



P91.25-2506-08

- 1 Center air cushion
- 2 Right air cushion
- 3 Spring frame
- 4 Back shell
- 5 Left air cushion

- 6 Cable tie
- 7 Pneumatic line
- 8 Pneumatic line
- 9 Cable tie
- 10 Connector

- 11 Pneumatic line
- 12 Cable tie
- 13 Pneumatic lines

 	Remove/install		
1	Disconnect back shell (4) from front seat backrest and place on seat cushion		AR91.10-P-1915EC
2	Cut through pneumatic lines (13) at top (arrow E)	When replacing center air cushion (1).  <b>i</b> <b>Installation:</b> Connect pneumatic lines (13) with cable connector. Ensure that color assignment of pneumatic lines (13) to one another is correct.	
3	Expose pneumatic line (7) or (8) until spring frame (3) can be swiveled to one side	When replacing center air cushion (1).	
4	Unclip spring frame (3) at outside of back shell (4) and swivel inward	When replacing center air cushion (1).	
5	Unhook center air cushion (1) from spring frame (3)	When replacing center air cushion (1).  <b>i</b> <b>Installation:</b> Observe routing of pneumatic lines (13). Ensure that center air cushion (1) is seated correctly in spring frame (3).	
6	Remove front seat	When replacing right air cushion (2) or left air cushion (5), on vehicles with code (873) Seat heater for left and right front seat	AR91.10-P-1000CW
7	Remove covering on front seat backrest		AR91.18-P-1820EC
8	Disconnect pneumatic line (7) at connector (10) and remove from shackle (arrow B)	When replacing left air cushion (5).  <b>i</b> <b>Installation:</b> Observe routing and fastening of pneumatic line (7). Ensure that pneumatic line (7) is seated correctly in connector (10).	
9	Disconnect pneumatic line (8) from connector (10) and pull out of shackle (arrow C)	When replacing right air cushion (2).  <b>i</b> <b>Installation:</b> Observe routing and fastening of pneumatic line (8). Ensure that pneumatic line (8) is seated correctly in connector (10).	
10	Unhook left air cushion (5) at hooks (arrows A)	When replacing left air cushion (5).	
11	Remove left air cushion (5) and at the same time remove pneumatic line (7) from cable tie (6) and back shell (4)	When replacing left air cushion (5).  <b>i</b> <b>Installation:</b> Ensure that pneumatic line (7) is routed properly.	

12	Unhook right air cushion (2) at hooks (arrows D)	When replacing right air cushion (2).	
13	Remove right air cushion (2) and at the same time remove pneumatic line (8) from cable tie (9) and back shell (4)	When replacing right air cushion (2). <b>i</b> <b>Installation:</b> Ensure that pneumatic line (8) is routed properly.	
14	Install in the reverse order		