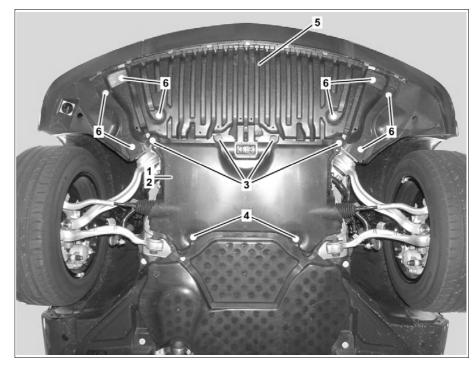
14.05.2018

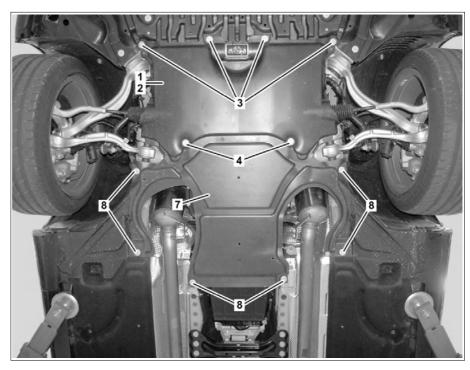
- Model 204.0/2 with engine 156, 271, 272, 274, 276
- Model 204.3 with engine 156, 271, 274, 276
- Model 207 with engine 271, 272, 273, 274, 276, 278
- Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278
- Model 218 with engine 157, 274, 276, 278

Shown on model 212 with engine 274

- 1 Center engine compartment paneling (without CODE 481 (Underride guard))
- 2 Underride guard plate (with CODE (481) Underride guard)
- 3 Bolts
- 4 Bolts
- 5 Front engine compartment paneling
- 6 Bolts



P61.20-2063-06



P61.20-2064-06

X	I X	Remove/install		
		toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1		Raise vehicle with vehicle lift		

Shown on MODEL 212 with ENGINE 273

- 1 Center engine compartment paneling (without CODE 481 (Underride guard))
- 2 Underride guard plate (with CODE
- (481) Underride guard)
- 3 Bolts
- 4 Bolts
- 7 Rear engine compartment paneling
- 8 Bolts

2	Loosen bolts (3)	Model 204.0/2 with engine 156, 271, 272, 274, 276 with code 481 (Sump shield) Model 204.3 with engine 156, 271, 274, 276 with code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276, 278 with code 481 (Sump shield) Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278 with code 481 (Sump shield) Model 212 with engine 157, 274, 276, 278 with code 481 (Sump shield) Model 218 with engine 157, 274, 276, 278 with code 481 (Sump shield) If the rear engine compartment paneling (7) is removed separately. Imm Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278 with code 481 (Sump shield)Bolt, underbody protection plate Imm Model 204.0/2 with engine 156, 271, 272, 274, 276 with code 481 (Sump shield) Model 204.3 with engine 156, 271, 274, 276 with code 481 (Sump shield) Model 204.3 with engine 156, 271, 274, 276 with code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276 with code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276, 278 with code 481 (Sump shield) Model 207 with engine 157, 274, 276, 278 with code 481 (S	*BA61.40-P-1003-01A *BA61.40-P-1001-01D
3.1	Unscrew bolts (3, 4) and remove center engine compartment paneling (1)	underride guard Model 204.0/2 with engine 156, 271, 272, 274, 276 except code 481 (Sump shield) Model 204.3 with engine 156, 271, 274, 276 except code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276, 278 except code 481 (Sump shield) Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278 except code 481 (Sump shield) Model 218 with engine 157, 274, 276, 278 except code 481 (Sump shield)	
3.2	Unscrew bolts (3, 4) and remove underride guard plate (2)	Model 204.0/2 with engine 156, 271, 272, 274, 276 with code 481 (Sump shield) Model 204.3 with engine 156, 271, 274, 276 with code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276, 278 with code 481 (Sump shield) Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278 with code 481 (Sump shield) Model 218 with engine 157, 274, 276, 278 with code 481 (Sump shield) Model 218 with engine 157, 274, 276, 278 with code 481 (Sump shield) Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278 with code 481 (Sump shield) Model 212 with engine 156, 157, 271, 272, 273, 274, 276, 278 with code 481 (Sump shield)Bolt, underbody protection plate Mm Model 204.0/2 with engine 156, 271, 272, 274, 276 with code 481 (Sump shield) Model 204.3 with engine 156, 271, 274, 276 with code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276 with code 481 (Sump shield) Model 207 with engine 271, 272, 273, 274, 276 with code 481 (Sump shield) Model 207 with engine 157, 274, 276, 278 with code 481 (Sump shield) Model 218 with engine 157, 274, 276, 278	*BA61.40-P-1003-01A *BA61.40-P-1001-01D
		with code 481 (Sump shield)Screw/bolt,	
4	Unscrew bolts (6) and remove front engine compartment paneling (5).	underride guard i Model 218 with engine 157, 274, 276, 278 The front engine compartment paneling (5) is fastened to the bumper with an additional bolt	
4		underride guard Model 218 with engine 157, 274, 276, 278 The front engine compartment paneling (5) is	

© Mercedes-Benz AG, 12/1/20, X/11/20, ar61.20-p-1105ew, Remove/install lower engine compartment lining Page 2 of 3 Model 204.0/2 with engine 156, 271, 272, 274, 276 Model 204.3 with engine 156, 271, 274, 276 Model 207 with engine 271, 272, 273, 274, 276, 278 Model 212 with engine 156, 157, 271, 272, ...

Nm Underride guard

Number	Designation		Model 204 with code 430 (Offroad package) Model 204 with code 481 (Sump shield)	Model 207 with code 481 (Sump shield)
BA61.40-P-1001-01D	Screw/bolt, underride guard	Nm	17	17

Nm Underride guard

Number	Designation		Model 218 with code 481 (Sump shield)
BA61.40-P-1001-01D	Screw/bolt, underride guard	Nm	17

Nm Underbody protection

Number			MODEL 212 with CODE 481
BA61.40-P-1003-01A	Bolt, underbody protection plate	Nm	17