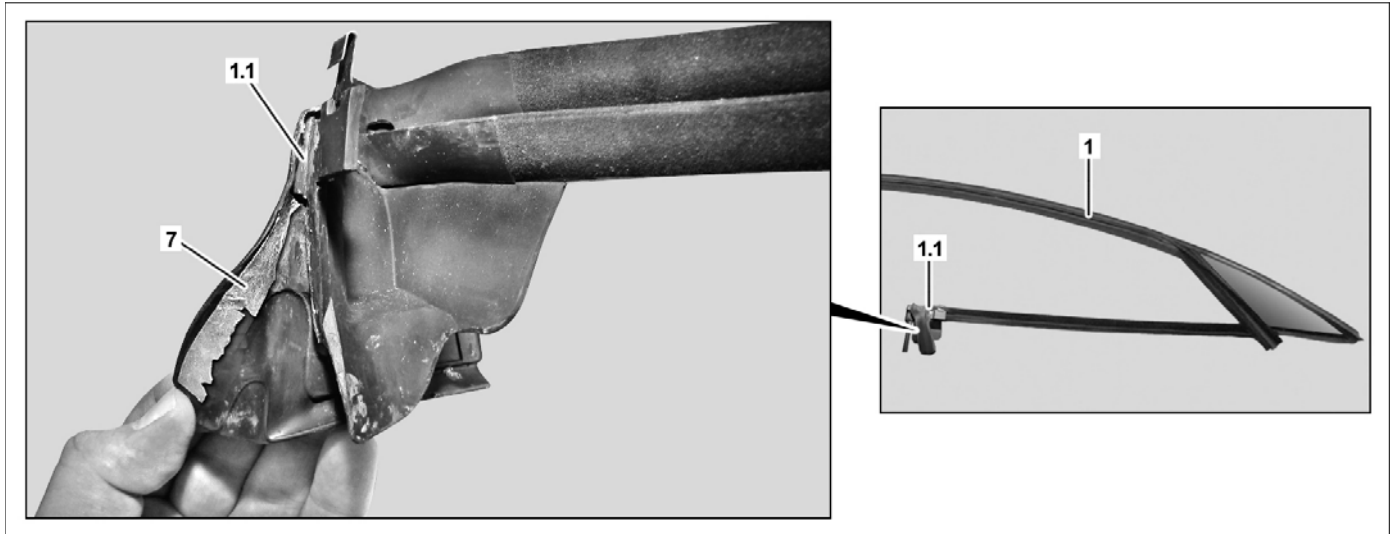


AR88.85-P-2000-01EC	Prepare sealing profile on roof frame for installation		
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Repair materials

Number	Designation	Order number
BR00.45-Z-1099-02A	Adhesive tape/Acrylic Plus PT 1100	A 008 989 20 85
BR00.45-Z-1125-02A	Primer 4298 UV	A 007 989 96 71 10
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71



P88.85-2107-08

i The following work instructions apply for reinstallation of the old sealing profile (1) (on model 207.3) or old sealing rail (on model 207.4).

The work instructions are described on model 207.3 as an example

- 1 Lay sealing profile (1) down on suitable subsurface
- 2 Carefully heat adhesive tape (7) on shaped part (1.1) with hot air blower, then remove adhesive tape (7).
Hot air blower
gotis://E_15/54_12.0
- 3 Clean adhesive area of adhesive tape (7) on shaped part (1.1)
i Observe flash-off time for cleaner of at least 60 s.

- 4 Prime adhesive area of adhesive tape (7) on shaped part (1.1)
! Thoroughly shake primer before use. Observe flash-off time for primer of at least 90 s. Apply primer only once and do not touch with bare fingers, otherwise the adhesive force of the new adhesive tape (7) is not ensured.
- 5 Glue new adhesive tape (7) to shaped part (1.1)
! Attach new adhesive tape (7) to shaped part (1.1) within one hours, otherwise the adhesive force of the new adhesive tape (7) on shaped part (1.1) is not ensured.