

P67.20-2107-09

Illustrated on model 209.4

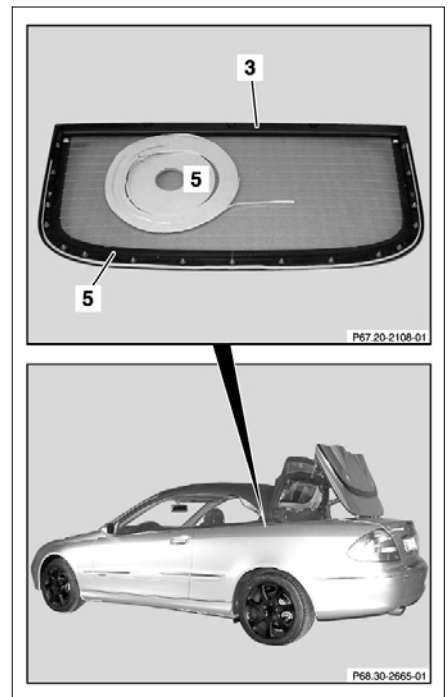
- 1 Nut
- 2 Headliner

- 3 Rear window
- 4 Nuts

- 6 Rear window heater coupling
- 7 Rear window heater coupling

Illustrated on model 209.4

- 3 Rear window
- 5 Sealing



P67.20-2108-01

P68.30-2665-01

P67.20-2109-03

| | | | |
|--|--|---|----------------------------|
| | <p>Remove/install</p> | | |
| | <p>Risk of injury when performing check and repair work in area of roll bar</p> | <p>Before working in the area of the roll bar, pull out the rear head restraints by hand. Keep body parts out of the area where the roll bar extends.</p> | <p>AS91.00-Z-0003-01QA</p> |
| | <p>Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities</p> | <p>No parts of the body or limbs should be within the operating range of the mechanism when moving components.</p> | <p>AS00.00-Z-0009-01A</p> |
| | <p>Risk of injury caused by scraping or cutting body parts on sharp vehicle parts</p> | <p>Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.</p> | <p>AS00.00-Z-0017-01A</p> |

| | | | |
|---|--|--|---------------------|
| 1 | Set up soft top bow and open soft top compartment lid | | |
| 2 | Unscrew nut (1) on both sides | Nm Model 209.4 | *BA67.20-P-1001-02B |
| 3 | Lift headliner (2) out of groove in area of rear window (3) | i The edge stripping on the headliner (2) is fastened with five clips. | |
| 4 | Disconnect rear window heater couplings (6, 7) from rear window (3). | | |
| 5 | Unscrew nuts (4) | Nm | *BA67.20-P-1001-02B |
| 6 | Lift rear window (3) upward out of frame and then remove | i Lay rear window (3) down on suitable base | |
| 7 | Heat seal (5) on rear window (3) with hot air blower and scrape off | ! Replace seal (5) each time when removing the rear window (3), otherwise water can penetrate into the vehicle. i New rear window (3) is delivered without seal (5). Sealing Hot air blower gotis://E 15/54 12.0 | *BR00.45-Z-1055-01A |
| 8 | Install in the reverse order | | |

Nm Rear window

| Number | Designation | Model |
|--------------------|--------------------------|-------|
| BA67.20-P-1001-02B | Nut to rear window frame | Nm 5 |

Repair materials

| Number | Designation | Order number |
|--------------------|--------------------------|-----------------|
| BR00.45-Z-1055-01A | Sealing at frame 1500 mm | A 209 777 06 98 |