

Model 207

## Modification notes

18.3.13	Adjustment method modified	Work steps 1 through 15	AR72.10-P-1950-06EC
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## Illustrated on model 207.3

- 1 Crank window
- 2 Side window(s)
- c Dimension
- d Dimension



P72.10-3751-11

	Remove		
1	Move left or right side window (2) completely downward		
2	Remove outer sealing rail	Remove/install sealing rail on outside	AR72.10-P-1700EC
3	Remove door lining	Remove/install front door lining	AR72.10-P-1000EC
	<b>Adjustment of crank window (1)</b>		
4	Perform basic setting	Basic setting for front window Feeler gauge	AR72.10-P-1950-06EC *129589032100
5	Adjust height	Height adjustment of front window Use very long screwdriver T25 . Feeler gauge	AR72.10-P-1950-05EC *129589032100
6	Adjustment of initial tension	Turning adjustment screw on power window Feeler gauge Socket wrench Clip remover If adjustment range of adjustment screw on power window is not sufficient. ↓ Moving wedge shim Adjustment of the preload on the front window	AR72.10-P-1950-03EC *129589032100 *209589000900 *452589016300 AR72.10-P-1950-03ED AR72.10-P-1950-03EC
7	Install door lining	Remove/install front door lining	AR72.10-P-1000EC
8	Install outer sealing rail	Remove/install sealing rail on outside	AR72.10-P-1700EC
9	Move left or right side window (2) completely upward		
	<b>Check adjustment of side window (2), adjust if necessary</b>		
10	Check dimension "c" and dimension "d" between crank window (1) and side window (2)	Gap between door window and rear side window, bottom  Gap between door window and top rear side window	*BE67.30-P-1003-01E *BE67.30-P-1004-01E
11	Detach side paneling in rear at top and place to one side with attached seat belt	If dimension "c" or dimension "d" deviates.  Remove/install side paneling in rear Model 207.3/4 Upper side paneling	AR68.30-P-4780EC

12	Perform basic adjustment for side window (2)	<p>I dimension "c" or dimension "d" deviates.  Preadjustment of rear side window Model 207.4  Basic setting for rear side window Model 207.3</p> <p><b>i</b> After adjustment check gap between crank window (1) and side window (2). Dimension "d" can be larger than dimension "c" 1 mm (wedge-shaped gap opening from bottom to top) as long as dimension "d" does not exceed 10 mm.</p> <p>Gap between door window and rear side window, bottom  Gap between door window and top rear side window</p> <p><b>Nm</b> Bolt, side window to window lifter  <b>W</b> Socket wrench  <b>W</b> Feeler gauge</p>	<p>AR67.30-P-4200-05EA  AR67.30-P-4200-07EC  *BE67.30-P-1003-01E  *BE67.30-P-1004-01E  *BA67.30-P-1001-01B  *209589000900  *129589032100</p>
13	Install side paneling in rear at top	<p>I dimension "c" or dimension "d" deviates.  Remove/install side paneling in rear Model 207.3/4 Upper side paneling</p>	AR68.30-P-4780EC
14 <b>AD</b>	<p>Normalize power window of side window (2)  Connect STAR DIAGNOSIS and read out fault memory</p>	I dimension "c" or dimension "d" deviates.	AD00.00-P-2000-04A

Test values for rear side window

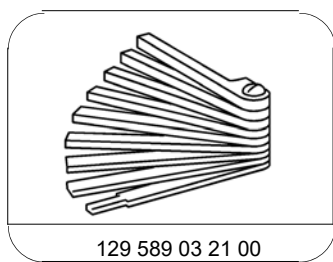
Number	Designation	Model 207
BE67.30-P-1003-01E	Gap between door window and rear side window, bottom	Dimension "C" mm 9 (+1)

Test values for rear side window

Number	Designation	Model 207
BE67.30-P-1004-01E	Gap between door window and top rear side window	Dimension "D" mm 9 (+1)

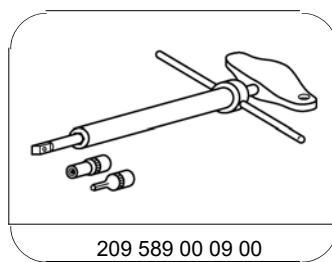
**Nm** Side window(s)

Number	Designation	Model 207
BA67.30-P-1001-01B	Bolt, side window to window lifter	Nm 9



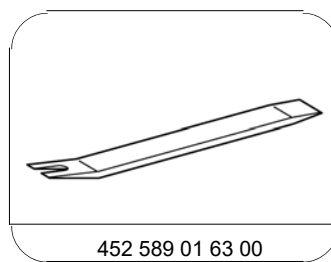
129 589 03 21 00

Feeler gauge



209 589 00 09 00

Socket wrench



452 589 01 63 00

Clip remover