Model 204.3, 207.3/4 Upper side paneling

Modification notes

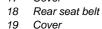
24.02.2016	Method concerning removal of rear tweeter adapted.	

Model 207.4

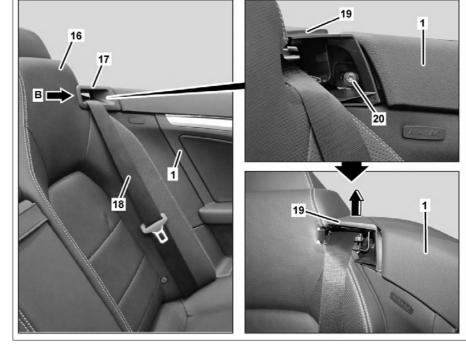
- Upper side paneling 1
- Seat backrest 16
- 17 Cover

19

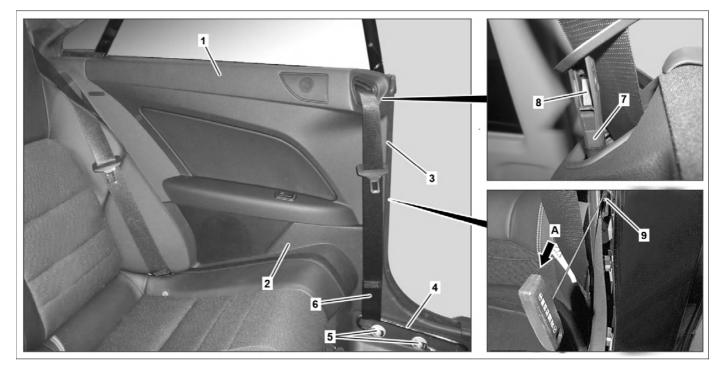
20



Screw



P68.30-3517-06



P68.30-3439-09

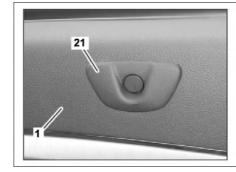
Illustrated on model 207.3

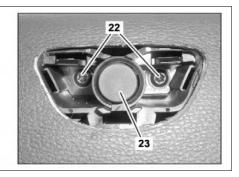
- Upper side paneling 1
- 2 Bottom side paneling
- © Mercedes-Benz AG, 8/24/20, X/08/20, ar68.30-p-4780ec, Remove/install side paneling in rear Model 204.3, 207.3/4 Upper side paneling
- Belt end fitting 4
- 5 Bolts

- Belt extender eye (model 207.3/4) 7
- 8 Catch hook (model 207.3/4.)
- 9 Lock

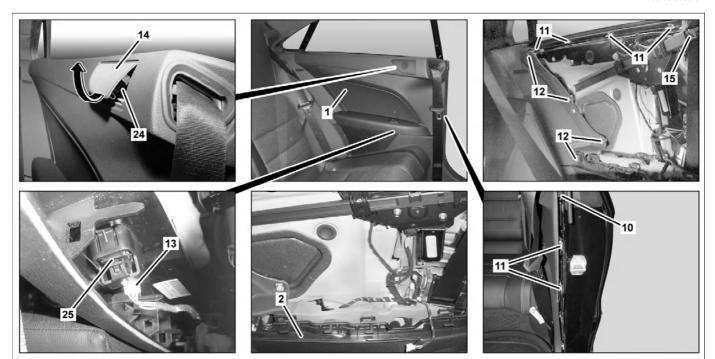
Model 207.4

- 1 Upper side paneling
- 21 Cover
- 22 Bolts
- 23 Draft stop mount





P68.30-3680-04



P68.30-3516-09

Illustrated on model 207.3

- 1 Upper side paneling
- 2 Bottom side paneling
- 10 Clip
- 11 Clips

- 12 Clips
- 13 Electrical connection (Model 207.3/4)
- 14 Speaker grille
- 15 Belt extender (model 207.3/4)
- 24 Rear tweeter
- 25 Rear power window switch (model 207.3/4)

())	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
XX	Remove/install		
1.1	Move left or right rear side window completely down	Model 207.3Upper side paneling	
1.2	Partially open soft top	Model 207.4Upper side paneling	
		i Leave soft top compartment lid positioned upright.	
2	Switch off ignition and store transmitter key outside of transmission range (min. 2 m)		
3	Unclip cover (17) from cover (19) starting at rear seat backrest (16) (arrow B)	Model 207.4Upper side paneling	
		i Installation: Ensure that panel (17) is seated correctly in (19).	
4	Slide cover (17) downward along rear seat belt (18)	Model 207.4Upper side paneling	
5	Remove bolt (20)	Model 207.4Upper side paneling	
6	Unclip cover (19) above and remove upward	Model 207.4Upper side paneling	

		i Installation: Ensure that cover (19) is		
		seated correctly below upper side paneling (1)		
7	Remove edge guard (3) in area of upper side paneling (1) and pull to side			
8	Unclip cover (21)	Model 207.4Upper side paneling		
9	Unscrew bolts (22) from draft stop mount (23)	Model 207.4Upper side paneling		
10	Unscrew bolts (5) and remove belt end fitting (4)	 Installation: Do not install seatbelt (6) when twisted. Other proper operation cannot be ensured. 		
		Mm Bolt at front belt end fitting	*BA91.40-P-1003-01P	
11	Pull seat belt extender eye (7) out of upper side paneling (1) until catch hook (8) is accessible	Model 207.3/4Upper side paneling		
12	Unlock seat belt extender eye (7) by pressing catch hook (8) and remove from seat belt extender (15)	Model 207.3/4Upper side paneling		
13	Completely retract seat belt extender (15) by hand	Model 207.3/4Upper side paneling		
14	Open lock (9) by pulling in direction of arrow (A)	S Extraction hook	*140589023300	
15	Remove clamp (10)			
16	Unclip upper side paneling (1) in area of clips (11, 12)	S Long wedge	*115589035900	
17	Disconnect electrical connector from rear tweeter (24)			
18	Disconnect electrical connector (13) from rear power window switch (25)	Model 207.3/4Upper side paneling		
19	Unclip upper side paneling (1) from lower side paneling (2)			
20	Remove front seatbelt (6) and upper side paneling (1)			
21	Unclip speaker grille (14) with rear tweeter (24) at bottom, pivot upward and remove	When replacing upper side paneling (1)		
22	Install in the reverse order			

Nm Seat belts/emergency tensioning retractors

Number	Designation		Model 204.3	Model 207
BA91.40-P-1003-01P	Bolt at front belt end fitting	Nm	35	35

