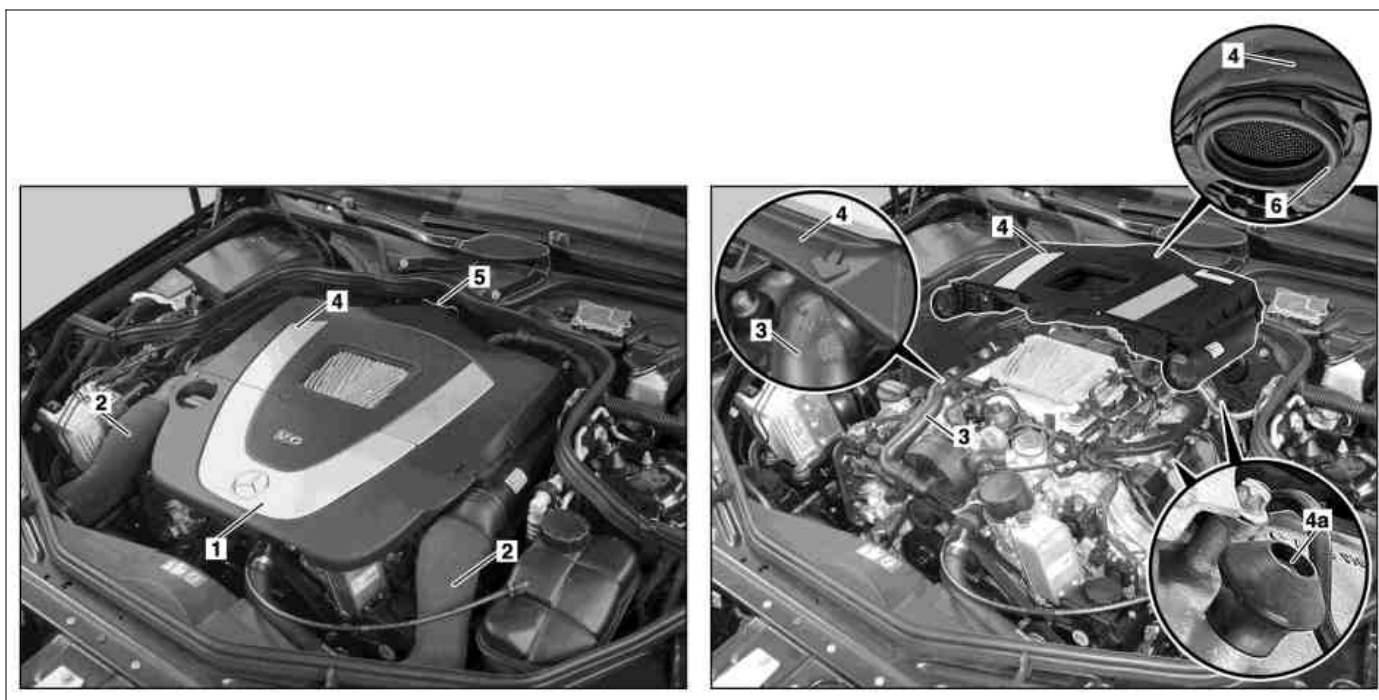


ENGINE 272 in MODEL 204

ENGINE 272, 273 in MODEL 207











P09.10-2218-09

1 Front engine cover
2 Engine air intake duct

3 Hose
4 Air cleaner housing

4a Mount
5 Clamp
6 Gasket

 	Remove/install		
1	Open engine hood and raise to vertical position	Model 204	
		Model 207	AR88.40-P-1000EW
2	Pull off the front engine cover (1) from above.	 Installation: Check for correct seating of front engine cover (1) on the air filter housing (4).	
3	Remove left and right engine air intake duct (2) upstream of air filter	 Check left and right engine air intake duct (2) for damage and replace if necessary.	
4	Detach hose (3) for air pump at air filter housing (4)	If necessary  Installation: The arrows on the hose (3) and the air filter housing (4) must point towards each other.	
5	Lever off clamp (5) from the air filter housing (4)	If necessary	
6	Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover	 In order to avoid scratches and damage, the air filter housing (4) must be put down on a padded base.  Installation: Apply lubricant to support (4a) on the left and right cylinder head cover and the seal (6) on the air filter housing (4) using a suitable tool.  Installation: Press air filter housing (4) evenly into the supports (4a) and ensure correct seating of the seal (6) in the air filter housing (4) and on the hot film mass air flow sensor (B2/5). The gap between air filter housing (4) and seal (6) must be even and closed. Antifriction agent	*BR00.45-Z-1010-06A
7	Install in the reverse order		

Repair materials

