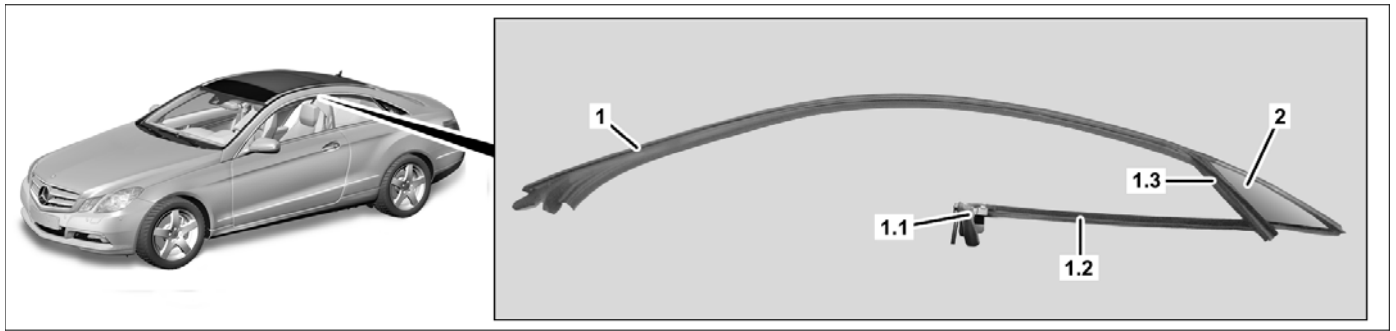
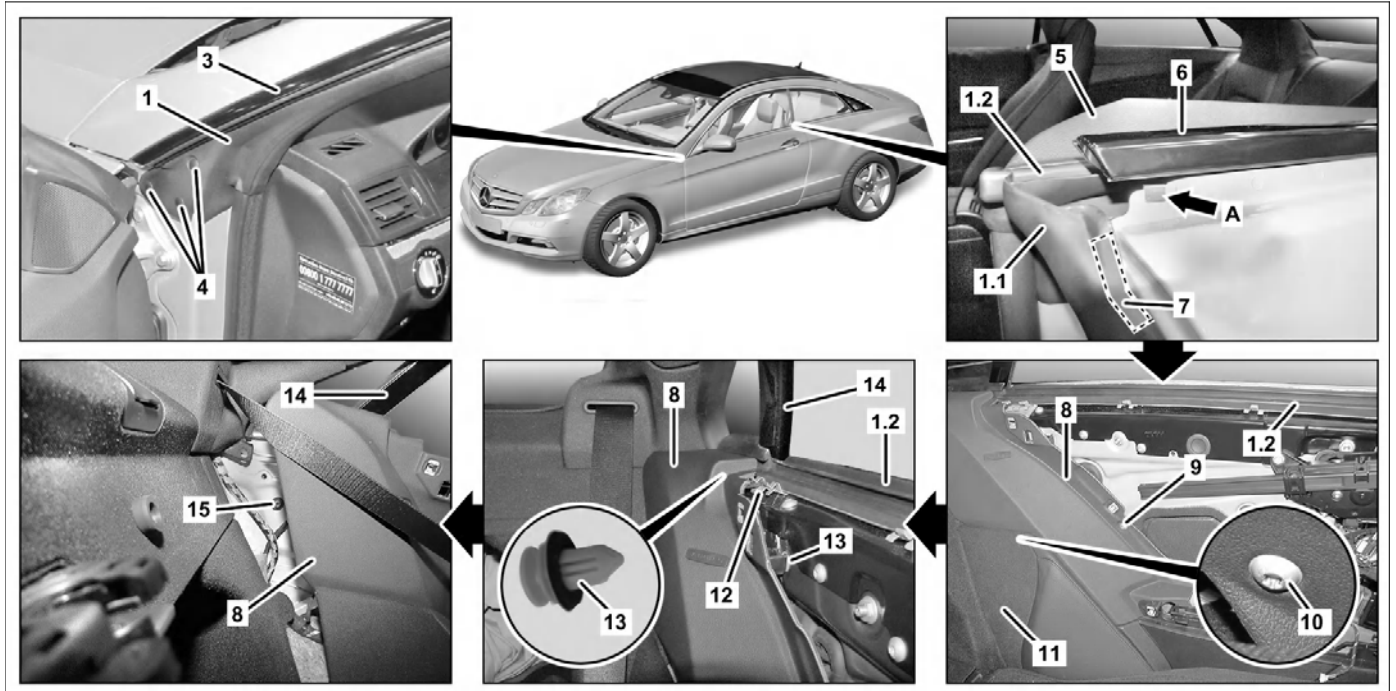


MODEL 207.3



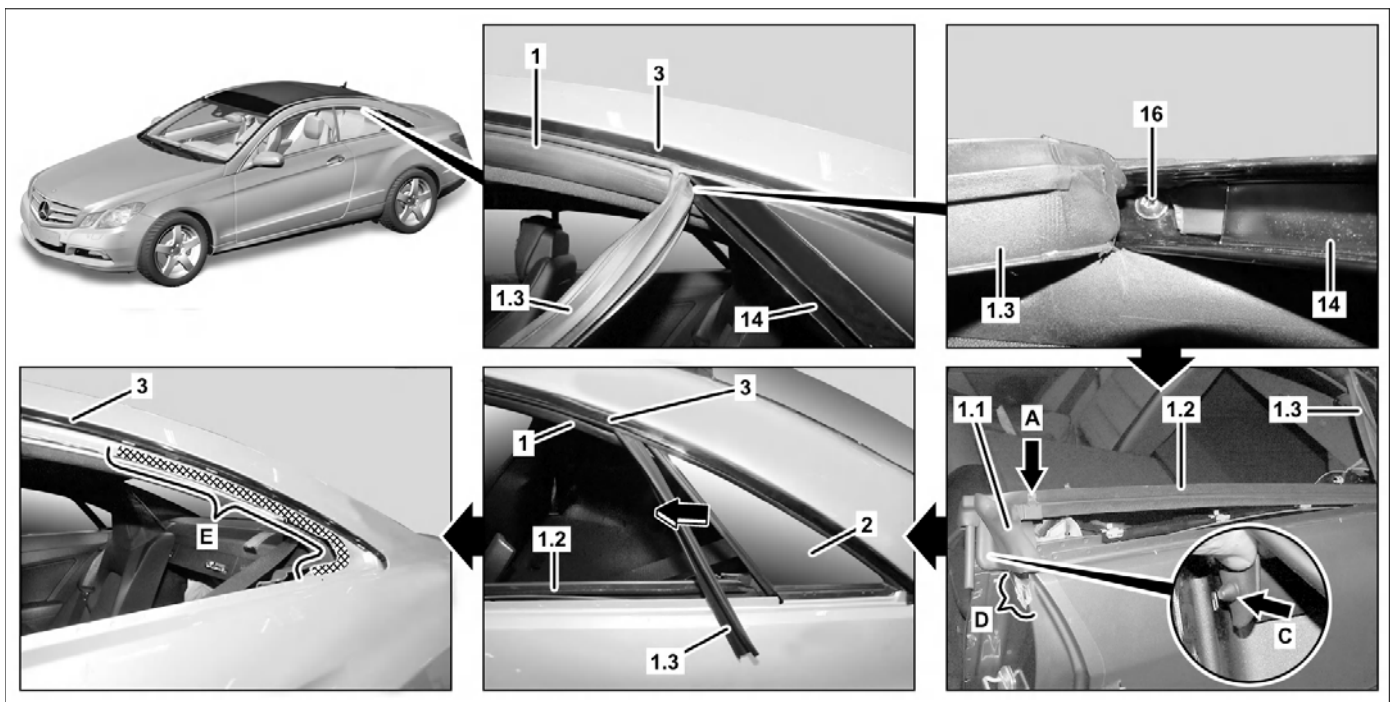
P88.85-2105-07

- 1 Sealing profile
- 1.1 Shaped part
- 1.2 Sealing rail
- 1.3 Window guide rail
- 2 Triangular window



P88.85-2103-09














- 1 Sealing profile
- 1.1 Shaped part
- 1.2 Sealing rail
- 3 Retaining rail
- 4 Pushbuttons
- 5 Upper side paneling
- 6 Waistline trim strip
- 7 Adhesive tape
- 8 Bottom side paneling
- 9 Screw
- 10 Screw
- 11 Rear seat side bolster
- 12 Clamp
- 13 Clip
- 14 Window stay
- 15 Screw







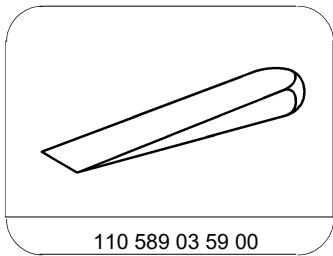
P88.85-2104-09

- |     |                 |     |                   |    |             |
|-----|-----------------|-----|-------------------|----|-------------|
| 1   | Sealing profile | 1.3 | Window guide rail | 14 | Window stay |
| 1.1 | Shaped part     | 2   | Triangular window | 16 | Screw       |
| 1.2 | Sealing rail    | 3   | Retaining rail    |    |             |

	Removing		
<b>i</b>	The sealing profile (1) forms a unit with the shaped part (1.1), the sealing rail (1.2), the window guide rail (1.3) and the triangular window (2) and should be replaced as such.		
1	Loosen left and right upper side paneling (5) and lay down to side with seatbelt installed		AR68.30-P-4780EC
2	Release rear seat backrest and fold down		
3	Unscrew bolt (9) from bottom side paneling (8)		
4	Press rear seat side bolster (11) to side until bolt (10) can be removed		
5	Unscrew bolt (10) from bottom side paneling (8)		
6	Unclip bottom side paneling (8) from clips (12) and then clips (13) from side wall inner section		*110589035900
7	Pivot bottom side paneling (8) in upper area toward front until bolt (15) can be unscrewed from window divider (14)		
8	Unscrew bolt (15) from window divider (14)		
9	Remove trim strip beltline (6) from side wall paneling starting at front		*110589035900
10	Separate shaped part (1.1) attached to B-pillar with adhesive tape (7)		
11	Pull in (arrow C) on shaped part (1.1) out of B-pillar		
12	Remove retaining clips (arrow A) from side wall paneling		*110589035900
13	Simultaneously lift shaped part (1.1) with sealing rail (1.2) upward until it is just of the front of the triangular window (2) and pry out of side wall inner section		*110589035900
14	Carefully pull window guide rail (1.3) out of window divider (14)		
15	Unscrew bolt (16) from window divider (14)		
16	Carefully guide window divider (14) out of sealing profile (1)	<b>i</b>	Observe correct installation position.
17	Carefully remove window divider (14) from window channel		Do not scratch window divider (14).
18	Unclip push buttons (4) from A-pillar		*110589035900

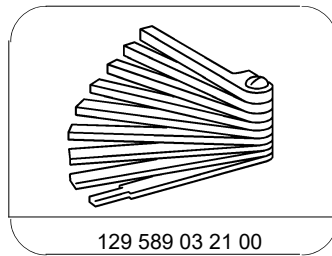
19	Loosen sealing profile (1) up to triangular window (2) from retaining rail (3)		
20	Pull sealing profile (1) with triangular window (2) toward front out of mounting rail (3) and side wall paneling and remove sealing profile (1) with triangular window (2).		
21.1	Smooth sealant residues on B-pillar (area D) with assembly wedge	When reinstalling old sealing profile (1). 	*110589035900
21.2	Remove sealant residues from B-pillar (area D)	When replacing sealing profile (1). Tar remover <a href="#">gotis://P_00.16_01.0</a>	
22.1	Smooth sealant residues on body flange (area E) with assembly wedge	When reinstalling old sealing profile (1). 	*110589035900
22.2	Remove sealant residues on body flange (area E)	When replacing sealing profile (1). Tar remover <a href="#">gotis://P_00.16_01.0</a>	
23	Prepare sealing profile (1) for installation	When reinstalling old sealing profile (1).  Allow primer to flash off for at least 90 s, apply primer only once and do not touch with bare fingers, otherwise the adhesive force of the new adhesive strip (7) is not ensured. Attach new adhesive tape (7) within one hour to shaped part (1.1), otherwise the adhesive force of the new adhesive tape (7) on the shaped part (1.1) is not ensured. Adhesive tape Primer 4298 UV Cleaner Hot air blower <a href="#">gotis://E_15/54_12.0</a>	AR88.85-P-2000-01EC  *BR00.45-Z-1099-02A *BR00.45-Z-1125-02A *BR00.45-Z-1025-04A
24	Prepare window divider (14) for installation	 Observe position of stop ring in relation to retaining ring, otherwise the function of the tolerance compensation element is not ensured.	AR67.30-P-4000-12EC
	<b>Install</b>		
25	Insert sealing profile (1) with triangular window (2) into retaining rail (3) and side wall paneling and slide toward rear	 Ensure that sealing profile (1) and triangular window (2) are seated correctly in side wall paneling to prevent leakage	
26	Moisten window divider (14) at top and side pointing toward triangular window (2).	Antifriction agent	*BR00.45-Z-1010-06A
27	Install window separator bar (14)	 Do not scratch window divider (14).  When installing window divider (14) ensure that the stop ring does not twist. Ensure that window divider (14) is seated correctly in sealing profile (1).	
28	Screw bolt (16) into window divider (14) and tighten		
29	Adjust window divider (14)		AR67.30-P-4000-13EC *129589032100
30	Moisten window guide rail (1.3) with lubricant and install in window divider (14)	Antifriction agent	*BR00.45-Z-1010-06A
31	Clean bonding area of adhesive tape (7) on B-pillar	 Allow cleaner to flash off for at least 60 s. Cleaner	*BR00.45-Z-1025-04A
32	Install sealing rail (1.2) on side wall inner section		
33	Install shaped part (1.1) on B-pillar	 Ensure that shaped part (1.1) is seated correctly on B-pillar	
34	Moisten pin (arrow C) on shaped part (1.1) with lubricant and press into B-pillar	Antifriction agent	*BR00.45-Z-1010-06A
35	Hook retaining clip (arrow A) into side wall paneling		
36	Lift shaped part (1.1) in area of adhesive tape (7) until protective foil can be removed from adhesive tape (7)		
37	Remove protective foil from adhesive tape (7) and press adhesive tape (7) with shaped part (1.1) to body	 Ensure that shaped part (1.1) is seated correctly on B-pillar	
38	Roll shaped part (1.1) onto B-pillar with roller in area of adhesive tape (7)		*168589056300

39	Position sealing profile (1) on A-pillar and fasten to A-pillar with push buttons (4)		
40	Insert sealing profile (1) with inner side into retaining rail (3)		
41	Moisten outer side of sealing profile (1) with lubricant	Antifriction agent	*BR00.45-Z-1010-06A
42	Roll sealing profile (1) into retaining rail (3) with roller		*171589066300
43	Install trim strip beltline (6) on side wall paneling starting at rear	 Ensure that trim strip beltline (6) is seated correctly.	
44	Clip bottom side paneling (8) into side wall inner section and clips (12) with clips (13)	 Ensure that lower side paneling (8) is seated correctly.	
45	Press rear seat side bolster (11) to side until bolt (10) can be screwed in		
46	Screw in bolt (10)		
47	Screw in bolt (9)		
48	Fold back rear seat backrest	 Ensure that rear seat side bolster (11) is seated correctly.	
49	Install upper side paneling (5)		AR68.30-P-4780EC



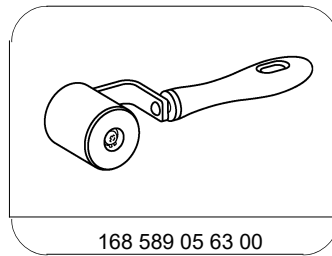
110 589 03 59 00

Mounting wedge



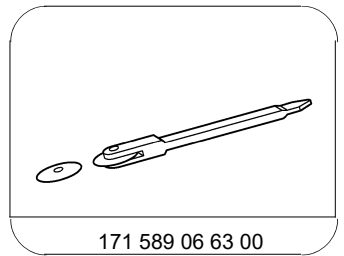
129 589 03 21 00

Feeler gauge



168 589 05 63 00

Roller



171 589 06 63 00

Roller

#### Repair materials

Number	Designation	Order number
BR00.45-Z-1099-02A	Adhesive tape/Acrylic Plus PT 1100	A 008 989 20 85
BR00.45-Z-1125-02A	Primer 4298 UV	A 007 989 96 71 10
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67