cover. If necessary, remove headlamp.
2. Insert repair film with guide film (Figure 1, 1) downwards between the two bars in the headlamp (Figure 2, 1)
3. Continue inserting the repair film all the way in (Figure 3).
4. Close headlamp cover.
5. Perform quick test

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

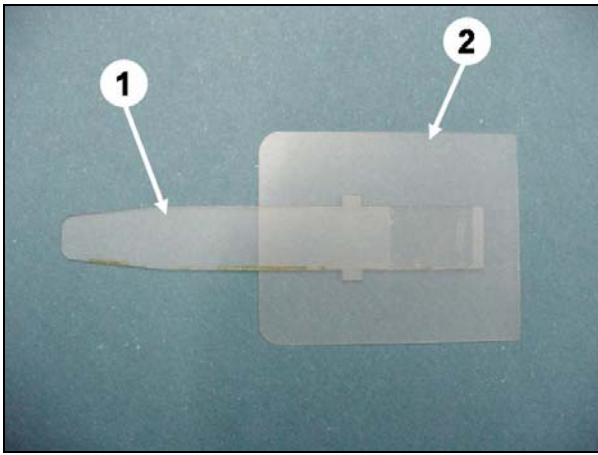


Figure 1 – Repair Film

P-B-82.10/626

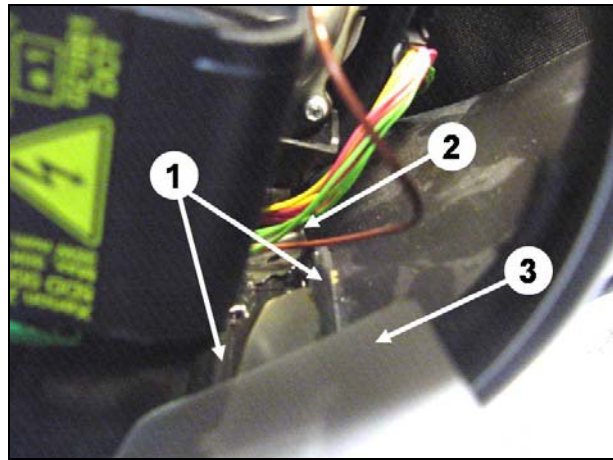


Figure 2 – Inserting Repair Film

P-B-

82.10/626

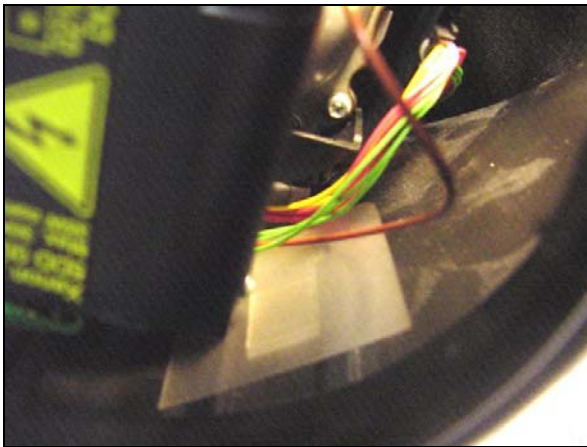


Figure 3 – Repair Film in Place

P-B-82.10/626

Parts Information

Qty.	Part Name	Part Number
1	Repair film	A211 826 01 24



Note: The following allowable labor operations should be used when submitting a warranty claim for this repair. This information has been generated on June 16, 2008. Please refer to Netstar → Star TekInfo → Star Time for the most current labor time allowance.

In Case of Warranty

Operation: Short test, perform (54-1011)
Headlamp unit (xenon) – both sides, R&R (82-4608)

Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
82 156 52	54 1011	0.3 hrs.	T1, T2, T3, T4, T5, T6, U1, U3, U4, U5
	82 4608	2.0 hrs.	T1, T2, T3, T4, T5, T6, U1, U3, U4, U5