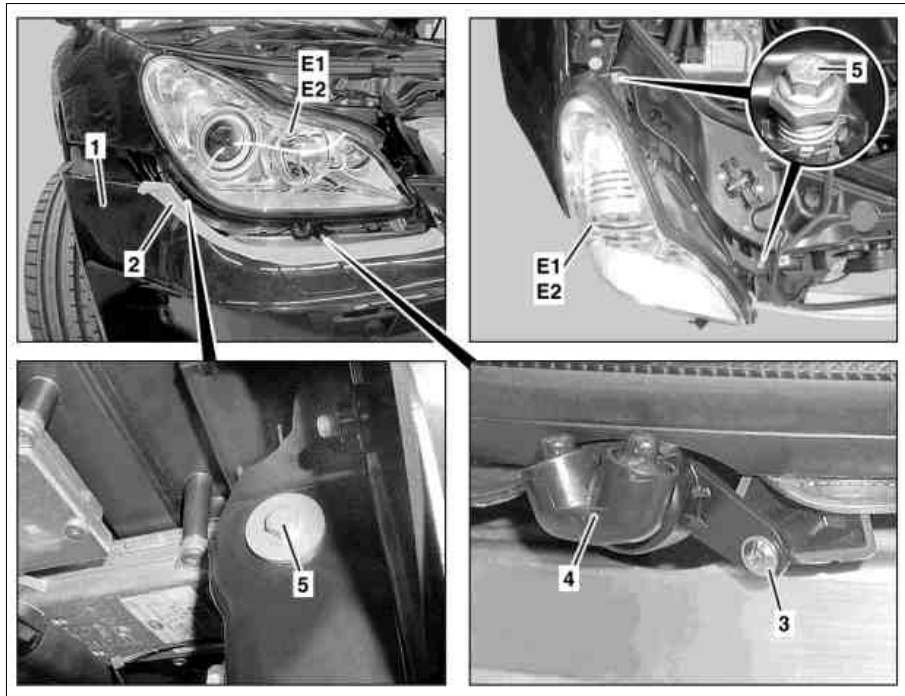


MODEL 219.3

Shown on the right front lamp unit, with Code (615) Bi-xenon headlamp unit with integral curve illumination



- 1 Front bumper
- 2 Adhesive tape
- 3 Screw (with Code (600) Headlamp cleaning system or Code (615) Bi-xenon headlamp unit with integral curve illumination)
- 4 Telescopic nozzle (with Code (600) Headlamp cleaning system or Code (615) Bi-xenon headlamp unit with integral curve illumination)
- 5 Screw

- E1 Left front lamp unit
E2 Right front lamp unit



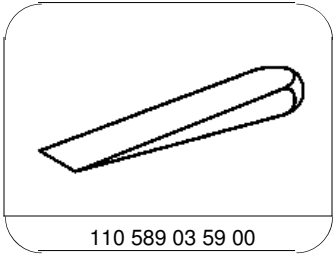
P82.10-3868-06

☒ ☒	Remove/Install		
1.1	Switch off the ignition and remove the transmitter key from the EIS control unit	For vehicles with Code (615) Bi-xenon headlamp unit with integral curve illumination i On vehicles with Code (889) Keyless Go: press Keyless Go start/stop button repeatedly until the ignition is switched off. Remove the transmitter key from the vehicle and store at a location that is beyond the transmitter range (at least 2 m).	
2.1	Remove front part of fender liner in left or right front fender	If the left front lamp unit (E1) or the right front lamp unit (E2) are removed individually.	AR88.10-P-1310TX
3.1	Remove front bumper (1).	If the left front lamp unit (E1) and the right front lamp unit (E2) are removed together.	AR88.20-P-2000TX
3.2	Release front bumper (1)	If the left front lamp unit (E1) or the right front lamp unit (E2) are removed individually. i When removing the left front lamp unit (E1), loosen the front bumper (1) on the left side of the vehicle. When removing the right front lamp unit (E2), loosen the front bumper (1) on the right side of the vehicle. i Installation: adjust gap dimensions at the front bumper (1). Refer to: ↓ Gap dimensions on hoods, doors and lids Gap dimension between engine hood and bumper ☒ ☒	AR88.20-P-2000-01TX AR60.00-P-0700-01Y *BE60.00-P-1001-01O *110589035900 *129589032100
4.1	Attach adhesive tape (2) as illustrated to the front bumper (1)	If the left front lamp unit (E1) or the right front lamp unit (E2) are removed individually. i Adhesive tape (2) to protect against damage to the front bumper (1).	
5.1	Unscrew screw (3) and detach telescopic nozzle (4) from the left front lamp unit (E1) or right front lamp unit (E2)	On vehicles with Code (600) Headlamp cleaning system i Installation: ensure correct seating of the telescopic nozzle (4) at the left front lamp unit (E1) or right front lamp unit (E2).	
6	Unscrew screws (5) and pull out the left front lamp unit (E1) or right front lamp unit (E2) forward until the electrical connectors		

7	Disconnect electrical connectors on the rear of the left front lamp unit (E1) or right front lamp unit (E2)	 In each case there are two electrical connectors on the rear of the left front lamp unit (E1) or right front lamp unit (E2).	
8	Install in the reverse order		
9	Check adjustment of the left front lamp unit (E1), right front lamp unit (E2), left front fog lamp and right fog lamp, correct if necessary Check and correct headlamp setting		
			AP82.10-P-8260TX

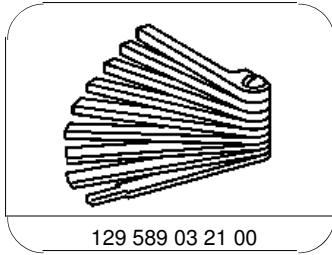
Test values for gap dimensions on hoods, doors and lids

Number	Designation	Model 219			
BE60.00-P-1001-01O	Gap dimension	Engine hood to fender	Dim. "A"	mm	3.5 (±0.5)
		Engine hood to headlamp	Dim. "B"	mm	4.0 (±0.5)
		Engine hood to bumper	Dim. "C"	mm	4.0 (±0.5)
		For picture, see			AR60.00-P-0700-01Y



110 589 03 59 00

Mounting wedge



129 589 03 21 00

Feeler gauge