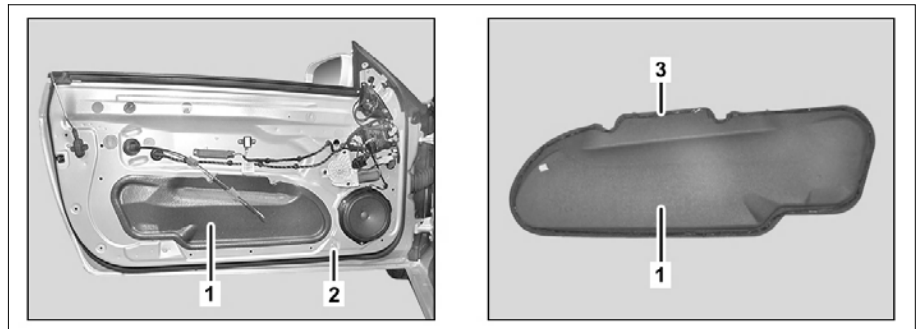


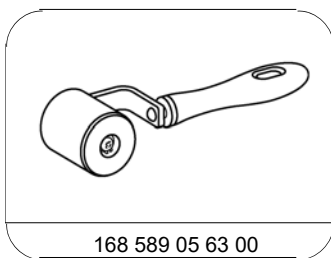
MODEL 207

- 1 Door foil
2 Inner door panel
3 Butyl cord



P72.10-3727-04

☒	Removing		
1	Remove front door lining		AR72.10-P-1000EC
2	Loosen butyl cord (3) at rear of door foil (1) from inner door panel with suitable tool (2) or cut	<p>⚠ Carefully loosen butyl cord (3) from inner door panel (2). Danger of corrosion damage if paint on inner door panel (2) is damaged.</p> <p>ℹ It is only necessary to partially loosen the door foil (1) from the inner door panel (2) to reach concealed components.</p>	
☒	Checking		
3	Check door foil (1) for damage, replace if necessary.	<p>ℹ When replacing door foil (1) remove butyl cord (3) residues from inner door panel (2) and clean bonding surfaces.</p> <p>Cleaner</p>	*BR00.45-Z-1025-04A
4	Check butyl cord (3) for damage, replace if necessary.	<p>ℹ If butyl cord is partially damaged (3) replace only damaged section of butyl cord (3). Route new butyl cord (3) parallel to damaged butyl cord (3) on door foil (1). Remove butyl cord (3) residues from inner door panel (2) and clean bonding surfaces.</p> <p>Sealing cord Cleaner</p>	*BR00.45-Z-1086-01A *BR00.45-Z-1025-04A
☒	Install		
5	Place door foil (1) on the inner door panel (2) and roll on	<p>ℹ Ensure that door foil (1) is exactly matched up to inner door panel (2).</p> <p>☑</p>	*168589056300
6	Install door lining in front door		AR72.10-P-1000EC



168 589 05 63 00

Roller

Repair materials

Number	Designation	Order number
BR00.45-Z-1086-01A	Soft top frame sealing profile with metal core 35 m, SEALANT/butyl Bostik 1127	A 005 989 12 71 10
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71