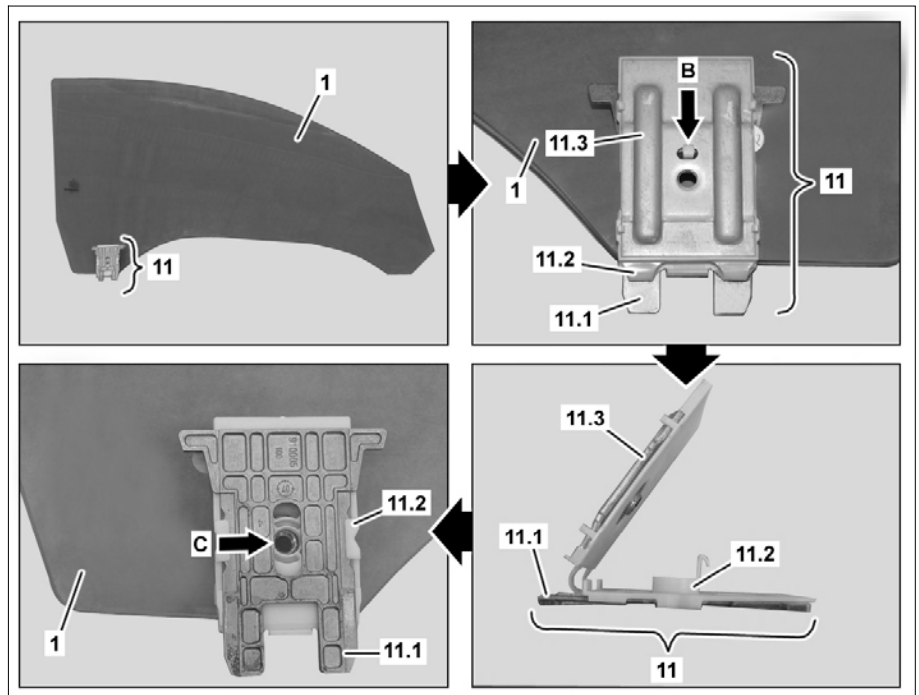


P72.10-3733-09

Shown on model 207.3

- 1 Crank window
- 2 Door lining
- 3 Adhesive pad
- 4 Screw
- 5 Adhesive pad
- 6 Screw
- 7 Electrical connector
- 8 Electrical connector
- 9 Inner sealing rail
- 10 Mounting wedge
- N69/1 Left front door control unit
- N69/2 Right front door control unit

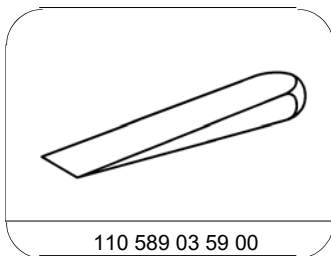
- 1 Crank window
- 11 Crank window mount
- 11.1 Wedge shim
- 11.2 Inside section
- 11.3 Tapping plate



P72.10-3734-06

	Removing		
1	Remove outer sealing rail		AR72.10-P-1700EC
2	Loosen door lining (2) and lay down to side with electrical connectors (7, 8) connected		AR72.10-P-1000EC
3	Press inner sealing rail (9) off of window channel with assembly wedge (10) starting at front and hook into electrical wiring harness (arrow A).		*110589035900

4	Remove adhesive pad (3, 5)		
5	Switch on ignition		
6	Move crank window (1) down until bolts (4, 6) are visible and the bolt (4) can be unscrewed.		
7	Switch off ignition		
8	Unscrew bolt (4)		
9	Loosen bolt (6)		
10	Remove crank window (1)	⚠ Carefully remove crank window (1) from window channel to prevent damaging paint.	
11	Unlock catch hook (arrow B) and transfer crank window mount (11)	When replacing crank window (1). i Wedge shim (11.1) on crank window mount (11) should be positioned in center in relation to inner section (11.2) (arrow C). Ensure that threaded plate (11.3) is seated correctly in inner section (11.2).	
☒	Install		
12	Insert crank window (1) into window channel	⚠ Carefully insert crank window (1) into window channel to prevent damaging paint.	
13	Tighten bolts (4, 6) to stop finger-tight	i Tighten bolts (4, 6) after basic setting of crank window (1)	
14	Adjust crank window (1)		AR72.10-P-1950EC
15	Glue on new adhesive pad (3, 5)		
16	Install inner sealing rail (9)		
17	Install door lining (2)		AR72.10-P-1000EC
18	Install outer sealing rail		AR72.10-P-1700EC



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Mounting wedge