

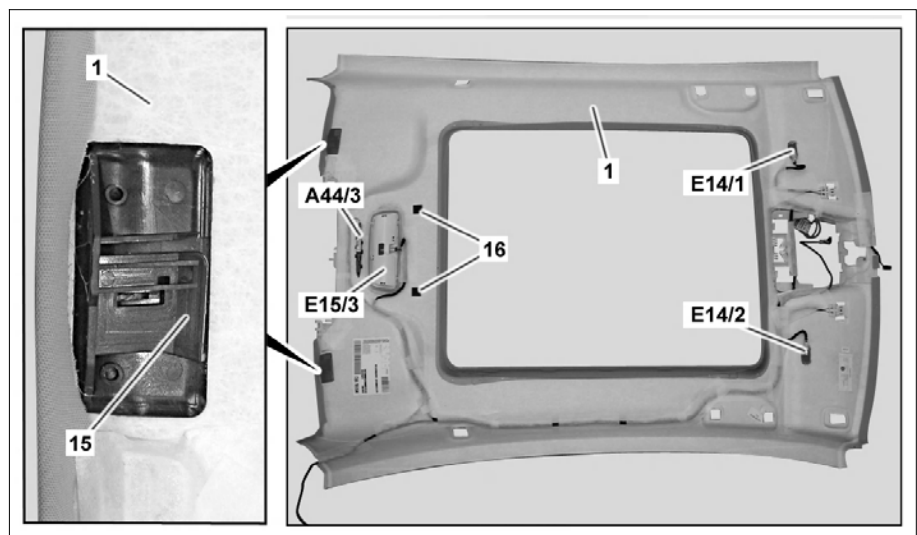
P68.30-3459-09

Shown with CODE (413) Panorama sliding roof

1	Headliner	12	Frame (with code (413) Panoramic sliding roof)	A67	Inside rearview mirror
2	Coat hook	13	Cover	B38/2	Rain/light sensor
3	Edge guard	14	Mirror base cover	E15/3	Rear dome lamp
4	C-pillar paneling	A40/11	Multifunction camera (with code (608) Adaptive Highbeam Assist)	N70	Overhead control panel control unit (with code (413) Panoramic sliding roof)
5	Cover	A44/3	Rear parking system warning indicator (with code (220) PARKTRONIC or with code (230) Exclusive parking assist)	N70/3	Electronic panoramic sliding sunroof (without code (413) Panoramic sliding roof)
6	Clip			X18/2	Interior/roof electrical connector
7	Inside rearview mirror bracket				
8	Electrical connector				
9	Grab handle				
10	A-pillar cover				
11	Sun visor				














Illustrated with CODE (413) Panorama sliding roof

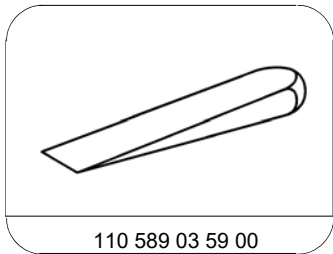
1	Headliner
15	Hook
16	Velcro strips
A44/3	Rear parking system warning indicator (with code (220) PARKTRONIC or with code (230) Exclusive parking assist)
E14/1	Left sun visor mirror lamp
E14/2	Right sun visor mirror lamp
E15/3	Rear dome lamp



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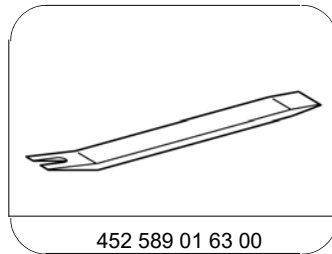
	Remove/install		
1	Remove left and right paneling from C-pillars (4)		Lay both panelings on C-pillars (4) down to side with seat belts attached.
2	Disconnect interior/roof electrical connector (X18/2)		

3	Remove coat hanger hook (2)		
4	Remove grab handles (9) on roof		
5	Remove paneling from A-pillars (10)	 Assembly wedge	*110589035900
6	Remove sun visor (11) together with counterbearing		
7.1	Remove overhead control panel control unit (N70) and cover from mirror base (14)	With code (413) panorama sliding roof	AR82.20-P-1000CW
7.2	Remove overhead control panel (N70/3) and mirror base cover (14)	without code (413) Panoramic sliding sunroof	AR82.20-P-1000CW
8	Remove inside rearview mirror (A67)		
9	Unclip and remove cover (13)	 Assembly wedge	*110589035900
10	Disconnect electrical connector (8) from rain/light sensor (B38/2)		
11	Remove inside rearview mirror bracket (7)		
12	Remove clip (6)	 Clip remover	*452589016300
13	Move backrest in driver seat and passenger seat down as far as possible	 This gap is needed so that the headliner (1) can be taken out of the vehicle.	
14	Unhook headliner (1) from frame (12)	Only with code (413) Panoramic sliding roof	
15	Open velcro strips (16)	 On model 204.3, 207.3 without code (413) Panoramic sliding roof, the velcro strips (16) are located one after another in the roof center.	
16	Slide headliner (1) toward rear until hooks (15) can move out of the roof paneling and place headliner (1) on seats	 Use aid of helper.	
17	Guide headliner (1) out of interior compartment	 Use aid of helper.  Ensure that the edge areas of the headliner (1) are not damaged.	
18	Remove left sun visor mirror lamp (E14/1) and right sun visor mirror lamp (E14/2)	 Only when replacing headliner (1).	
19	Remove rear dome lamp (E15/3)	 Only when replacing headliner (1).  Assembly wedge	*110589035900
20	Remove rear parking system warning display (A44/3)	Only when replacing headliner (1) and only on vehicles with code (220) PARKTRONIC or with code (230) Exclusive parking assist.  Assembly wedge	*110589035900
21	Take off cover (5)	 Only when replacing headliner (1).	
22	Install in the reverse order		



110 589 03 59 00

Mounting wedge



452 589 01 63 00

Clip remover