Model 204.3, 207.3/4 Upper side paneling

Modification notes

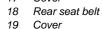
| 24.02.2016 | Method concerning removal of rear tweeter adapted. | |
|------------|--|--|

Model 207.4

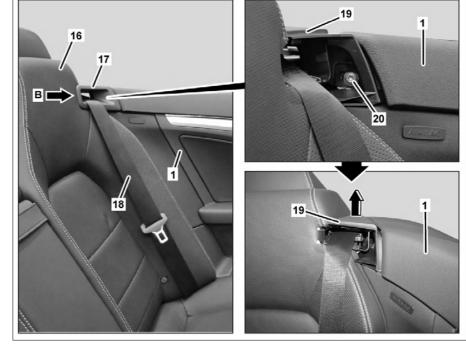
- Upper side paneling 1
- Seat backrest 16
- 17 Cover

19

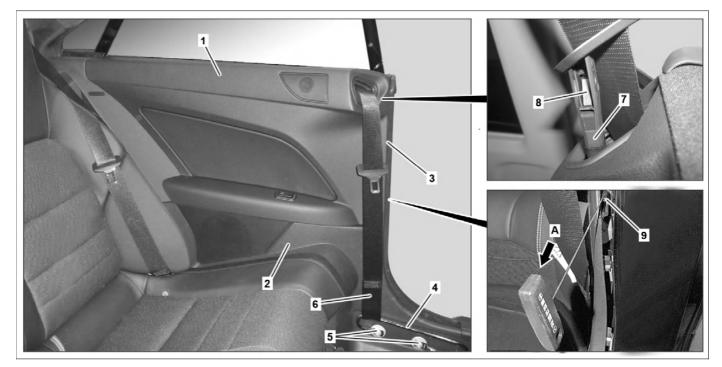
20



Screw



P68.30-3517-06



P68.30-3439-09

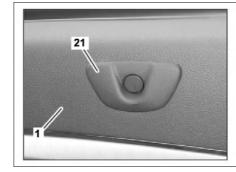
Illustrated on model 207.3

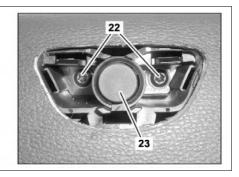
- Upper side paneling 1
- 2 Bottom side paneling
- © Mercedes-Benz AG, 8/24/20, X/08/20, ar68.30-p-4780ec, Remove/install side paneling in rear Model 204.3, 207.3/4 Upper side paneling
- Belt end fitting 4
- 5 Bolts

- Belt extender eye (model 207.3/4) 7
- 8 Catch hook (model 207.3/4.)
- 9 Lock

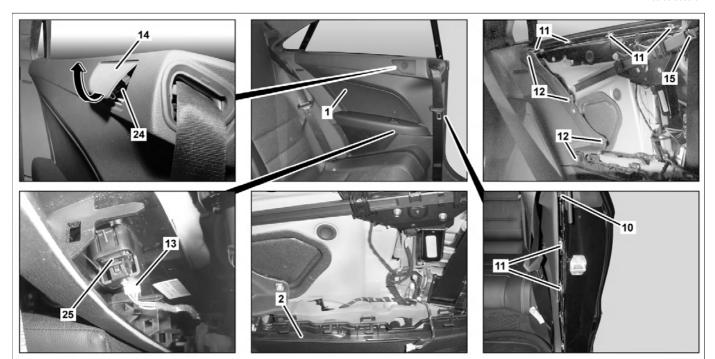
Model 207.4

- 1 Upper side paneling
- 21 Cover
- 22 Bolts
- 23 Draft stop mount





P68.30-3680-04



P68.30-3516-09

Illustrated on model 207.3

- 1 Upper side paneling
- 2 Bottom side paneling
- 10 Clip
- 11 Clips

- 12 Clips
- 13 Electrical connection (Model 207.3/4)
- 14 Speaker grille
- 15 Belt extender (model 207.3/4)
- 24 Rear tweeter
- 25 Rear power window switch (model 207.3/4)

| ()) | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
|-----|--|--|--------------------|
| XX | Remove/install | | |
| 1.1 | Move left or right rear side window completely down | Model 207.3Upper side paneling | |
| 1.2 | Partially open soft top | Model 207.4Upper side paneling | |
| | | i Leave soft top compartment lid positioned upright. | |
| 2 | Switch off ignition and store transmitter key outside of transmission range (min. 2 m) | | |
| 3 | Unclip cover (17) from cover (19) starting at rear seat backrest (16) (arrow B) | Model 207.4Upper side paneling | |
| | | i Installation: Ensure that panel (17) is seated correctly in (19). | |
| 4 | Slide cover (17) downward along rear seat belt (18) | Model 207.4Upper side paneling | |
| 5 | Remove bolt (20) | Model 207.4Upper side paneling | |
| 6 | Unclip cover (19) above and remove upward | Model 207.4Upper side paneling | |

| | | i Installation: Ensure that cover (19) is | | |
|----|---|---|---------------------|--|
| | | seated correctly below upper side paneling (1) | | |
| 7 | Remove edge guard (3) in area of upper side paneling (1) and pull to side | | | |
| 8 | Unclip cover (21) | Model 207.4Upper side paneling | | |
| 9 | Unscrew bolts (22) from draft stop mount (23) | Model 207.4Upper side paneling | | |
| 10 | Unscrew bolts (5) and remove belt end fitting (4) | Installation: Do not install seatbelt (6) when twisted. Other proper operation cannot be ensured. | | |
| | | Mm Bolt at front belt end fitting | *BA91.40-P-1003-01P | |
| 11 | Pull seat belt extender eye (7) out of upper side paneling (1) until catch hook (8) is accessible | Model 207.3/4Upper side paneling | | |
| 12 | Unlock seat belt extender eye (7) by pressing catch hook (8) and remove from seat belt extender (15) | Model 207.3/4Upper side paneling | | |
| 13 | Completely retract seat belt extender (15) by hand | Model 207.3/4Upper side paneling | | |
| 14 | Open lock (9) by pulling in direction of arrow (A) | S Extraction hook | *140589023300 | |
| 15 | Remove clamp (10) | | | |
| 16 | Unclip upper side paneling (1) in area of clips (11, 12) | S Long wedge | *115589035900 | |
| 17 | Disconnect electrical connector from rear tweeter (24) | | | |
| 18 | Disconnect electrical connector (13) from rear power window switch (25) | Model 207.3/4Upper side paneling | | |
| 19 | Unclip upper side paneling (1) from lower side paneling (2) | | | |
| 20 | Remove front seatbelt (6) and upper side paneling (1) | | | |
| 21 | Unclip speaker grille (14) with rear tweeter (24) at bottom, pivot upward and remove | When replacing upper side paneling (1) | | |
| 22 | Install in the reverse order | | | |

Nm Seat belts/emergency tensioning retractors

| Number | Designation | | Model 204.3 | Model 207 |
|--------------------|--------------------------------|----|-------------|-----------|
| BA91.40-P-1003-01P | Bolt at front belt end fitting | Nm | 35 | 35 |

