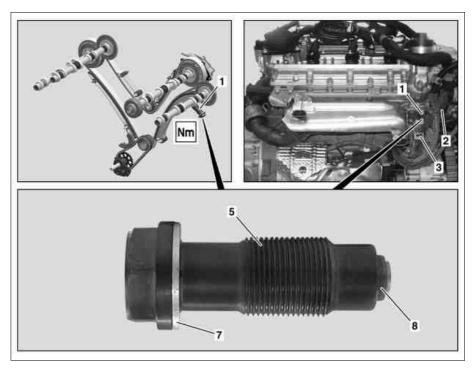
Document title Remove/install chain tensioner

Document number ar0510p7800gzb

ENGINE 642 in MODEL 164, 251

- 1 Chain tensioner
- 2 Wiring harness
- 3 Cable tie
- 7 Sealing ring



P05.10-2348-06

XX	Remove/install		
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Remove air filter housing	i Right side.	
		Model 164	AR09.10-P-1150GZC
		Model 251	AR09.10-P-1150RTC
2	Remove cable tie (3) from wiring harness (2)	i Installation: Replace cable ties (3).	
3	Remove chain tensioner (1)	i Installation: Replace seal (7).	*BA05.10-P-1001-01L
4	Install in the reverse order		
⚠ Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
5	Check for oil leaks with engine running		

Nm Timing chain, chain tensioner

Number	Designation		Engine 642
BA05.10-P-1001-01L	Chain tensioner in cylinder head	Nm	80