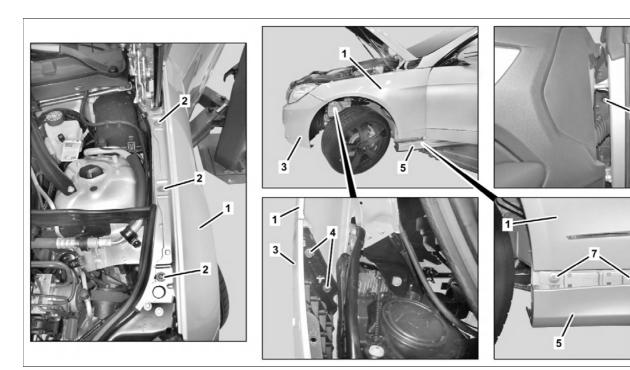
AR88.10-P-1000EC MODEL 207

6



P88.10-2221-09

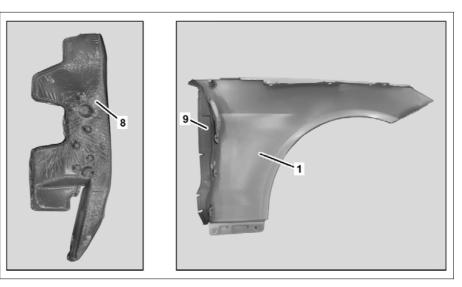
Shown left front fender (1) 1 Front fender

- Screw 2
- 3 Bumper

Shown on left front fender (1)

- Front fender 1
- 8 Insulation mat
- 9 Cover

- 4 Bolts
- Longitudinal member paneling 5
- 6 Screw
- 7 Nuts



P88.10-2222-05

XX	Remove/install		
1	Open driver and passenger door		
2	Remove bolt (6)		
3	Open engine hood		
4	Unscrew bolts (2) on left and right front fender (1)		
	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
5	Raise vehicle with vehicle lift	S Adapter kit	*203589023100
6	Remove fender liner front section and fender liner rear section		
7	Remove insulation mat (8) between front fender (1) and A-pillar	i Installation: Ensure that insulation mat (8) is seated correctly to prevent noises.	

8	Mask front fender (1) and bumper (3) at separation point with adhesive tape		
9	Remove bolts (4)		
10	Loosen longitudinal member paneling (5) unti nuts (7) are accessible.		AR88.80-P-6000EC
11	Unscrew nuts (7)		
12	Remove front fender (1)	Imstallation: Check gaps on front fender (1), adjust if necessary. Gap dimensions on hoods, doors and lids Gap dimension "A" Gap dimension "E" Gap dimension "F" Image: Select gauge	AR60.00-P-0700-01EC *BE60.00-P-1001-01W *BE60.00-P-1001-01W *BE60.00-P-1002-01W *129589032100
13	Remove cover (9) from front fender (1)	Only when replacing the front fender (1).	
14	Install in the reverse order		

Check values for gaps

Number	Designation				Model 207.3
BE60.00-P-1001-01W	Gap dimension	Engine hood to fender	Dimension "A"	mm	4 (±1)
		Engine hood to headlamp	Dimension "B"	mm	4 (±1)
		Engine hood to bumper	Dimension "C"	mm	6 (+1/-2)
		Engine hood to A-pillar	Dimension "D"	mm	4.5 (+2/-1)
		Bumper to headlamp	Dimension "E"	mm	2.5 (±1,5)
			See picture		AR60.00-P-0700-01EC
BE60.00-P-1002-01W	Gap dimension	Front door to fender	Dimension "F"	mm	4 (+1.5/-0.5)
		Front door to rear fender	Dimension "G"	mm	4 (+1/-0.5)
			See picture		AR60.00-P-0700-01EC

